

Award Recipient of the ENERGY STAR® Challenge for Industry



Pella Corporation – Sioux Center Operations

1800 North Main
Sioux Center, IA 51250

The Pella Corporation – Sioux Center Operations facility was constructed and began operations in 2000. The main processes of this facility consist of parts-making and assembly of our Pella® Architect Series casement wood window products.

The Pella Corporation – Sioux Center Operations Plant achieved the ENERGY STAR® Challenge for Industry in 2014. The plant reached a 12.9 percent reduction in energy intensity within two years of establishing its baseline. The plant achieved the Challenge through lighting improvements, increased building and system controls, identifying and reducing compressed air leaks, increasing awareness and conducting energy kaizen events. Since 2012, Pella Corporation – Sioux Center Operations has reduced source energy intensity that resulted in energy savings in fiscal year 2014, all while increasing production output.

Pella Corporation maintains a comprehensive corporate energy management program. Under this program, Pella Corporation has progressively applied energy practices promoted by ENERGY STAR including goal setting, energy benchmarking, tracking, and continuous improvement practices related to energy efficiency.

For more information contact:

John Brouwer – Sr. Engineer Technical Leader II
Pella Corporation
sjbrouwer@pella.com