

## **Award Recipient of the ENERGY STAR Challenge for Industry**



### **Pella Corporation – Shenandoah Operations**

1500 South Highway 59

Shenandoah, IA 51601

Pella Corporation's – Shenandoah, Iowa Operations was built in 1992. Today, custom Pella® Windows and Doors are manufactured at the facility, serving customer throughout North America and select countries overseas. Pella Corporation's Shenandoah Operations achieved the ENERGY STAR Challenge for Industry in 2013. The plant experienced a 12.4% reduction in energy intensity in just one year. The Plant met the Challenge by making lighting improvements, improving building and system controls, improving compressed air efficiency waste, and conducting energy kaizen events to build awareness for everyone's role in saving energy. Overall, Pella Corporation – Shenandoah Operations reduced energy intensity by 120 kBtu per unit manufactured, saving more than 4,600 MMBtu in 2013.

Pella Corporation embraces energy practices promoted by ENERGY STAR including goal- setting, energy benchmarking, energy tracking and continuous improvement practices related to energy efficiency.

For more information contact:

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