



# Summary of Changes Between the Version 1.2 and 2.0 ENERGY STAR® Imaging Equipment Test Methods

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## **1 OVERVIEW**

- a) No changes.

## **2 APPLICABILITY**

- a) Added Standard Format Impact MFDs and Small Format High Performance Ink Jet Printers to the scope, consistent with the specification.

## **3 DEFINITIONS**

- a) Removed Unit Under Test (UUT) definition.

## **4 TEST SETUP**

- a) Updated test setup instructions to reference IEC 62301 Ed. 2.0.
- b) Specified that models rated for different voltage/frequency combinations than those provided in Tables 2 and 3 shall now be tested at their rated voltage/frequency, rather than the closest combination specified in Tables 2 and 3. Required that the voltage and frequency used for testing be reported.
- c) Clarified the procedure for setting up dc voltage sources.
- d) Updated measurement uncertainty requirements to be consistent with IEC 62301 Ed. 2.0.

## **5 LOW-VOLTAGE DC SOURCE MEASUREMENT FOR ALL PRODUCTS**

- a) No significant changes.

## **6 PRE-TEST UUT CONFIGURATION FOR ALL PRODUCTS**

- a) Clarified how to measure product speed when operating in duplex mode (see Section 8).
- b) Clarified that the tested product speed may vary from the reported product speed.
- c) Specified that products without black ink shall use a composite black when creating images during testing.
- d) Specified that only one network connection shall be used for testing and provided the order of preference for selecting the connection used (with the exception of fax-capable devices, which shall also be connected to a phone line or simulator).
- e) Specified that products with Energy Efficient Ethernet (EEE) shall be connected to network equipment that supports that functionality.
- f) Clarified how to disable or ignore service and maintenance modes if they occur during testing.

## **7 PRE-TEST UUT INITIALIZATION FOR ALL PRODUCTS**

- a) Clarified the paper source to be used for testing.
- b) Specified software driver settings and reporting.
- c) Clarified the testing of battery-operated products.

- d) Specified that Electrophotographic (EP) TEC models shall be pre-conditioned for at least 2 hours prior to testing.

#### **8 TYPICAL ENERGY CONSUMPTION (TEC) TEST PROCEDURE**

- a) Specified that jobs for fax machines shall be sent to the UUT over the phone line.
- b) Specified that models that print faster in duplex mode shall be tested in duplex.
- c) Specified that manufacturers can specify when a unit has entered the final Sleep Mode and the Sleep Mode test can begin (previously set at 4 hours).

#### **9 OPERATIONAL MODE (OM) TEST PROCEDURE**

- a) Specified that OM power measurements be conducted in accordance with IEC 62301 Ed. 2.0.

#### **10 TEST PROCEDURES FOR PRODUCTS WITH A DIGITAL FRONT END (DFE)**

- a) Completely revised the DFE test method to permit testing in Ready and Sleep Modes.

#### **11 REFERENCES**

- a) No significant changes.



# ENERGY STAR® Program Requirements Product Specification for Imaging Equipment

## Test Method for Determining Imaging Equipment Energy Use Version 2.0 – Final May-2012

### 1 OVERVIEW

The following test method shall be used for determining product compliance with requirements in the ENERGY STAR Eligibility Criteria for Imaging Equipment.

### 2 APPLICABILITY

ENERGY STAR test requirements are dependent upon the feature set of the ~~product~~ products under evaluation. ~~Table 4~~ Table 1 shall be used to determine the applicability of each section of this document.

**Table 1: Test Procedure Applicability**

Product Type	Media Format	Marking Technology	ENERGY STAR Evaluation Method
Copier	Standard	<u>Direct Thermal (DT), Dye Sublimation (DS), Electro-photographic (EP), Solid Ink (SI), Thermal Transfer (TT)</u>	<u>Typical Energy Consumption (TEC)</u>
	Large	DT, DS, EP, SI, TT	<u>Operational Mode (OM)</u>
Digital Duplicator	Standard	Stencil	TEC
Fax Machine	Standard	DT, DS, EP, SI, TT	TEC
		<u>Ink Jet (IJ)</u>	OM
Mailing Machine	All	DT, EP, IJ, TT	OM
Multifunction Device (MFD)	Standard	High Performance IJ, DT, DS, EP, SI, TT	TEC
		IJ	OM
	Large	DT, DS, EP, IJ, SI, TT	OM
Printer	Standard	High Performance IJ, DT, DS, EP, SI, TT	TEC
		<u>IJ, Impact</u>	OM
	Large	DT, DS, EP, IJ, SI, TT	OM
Printer	Standard	High Performance IJ, DT, DS, EP, SI, TT	TEC
		IJ, Impact	OM
	Large or Small	DT, DS, EP, Impact, IJ, SI, TT	OM
	<u>Small</u>	<u>High Performance IJ</u>	<u>TEC</u>
Scanner	All	N/A	OM

### 3 DEFINITIONS

Unless otherwise specified, all terms used in this document are consistent with the definitions in the ENERGY STAR Eligibility Criteria for Imaging Equipment.

### 4 TEST SETUP

~~Unit Under Test (UUT): The specific sample of a Representative Model undergoing measurement, which includes the base product and any accessories packaged with it.~~

#### 4.1 General Test Setup

- A) ~~AC~~ Test Setup and Instrumentation: Test setup and instrumentation for all portions of this procedure shall be in accordance with the requirements of International Electrotechnical Commission (IEC) Standard 62301, Ed. 2.0, "Measurement of Household Appliance Standby Power", Section 4, "General Conditions for Measurements." In the event of conflicting requirements, the ENERGY STAR test method shall take precedence.
- B) Ac Input Power: Products intended to be powered from ~~AC~~ an ac mains power source shall be connected to a voltage source appropriate for the intended market, as specified in ~~Table 2 or Table 3~~ Table 2 or Table 3.
- 1) Products shipped with external power supplies (EPSs) shall first be connected to the EPS and then to the voltage source specified in ~~Table 2~~ Table 2 or Table 3.
  - 2) If a product is ~~designed~~ rated to operate at a voltage/frequency combination in a specific market that is different from the voltage/frequency combination for that market (e.g., 230 volts (V), 60 hertz (Hz) in North America), the unit shall be tested at the manufacturer ~~should test the product at the regional~~ rated voltage/frequency combination for that most closely matches the product's design capabilities and note this fact on the test reporting sheet unit. The voltage/frequency used shall be reported.

**Table 2: Input Power Requirements for Products with Nameplate Rated Power Less Than or Equal to 1500 W**

Market	Voltage	Voltage Tolerance	Maximum Total Harmonic Distortion	Frequency	Frequency Tolerance
North America, Taiwan	115 <del>V<sub>ac</sub></del> <u>V<sub>ac</sub></u>	+/- 1.0 %	2.0 %	60 Hz	+/- 1.0 %
Europe, Australia, New Zealand	230 <del>V<sub>ac</sub></del> <u>V<sub>ac</sub></u>	+/- 1.0 %	2.0 %	50 Hz	+/- 1.0 %
Japan	100 <del>V<sub>ac</sub></del> <u>V<sub>ac</sub></u>	+/- 1.0 %	2.0 %	50 Hz/60 Hz	+/- 1.0 %

**Table 3: Input Power Requirements for Products with Nameplate Rated Power Greater than 1500 W**

Market	Voltage	Voltage Tolerance	Maximum Total Harmonic Distortion	Frequency	Frequency Tolerance
North America, Taiwan	115 <del>V<sub>ac</sub></del> <u>V<sub>ac</sub></u>	+/- 4.0 %	5.0 %	60 Hz	+/- 1.0 %
Europe, Australia, New Zealand	230 <del>V<sub>ac</sub></del> <u>V<sub>ac</sub></u>	+/- 4.0 %	5.0 %	50 Hz	+/- 1.0 %
Japan	100 <del>V<sub>ac</sub></del> <u>V<sub>ac</sub></u>	+/- 4.0 %	5.0 %	50 Hz/60 Hz	+/- 1.0 %

C) Low-voltage ~~DC~~DC Input Power:

- 1) Products may ~~only~~ be powered with a low-voltage ~~DC~~dc source (e.g., via network or data connection) only if the ~~DC~~dc source is the only acceptable source of power for the product (i.e.g., no AC<sub>ac</sub> plug or EPS is included with the product~~available~~).
- 2) Products powered by low-voltage ~~DC~~dc shall be configured with an ~~AC~~ac source of the ~~DC~~dc power for testing (e.g., an ~~AC~~ac-powered universal serial bus (USB) hub).
  - a) ~~Reported UUT~~The ac source of the dc power used for testing shall be equal to recorded and reported for all tests.
- 3) Power for the AC unit under test (UUT) shall include the following, as measured per Section 5 of this method:
  - a) AC power consumption of the low-voltage ~~DC~~dc source with the UUT as the load, minus the AC (P<sub>L</sub>); and
  - b) AC power consumption of the low-voltage ~~DC~~dc source with no load (P<sub>S</sub>), as measured per section 5 of this procedure.

D) Ambient Temperature: Ambient temperature shall be 23-°C ± 5-°C.

E) Relative Humidity: Relative humidity shall be ~~from~~between 10% ~~to~~and 80%.

F) Power Meter: Power meters shall possess the following attributes:

- 1) Minimum Frequency Response (Recommended): 3.0 kHz
- 2) Minimum Resolution:
  - a) 0.01 W for measurement values less than 10 W;
  - b) 0.1 W for measurement values from 10 W to 100 W;
  - c) 1 W for measurement values from 100 W to 1.5 kW; and
  - d) 10 W for measurement values greater than 1.5 kW.
- e) Measurements of accumulated energy should have resolutions which are generally consistent with these values when converted to average power. For accumulated energy measurements, the figure of merit for determining required accuracy is the maximum power value during the measurement period, not the average, since it is the maximum that determines the metering equipment and setup.

G) ~~Measurement Accuracy~~**Uncertainty**<sup>1</sup>:

- 1) ~~Measurements made with these procedures shall in all cases have an accuracy of 5% or better, though manufacturers will usually achieve better than this. Test procedures may specify greater accuracy than 5% for some measurements. With knowledge of the power levels of current imaging products and the meters available, manufacturers can calculate the maximum error based on the reading and the range utilized for the reading.~~ **of greater than or equal to 0.5 W shall have an uncertainty of 2% or better at the 95% confidence level.**
- 2) ~~For measurements~~**Measurements of less than 0.505 W shall have an uncertainty of 0.02 W or less, better at the** required accuracy is 0.02 W**95% confidence level.**

H) ~~Time Measurement:~~ Time measurements may be performed with ~~an ordinary~~**a standard** stopwatch ~~with~~**or other time keeping device with a** resolution of at least 1 second.

I) ~~Paper Specifications:~~

- 1) ~~Standard format products~~**Format Products** shall be tested in accordance with Table 4.
- 2) Large, ~~small~~**Small**, and ~~continuous format~~**Continuous Format** products shall be tested using any compatible paper size.

**Table 4: Paper Size and Weight Requirements**

Market	Paper Size	Basis Weight (g/m <sup>2</sup> )
North America / Taiwan	8.5" <del>x</del> 11"	75
Europe / Australia / New Zealand	A4	80
Japan	A4	64

## ~~5 LOW-VOLTAGE DC SOURCE MEASUREMENT~~**VOLTAGE DC SOURCE MEASUREMENT FOR ALL PRODUCTS**~~ALL PRODUCTS~~

- 1) Connect the ~~DCdc~~ source to the power meter and relevant ~~ACac~~ supply as specified in ~~Table 2~~**Table 2**.
- 2) Verify that the ~~DCdc~~ source is unloaded.
- 3) Allow the ~~DCdc~~ source to ~~warm up~~**stabilize** for a minimum of 30 minutes.
- 4) Measure and record the unloaded ~~DCdc~~ source power (P<sub>S</sub>) according to ~~IEC 62301 Ed. section 9.1.9A.1 of this test method~~.

## **6 PRE-TEST UUT CONFIGURATION FOR ALL PRODUCTS**

### **6.1 General Configuration**

A) ~~Product Speed for Calculations and Reporting:~~ The product speed for all calculations and reporting, shall be the highest speed as claimed by the manufacturer per the following criteria, expressed in images-~~per-~~minute (ipm) and rounded to the nearest integer:

<sup>1</sup> ~~Measurement uncertainty calculations should be performed according IEC 62301 Ed. 2.0 Appendix D. Only the uncertainty due to the measurement instrument shall be calculated.~~

- 1) In general, for Standard-size products, a single A4 or 8.5" ~~x~~ 11" sheet printed/copied/scanned on one side in ~~a one~~ minute is equal to ~~one image per minute~~ 1 (ipm).
  - a) When operating in duplex mode a single A4 or 8.5" x 11" sheet printed/copied/scanned on both sides in one minute is equal to 2 (ipm).
- 2) For all products, the product speed shall be based on:
  - a) The manufacturer-claimed print speed, unless the product cannot print, in which case,
  - b) The manufacturer-claimed copy speed, unless the product cannot print or copy, in which case,
  - c) The manufacturer-claimed scan speed.
  - d) ~~For non-continuous form products, with the exception of mailing machines, the~~ When a manufacturer intends to qualify a product speed shall be calculated per Table 5. ~~If their a certain market by making use of test results that qualified the product in another market using other sizes of paper (e.g., A4 versus 8.5" x 11"), and if its maximum claimed speeds, as determined per Table 5, differ when producing images on A4 or 8.5" x 11" different sizes of paper, the higher of the two~~ highest speed shall be used.

**Table 5: Calculation of Product Speed for Standard, Small, and Large Format Products with the Exception of Mailing Machines**

Media Format	Media Size	Product Speed, s (ipm)
		Where: $s_P$ <ul style="list-style-type: none"> <li>• <math>s_P</math> is the maximum claimed monochrome speed in pages <del>images</del> per minute when processing the given media.</li> <li>• <math>w</math> is the width of the media, in meters (m).</li> <li>• <math>l</math> is the length of the media, in meters (m).</li> </ul>
Standard	8.5" <del>x</del> 11"	$s_P$
	A4	$s_P$
Small	4" <del>x</del> 6"	$0.25 \times s_P$
	A6	$0.25 \times s_P$
	<u>Smaller than A6 or 4" x 6"</u>	<u><math>16 \times w \times l \times s_P</math></u>
Large	A2	$4 \times s_P$
	A0	$16 \times s_P$

- 3) For ~~continuous form~~ Continuous Form products, product speed shall be calculated per Equation 1

**Equation 1: Calculation of Product Speed**

$$s = 16ws_L$$

$$s = 16 \times w \times s_L$$

Where:

- $s$  is the product speed, in ~~images per minute (ipm)~~,
- $w$  is the width of the media, in meters (m),
- $s_L$  is the maximum claimed monochrome speed, in ~~length-meters-per-minute~~.

4) For Mailing Machines, product speed shall be reported in units of mail-pieces-per-minute (mppm).

5) The product speed used for all calculations and qualification, as calculated above, may not be the same as the product speed used for testing.

B) Color: Color-capable products shall be tested making monochrome (black) images-unless incapable of doing so.

1) For those products without black ink, a composite black shall be used.

C) Network Connections: Products that are capable of being network-connected as-shipped shall be connected to a network.

1) Products shall be connected to only one network or data connection for the duration of the test.

a) Only one computer may be connected to the UUT, either directly or via a network.

2) The type of network connection (or other data connection if not capable of being networked) is at the discretion depends on the characteristics of the manufacturer, UUT and shall be the topmost connection listed in Table 6 available on the unit as-shipped.

**Table 6: Network or Data Connections for Use in Test**

<u>Order of Preference for Use in Test (if Provided by UUT)</u>	<u>Connections for all Products</u>
<u>1</u>	<u>Ethernet – 1 Gb/s</u>
<u>2</u>	<u>Ethernet – 100/10 Mb/s</u>
<u>3</u>	<u>USB 3.x</u>
<u>4</u>	<u>USB 2.x</u>
<u>5</u>	<u>USB 1.x</u>
<u>6</u>	<u>RS232</u>
<u>7</u>	<u>IEEE 1284<sup>2</sup></u>
<u>8</u>	<u>Wi-Fi</u>
<u>9</u>	<u>Other Wired – in order of preference from highest to lowest speed</u>
<u>10</u>	<u>Other Wireless – in order of preference from highest to lowest speed</u>
<u>11</u>	<u>If none of the above, test with whatever connection is provided by the device (or none)</u>

3) Products connected to Ethernet, per paragraph 6.1.C)2) above, and capable of supporting Energy Efficient Ethernet (IEEE Standard 802.3az)<sup>3</sup>, shall be connected to a network switch or router that also supports Energy Efficient Ethernet for the duration of the test.

<sup>2</sup> Also referred to as a Parallel or Centronics interface.

~~4)~~ In all cases the type of connection used during the test shall be reported.

D) Service/Maintenance Modes: UUTs shall never be in service/maintenance modes, including color calibration, during testing.

1) Service/Maintenance modes shall be disabled prior to testing.

2) Manufacturers shall provide instructions detailing how to disable service/maintenance modes if this information is not included in the product documentation packaged with the UUT or is not readily available online.

3) If service/maintenance modes cannot be disabled and a service/maintenance mode occurs during a job other than the first job, the results from the job with the service/maintenance mode may be replaced with results from a substitute job. In this case, the substitute job shall be inserted into the test procedure immediately following Job 4, and the inclusion of the substitute job shall be reported. Each job period shall be 15 minutes.

## 6.2 Configuration for Fax Machines

~~A) Fax~~ All fax machines need not and MFDs with fax capability that connect to a telephone line shall be connected to a telephone line unless the telephone line is necessary for performing during the test, in addition to the network connection specified by Table 6 if the UUT is network capable.

~~1) Unless sending jobs via~~ In the case that a working phone line, originals is not available, a line simulator may be placed in the document feeder before the test begins. used as a replacement.

~~2) Products without a document feeder may make all images off a single original placed on the platen.~~

2) Only fax machines shall be tested using the fax capability.

B) Fax machines shall be tested with one image per job.

## 6.3 Configuration for Digital Duplicators

A) Except as noted below, digital duplicators shall be configured and tested as printers, copiers, or MFDs, depending on their capabilities as ~~shipped~~.

1) Digital duplicators shall be tested at maximum claimed speed, which is also the speed that should be used to determine the job size for performing the test, not at the default ~~speed~~ as-shipped speed, if different.

2) For digital duplicators, there shall be only one original image.

# 7 PRE-TEST UUT INITIALIZATION FOR ALL PRODUCTS **FOR ALL PRODUCTS**

## 7.1 General Initialization

A) Prior to the start of testing, the UUT shall be initialized as follows:

1) Set up the UUT per the instructions in the Manufacturer's Instructions or documentation.

<sup>3</sup> Institute of Electrical and Electronics Engineers (IEEE) Standard 802.3az-2010. "IEEE Standard for Information Technology—Telecommunications and Information Exchange Between Systems—Local and Metropolitan Area Networks—Specific Requirements—Part 3: Carrier Sense Multiple Access with Collision Detection (CSMA/CD) Access Method and Physical Layer Specifications." 2010.

- a) Accessories, such as paper source and finishing hardware, that are shipped with the base product and are intended to be installed or attached by the end-user shall be installed; however, their use as intended for the product model. Paper shall be placed in all paper sources designated to hold the paper specified for testing, and the UUT shall pull from the default paper source, using the as-shipped paper source settings.
- b) If the product is connected to a computer, either directly or via a network, during the test is at the, the computer shall be running the newest version of the manufacturer's default driver available at the time of testing using settings corresponding to the default settings upon shipment, unless otherwise specified in this test method. The print driver version used for testing shall be recorded.
  - i) In the event that a setting does not have a default and is not defined in this test method, the setting shall be set according to the tester's discretion (e.g., any paper source may be used) and shall be recorded.
  - ii) When connecting via a network and multiple computers are connected to the network, print driver settings apply only to the computer sending the print jobs to the UUT.
- c) For products designed to operate on battery power when not connected to the mains power source, the battery shall be removed for all tests. For UUTs where operation without a battery pack is not a supported configuration, the test shall be performed with fully charged battery pack(s) installed, making sure to report this configuration in the test results. To ensure the battery is fully charged, perform the following steps:
  - i) For UUTs that have an indicator to show that the battery is fully charged, continue charging for an additional 5 hours after the indication is present.
  - ii) If there is no charge indicator, but the manufacturer's instructions provide a time estimate for when charging this battery or this capacity of battery should be complete, continue charging for an additional 5 hours after the manufacturer's indication.
  - iii) If there is no indicator and no time estimate in the instructions, the duration shall be 24 hours.

- 2) Connect the UUT to its power source.
- 3) Power on the UUT and perform initial system configuration, as applicable. Verify that default delay times are configured according to product specifications and/or manufacturer recommendations.
  - a) Product Speed for Testing: The product shall be tested with speed settings in their default as-shipped configuration.
  - b) Auto-off for TEC Products: If a printer, digital duplicator, fax machine, or MFD with print-capability, ~~or fax machine~~ has an Auto-off capability and it is enabled as-shipped, it shall be disabled prior to the test testing.
  - c) Auto-off for OM Products: If a product has an Auto-off Mode enabled as-shipped, it shall ~~be remain enabled~~ prior to performing for the test duration of testing.
- 4) User-controllable anti-humidity features ~~may~~ shall be turned off or disabled for the duration of testing.
- 5) ~~Let~~ Pre-conditioning: Place the UUT in Off Mode, then let the UUT sit idle for at least 15 minutes; ~~or until it has completed initialization and is ready for use.~~
- 5) ~~For EP-TEC products designed to operate on battery power when not connected to the mains,~~ let the battery shall be either:
  - b) ~~Removed from the product; or~~

a) ~~Fully charged~~ UUT sit in Off Mode for an additional 105 minutes, for a total of at least 24120 minutes (2 hours before-).

~~e)~~ b) Pre-conditioning is only required prior to beginning the first test and left in place for the test on each UUT.

## 8 TYPICAL ELECTRICITY **ENERGY** CONSUMPTION (TEC) TEST PROCEDURE

### 8.1 Job Structure

A) Jobs per Day: The number of jobs per day ( $N_{JOBS}$ ) is specified in ~~Table 6~~ Table 7.

Table 7: Number of Jobs per Day ( $N_{JOBS}$ )

Monochrome Product Speed, $s$ (ipm)	Jobs per Day ( $N_{JOBS}$ )
$s \leq 8$	8
$8 < s < 32$	$s$
$s \geq 32$	32

~~B)~~ Images per Job:

~~C)~~ B) Except for fax machines, the number of images shall be computed according to Equation 2, below. For convenience, ~~Table 10~~ Table 11 at the end of this document provides the resultant images per job computation for each integer product speed up through 100 ~~images per minute (ipm)-.~~

Equation 2: Calculation of Number of Images per Job

$$N_{IMAGES} = \text{int} \left[ \frac{0.5 \times s^2}{N_{JOBS}} \right]$$
$$N_{IMAGES} = \begin{cases} 1 & s < 4 \\ \text{int} \left[ \frac{0.5 \times s^2}{N_{JOBS}} \right] & s \geq 4 \end{cases}$$

Where:

- $N_{IMAGES}$  is the number of images per job, rounded down (truncated) to the nearest integer,
- $s$  is the (monochrome) maximum reported speed in images per minute (ipm), calculated in section 6.1.A), of this test procedure, and
- $N_{JOBS}$  is the number of jobs per day, as calculated per ~~Table 6~~ Table 7.

~~D)~~ C) Test Image: Test Pattern A from International Organization for Standardization (ISO)/IEC standard Standard 10561:1999 shall be used as the original image for all testing.

- 1) Test images shall be rendered in 10 point size in a fixed-width Courier font (or nearest equivalent).

- 2) German-specific characters need not be reproduced if the product is incapable of German character reproduction.

~~E)D)~~ D) Print Jobs: Print jobs for the test ~~may~~**shall** be sent over ~~non-~~**the** network connections (e.g., USB), ~~even on those units that are network-connected~~**connection designated in Table 6 immediately before printing each job.**

- 1) Each image in a print job shall be sent separately, (i.e., all images may be part of the same document), but shall not be specified in the document as multiple copies of a single original image (unless the product is a digital duplicator).
- 2) For printers and MFDs that can interpret a page description language (PDL) (e.g., **Printer Command Language** PCL, Postscript), images shall be sent to the product in a PDL.

~~F)E)~~ E) Copy Jobs:

- 1) For copiers with speed less than or equal to 20 ipm, there shall be one original per required image.
- 2) For copiers with speed greater than 20 ipm, it may not be possible to match the number of required original images (i.e., due to limits on document feeder capacity). In this case, it is permissible to make multiple copies of each original, and the number of originals shall be greater than or equal to ten.

**Example:** For a 50 ipm unit that requires 39 images per job, the test may be performed with four copies of 10 originals or three copies of 13 originals.

- 3) Originals may be placed in the document feeder before the test begins.
  - a) Products without a document feeder may make all images ~~off of~~**from** a single original placed on the platen.

**F) Fax Jobs:** Fax jobs shall be sent via the connected phone line or line simulator immediately before performing each job.

### 8.3 Measurement Procedures

~~A)~~ A) Measurement of TEC shall be conducted according to ~~Table 7~~Table 8 for printers, fax machines, digital duplicators with print capability, and MFDs with print capability, and ~~Table 8~~

~~A)B)~~ B) Table 9 for copiers, digital duplicators without print capability, and MFDs without print capability, subject to the following provisions:

- 1) Paper: There shall be sufficient paper in the ~~device~~**UUT** to perform the specified print or copy jobs.
- 2) Duplexing: Products shall be tested in simplex mode, **unless** Originals for copying shall be simplex images.
- 3) Service/Maintenance Modes: Service/maintenance modes (including color calibration) should generally not be included in TEC measurements.
  - ) Any service/maintenance modes that occur during the test shall be noted.
  - a) If a service/maintenance **speed of duplex** mode occurs during a job other **output is greater than the first job**, the results from the job with the service/maintenance **speed of simplex** mode may be replaced with results from a substitute job. In this **output, in which** case, the substitute job shall be inserted into the test procedure immediately following Job 4. The 15-minute job interval shall be maintained at **they will be tested in duplex mode. In** all times.

- 5) ~~2) Accuracy:~~ The specifications of the metering equipment ~~cases, the mode in which the unit was tested and ranges~~ the print speed used in each measurement shall be reported. Measurements must be documented. Originals for copying shall be simplex images. conducted so as to result in a total potential error of the TEC value of no more than 5%. Accuracy does not need to be reported for cases where the potential error is below 5%. When the potential measurement error is close to 5%, manufacturers should take measures to confirm that it complies with the 5% limit.
- 6) ~~3) Energy Measurement Method:~~ All measurements shall be recorded as accumulated energy over time, in ~~watt-hours (Wh);~~ all time shall be recorded in ~~seconds or minutes.~~
- a) “Zero meter” references may be accomplished by recording the accumulated energy consumption at that time rather than ~~literally~~ physically zeroing the meter.

**Table 8: TEC Test Procedure for Printers, Fax Machines,  
Digital Duplicators with Print Capability, and MFDs with Print Capability**

Step	Initial State	Action	Record (at end of step)	Unit of Measure	Possible States Measured
1	Off	Connect the unit under test (UUT) to the meter. Ensure the unit is powered and in Off Mode. Zero the meter; measure energy over 5 minutes or more. Record both energy and time.	Off energy	Watt-hours (Wh)	Off
			Testing Interval time	Hours ( <del>Hours</del> <u>Minutes (min)</u> )	
2	Off	Turn on unit. Wait until unit indicates it is in Ready Mode.	–	–	–
3	Ready	Print a job of at least one output image but no more than a single job per job—Table 11. Measure and record time to first sheet exiting unit.	Active0 time	Hours ( <del>Hours</del> <u>Minutes (min)</u> )	–
4	Ready (or other)	Wait until the meter shows that the unit has entered its final Sleep Mode or <del>4 hours</del> <u>the time specified by the manufacturer.</u>	–	–	–
5	Sleep	Zero meter; measure energy and time over 1 hour. Record the energy and time.	Sleep energy, $E_{SLEEP}$	Watt-hours (Wh)	Sleep
			Sleep time, $t_{SLEEP}$ ( $\leq 1$ hour)	Hours ( <del>Hours</del> <u>Minutes (min)</u> )	
6	Sleep	Zero meter and timer. Print one job (calculated above). Measure energy and time. Record time to first sheet exiting unit. Measure energy over 15 minutes from job initiation. The job must finish within the 15 minutes.	Job1 energy, $E_{JOB1}$	Watt-hours (Wh)	Recovery, Active, Ready, Sleep
			Active1 time	Hours ( <del>Hours</del> <u>Minutes (min)</u> )	
7	Ready (or other)	Repeat Step 6.	Job2 energy, $E_{JOB2}$	Watt-hours (Wh)	Same as above
			Active2 time	Hours ( <del>Hours</del> <u>Minutes (min)</u> )	
8	Ready (or other)	Repeat Step 6 (without Active time measurement).	Job3 energy, $E_{JOB3}$	Watt-hours (Wh)	Same as above
9	Ready (or other)	Repeat Step 6 (without Active time measurement).	Job4 energy, $E_{JOB4}$	Watt-hours (Wh)	Same as above
10	Ready (or other)	Zero meter and timer. Measure energy and time until meter and/or unit shows that unit has entered Sleep Mode or the final Sleep Mode for units with multiple Sleep modes, or <del>4 hours</del> <u>the time specified by the manufacturer, if provided. Record energy and time.</u>	Final energy, $E_{FINAL}$	Watt-hours (Wh)	Ready, Sleep
			Final time, $t_{FINAL}$	Hours ( <del>Hours</del> <u>Minutes (min)</u> )	

**Notes:**

- *Steps 4 and 10—It may be unclear to independent testers which: For those units that do not indicate when they have entered the Final Sleep Mode is the final one and therefore a 4*

~~hour, manufacturers shall specify the time limit is provided~~ to Final Sleep Mode for testing purposes.

**Table 9: TEC Test Procedure for Copiers, Digital Duplicators without Print Capability, and MFDs without Print Capability**

Step	Initial State	Action	Record	Unit of Measure	Possible States Measured
1	Off	Connect the <del>unit under test</del> <u>UUT</u> to the meter. Ensure the unit is powered and in Off Mode. Zero the meter; measure energy over 5 minutes or more. Record both energy and time.	Off energy	Watt-hours (Wh)	Off
			Testing Interval time	<del>Hours</del> <u>Minutes (min)</u>	
2	Off	Turn on unit. Wait until unit has entered Ready Mode.	-	-	-
3	Ready	Copy a job of at least one image but no more than a single job per Job Table. Measure and record time to first sheet exiting unit	Active0 time	<del>Hours</del> <u>Minutes (min)</u>	-
4	Ready (or other)	Wait until the meter shows that the unit has entered its final Sleep Mode or <del>4 hours</del> <u>the time specified by the manufacturer</u> .	-	-	-
5	Sleep	Zero meter; measure energy and time over 1 hour or until unit enters Auto- <del>Off</del> <u>off</u> Mode. Record the energy and time.	Sleep energy	Watt-hours (Wh)	Sleep
			Sleep time ( $\leq 1$ hour)	<del>Hours</del> <u>Minutes (min)</u>	
6	Sleep	Zero meter and timer. Copy one job (calculated above). Measure and record energy and time to first sheet exiting unit. Measure energy over 15 minutes from job initiation. The job must finish within the 15 minutes.	Job1 energy, $E_{JOB1}$	Watt-hours (Wh)	Recovery, Active, Ready, Sleep, Auto-off
			Active1 time	<del>Hours</del> <u>Minutes (min)</u>	
7	Ready (or other)	Repeat Step 6.	Job2 energy, $E_{JOB2}$	<del>Watt-hours (Wh)</del> <u>Hours (h)</u>	Same as above
			Active2 time	<del>Minutes (min)</del> <u>Watt-hours (Wh)</u>	
8	Ready (or other)	Repeat Step 6 (without Active time measurement).	Job3 energy, $E_{JOB3}$	Watt-hours (Wh)	Same as above
9	Ready (or other)	Repeat Step 6 (without Active time measurement).	Job4 energy, $E_{JOB4}$	Watt-hours (Wh)	Same as above
10	Ready (or other)	Zero meter and timer. Measure energy and time until meter and/or unit shows that unit has entered its Auto-off Mode or <del>4 hours</del> <u>the time specified by the manufacturer</u> . Record energy and time; if unit began this step <del>already</del> <u>while</u> in Auto-off Mode, report both energy and time values as zero.	Final energy, $E_{FINAL}$	Watt-hours (Wh)	Ready, Sleep
			Final time, $t_{FINAL}$	<del>Hours</del> <u>Minutes (min)</u>	
11	Auto-off	Zero the meter; measure energy and time over 5 minutes or more. Record both energy and time.	Auto-off energy, $E_{AUTO}$	Watt-hours (Wh)	<u>Sleep</u> , Auto-off
			Auto-off time, $t_{AUTO}$	<del>Hours</del> <u>Minutes (min)</u>	

Notes:

- ~~Steps 4 and 10~~— ~~It may be unclear to independent testers which; For those units that do not indicate when they have entered the Final Sleep Mode is the final one and therefore a 4 hour, manufacturers shall specify the time limit is provided to Final Sleep Mode for testing purposes.~~

## **10.9 OPERATIONAL MODE (OM) TEST PROCEDURE**

### **10.9.1 Measurement Procedures**

A) Measurement of OM power and delay times shall be conducted according to Table 10, subject to the following provisions:

- ~~1) Power Measurements: All power figures shall be recorded in watts (W) in accordance with IEC 62301, unless otherwise specified in this document.~~
- ~~1) Accuracy: The accuracy requirement for this OM test procedure is 2% for all measurements except for Ready shall be made using either the average power, where it is 5%. The 2% figure is consistent with IEC 62301, although the IEC standard expresses it or accumulated energy approaches as a confidence level. described below:~~
  - ~~2) Service/Maintenance Modes: Service/maintenance modes (including color calibration) generally should not be included in measurements. Any adaptation of the procedure needed to exclude such modes that occur during the test shall be noted.~~
    - a) Average Power Method: The true average power shall be measured over the course of a user selected period, which shall be no less than 5 minutes.
      - i) For those modes that do not last 5 minutes, the true average power shall be measured over the mode's entire duration.
    - b) Accumulated Energy Approach: If the test instrument is incapable of measuring the true average power, the accumulated energy consumption over the course of a user selected period shall be measured. The test period shall be no less than 5 minutes. The average power shall be determined by dividing the accumulated energy consumption by the time of the test period.
    - c) If the power consumption of the tested mode is periodic, then the test duration shall contain one or more complete periods.

**Table 10: Operational Mode (OM) Test Procedure**

Step	Initial State	Action(s)	Record	Unit of Measure
1	Off	Plug the unit <u>UUT</u> into meter. Turn on unit. Wait until unit indicates it is in Ready Mode.	–	
2	Ready	Print, copy, or scan a single image.	–	
3	Ready	Measure Ready power.	Ready power, $\frac{P_{READY}}{t_{READY}}$	Watts (W)
4	Ready	Wait and measure default delay-time to Sleep.	Sleep default-delay time, $t_{SLEEP}$	Minutes (min)
5	Sleep	Measure Sleep power.	Sleep power, $\frac{P_{SLEEP}}{t_{SLEEP}}$	Watts (W)
6	Sleep	Wait and measure default delay time to Auto-off. (Disregard if no Auto-off Mode).	Auto-off default-delay time	Minutes (min)
7	Auto-off	Measure Auto-off power. (Disregard if no Auto-off Mode).	Auto-off power $\frac{P_{AUTO-OFF}}{t_{AUTO-OFF}}$	Watts (W)
8	Auto-off	Manually turn device off and wait until unit is off. (If no manual on-off switch, note and wait for lowest-power Sleep state).	–	–
9	Off	Measure Off power. (If no manual on-off switch, note and measure Sleep Mode power).	Off power $\frac{P_{OFF}}{t_{OFF}}$	Watts (W)

Notes:

- Step 1 – If the unit has no Ready indicator, use the time at which the power consumption level stabilizes to the Ready level, and note this detail when reporting the product test data.
- Step 4 – The Default Delay Time shall be measured starting from the completion of the job until the unit enters Sleep Mode.
- Steps 4 and 5 – For products with more than one Sleep level, repeat these steps as many times as necessary to capture all successive Sleep levels and report ~~this~~ these data. Two Sleep levels are typically used in large-format copiers and MFDs that use high-heat marking technologies. For products lacking this Mode, disregard Steps 4 and 5.
- Steps 4 and 5 – For products without a Sleep Mode, perform and record measurements from Ready Mode.
- Steps 4 and 6 – Default-delay time measurements are to be measured in parallel fashion, cumulative from the start of Step 4. For example, a product set to enter a Sleep level in 15 minutes and enter a second Sleep level 30 minutes after entering the first Sleep level will have a 15-minute default-delay time to the first level and a 45 minute default-delay time to the second level.

## **10.1 TEST PROCEDURES FOR PRODUCTS WITH A DIGITAL FRONT END (DFE)**

This step applies only to products that have a DFE as defined in Section 1 of the ENERGY STAR Program Requirements for Imaging Equipment.

### **10.1 ~~If the DFE has a separate mains~~ Ready Mode DFE Test**

- A) Products that are network-capable as-shipped shall be connected during testing. The network connection used shall be determined using Table 6.
- B) If the DFE has a separate main power cord, regardless of whether the cord and controller are internal or external to the imaging product, a 10 minute power measurement of the DFE alone shall be made, and the average power recorded while the main product is in Ready Mode.
- C) If the DFE does not have a separate main power cord, the tester shall measure the dc power required for the DFE when the unit as a whole is in Ready Mode. A 10 minute power measurement of the dc input to the DFE shall be made, and the average power recorded while the main product is in Ready Mode. This will most commonly be accomplished by taking an instantaneous power measurement of the dc input to the DFE.

### **10.2 Sleep Mode DFE Test**

This testing shall be performed to obtain the Sleep Mode power of a DFE device over a 1 hour period. The resulting value will be used to qualify Imaging Equipment products that incorporate DFEs with network-capable Sleep Modes.

- A) Products that are network-capable as-shipped shall be connected during testing. The network connection used shall be determined using Table 6.
- A)B) If the DFE has a separate main power cord, regardless of whether the cord and controller are internal or external to the imaging product, a ~~five-minute energy~~ **1 hour power** measurement of the DFE alone shall be made, and the average power recorded while the main product is in ~~Ready~~ **Sleep** Mode. ~~The unit must~~ At the end of the 1 hour power measurement, a print job shall be connected ~~to a network if network-capable as shipped.~~ sent to the main product to ensure the DFE is responsive.
- C) If the DFE does not have a separate ~~mains~~ **main** power cord, the ~~manufacturer~~ **tester** shall ~~document~~ measure the ~~AC~~ **dc** power required for the DFE when the unit as a whole is in a ~~Ready~~ **Sleep** Mode. ~~This will most commonly be accomplished by taking an instantaneous~~ A 1 hour power measurement of the ~~DC~~ **dc** input to the DFE shall be made, and increasing this the average power recorded while the main product is in Sleep Mode. At the end of the 1 hour power measurement, a print job shall be sent to the main product to ensure the DFE is responsive.
- D) In cases B) and C), the following requirements apply:
  - 1) Manufacturers shall provide information on:
    - a) Whether DFE Sleep Mode is enabled as-shipped; and
    - b) The expected time to sleep of the DFE.
  - 2) If the DFE does not respond to the print request at the end of 1 hour, the Ready Mode power level ~~to account~~ measured in the test method shall be reported as the Sleep Mode power.

Note: All information specified or provided by manufacturers for losses in the power supply-product testing shall be publicly available.

## **1211 REFERENCES**

- A) ISO/IEC 10561:1999. Information technology — Office equipment — Printing devices — Method for measuring throughput — Class 1 and Class 2 printers.
- B) IEC 62301:~~2005~~2011. Household Electrical Appliances – Measurement of Standby Power. Ed. 2.0.

**Table 11: Number of Images per Day Calculated for Product Speeds from 1 to 100 ipm**

Speed (ipm)	Jobs/Day	Unrounded Images/ Job	Images/ Job	Images/ Day	Speed (ipm)	Jobs/Day	Unrounded Images/ Job	Images/ Job	Images/ Day
1	8	0.06	1	8	51	32	40.64	40	1280
2	8	0.25	1	8	52	32	42.25	42	1344
3	8	0.56	1	8	53	32	43.89	43	1376
4	8	1.00	1	8	54	32	45.56	45	1440
5	8	1.56	1	8	55	32	47.27	47	1504
6	8	2.25	2	16	56	32	49.00	49	1568
7	8	3.06	3	24	57	32	50.77	50	1600
8	8	4.00	4	32	58	32	52.56	52	1664
9	9	4.50	4	36	59	32	54.39	54	1728
10	10	5.00	5	50	60	32	56.25	56	1792
11	11	5.50	5	55	61	32	58.14	58	1856
12	12	6.00	6	72	62	32	60.06	60	1920
13	13	6.50	6	78	63	32	62.02	62	1984
14	14	7.00	7	98	64	32	64.00	64	2048
15	15	7.50	7	105	65	32	66.02	66	2112
16	16	8.00	8	128	66	32	68.06	68	2176
17	17	8.50	8	136	67	32	70.14	70	2240
18	18	9.00	9	162	68	32	72.25	72	2304
19	19	9.50	9	171	69	32	74.39	74	2368
20	20	10.00	10	200	70	32	76.56	76	2432
21	21	10.50	10	210	71	32	78.77	78	2496
22	22	11.00	11	242	72	32	81.00	81	2592
23	23	11.50	11	253	73	32	83.27	83	2656
24	24	12.00	12	288	74	32	85.56	85	2720
25	25	12.50	12	300	75	32	87.89	87	2784
26	26	13.00	13	338	76	32	90.25	90	2880
27	27	13.50	13	351	77	32	92.64	92	2944
28	28	14.00	14	392	78	32	95.06	95	3040
29	29	14.50	14	406	79	32	97.52	97	3104
30	30	15.00	15	450	80	32	100.00	100	3200
31	31	15.50	15	465	81	32	102.52	102	3264
32	32	16.00	16	512	82	32	105.06	105	3360
33	32	17.02	17	544	83	32	107.64	107	3424
34	32	18.06	18	576	84	32	110.25	110	3520
35	32	19.14	19	608	85	32	112.89	112	3584
36	32	20.25	20	640	86	32	115.56	115	3680
37	32	21.39	21	672	87	32	118.27	118	3776
38	32	22.56	22	704	88	32	121.00	121	3872
39	32	23.77	23	736	89	32	123.77	123	3936
40	32	25.00	25	800	90	32	126.56	126	4032
41	32	26.27	26	832	91	32	129.39	129	4128
42	32	27.56	27	864	92	32	132.25	132	4224
43	32	28.89	28	896	93	32	135.14	135	4320
44	32	30.25	30	960	94	32	138.06	138	4416
45	32	31.64	31	992	95	32	141.02	141	4512
46	32	33.06	33	1056	96	32	144.00	144	4608
47	32	34.52	34	1088	97	32	147.02	147	4704
48	32	36.00	36	1152	98	32	150.06	150	4800
49	32	37.52	37	1184	99	32	153.14	153	4896
50	32	39.06	39	1248	100	32	156.25	156	4992