

## Award Recipient of the ENERGY STAR Challenge for Industry



### **Pella Corporation – Portland Operations**

18600 NE Wilkes Road  
Portland, OR 97230

The Pella Corporation - Portland Operations facility consists of three separate buildings that include offices, warehouse space and various manufacturing processes and equipment. The Portland Operations produces Pella vinyl window and door products.

The Pella Corporation – Portland Operations Plant achieved the ENERGY STAR Challenge for Industry in 2016. The plant attained a 10.8% reduction in energy intensity within one year of establishing its baseline. The Plant achieved the Challenge through lighting improvements, building envelope and dock door improvements, and improved system shutdown procedures. Overall, the Portland Operations facility reduced source energy intensity by 11 kBtu per unit manufactured.

Pella Corporation maintains a comprehensive corporate energy management program. Under this program, Pella Corporation has progressively applied good energy practices promoted by ENERGY STAR including goal setting, energy benchmarking, tracking and continuous improvement practices related to energy efficiency.

For more information contact:

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