

Award Recipient of the ENERGY STAR Challenge for Industry



Pella Corporation – Carroll Operations
1750 E US Highway 30
Carroll, IA 51401

The Pella Corporation – Carroll Operations Plant was built in 1982 as an expansion to our wood windows and doors manufacturing. The Carroll facility also experienced expansions to the facility in both 1987 and 1993. The main processes of this facility consist of parts-making and assembly of our Pella® 450 Series window and door products.

The Pella Corporation – Carroll Operations Plant achieved the ENERGY STAR Challenge for Industry in 2014. The plant reached a 14.3% reduction in energy intensity within two years of establishing its baseline. The Plant achieved the Challenge through lighting improvements, increased building and system controls, identifying and reducing compressed air leaks, increasing awareness and conducting energy kaizen events. Overall, Pella Corporation – Carroll Operations has reduced source energy intensity by 40 kBtu per unit manufactured. This has resulted in energy savings of over 10,400 MMBtu in fiscal year 2014 and over 15,000 MMBtu since joining the Challenge in 2012.

Pella Corporation maintains a comprehensive corporate energy management program. Under this program, Pella Corporation has progressively applied good energy practices promoted by ENERGY STAR including goal setting, energy benchmarking, tracking and continuous improvement practices related to energy efficiency.

For more information contact:

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