

Award Recipient of the ENERGY STAR Challenge for Industry



HANES *Brands Inc*

HanesBrands Caribe
Las Americas Sewing
Autopista Las Americas
Km. 22 Zona Franca Las Americas
Santo Domingo, Dominican Republic

The HanesBrands Las Americas, Dominican Republic manufacturing complex began operations in May 1994. A second large manufacturing building was added in 1996, bringing the total facility area to approximately 170,000 square feet. HanesBrands-Las Americas sews and warehouses underwear apparel. The HanesBrands Las Americas facility achieved the ENERGY STAR Challenge for Industry in 2011 for reducing energy intensity by 22.8% in two years versus its 2009 baseline. This reduction in energy intensity has resulted in an annualized source energy avoidance of 12,938 MMBTU in 2011.

HanesBrands Las Americas achieved the ENERGY STAR Challenge for Industry by focusing on a number of key areas, which include the following:

- Completing major lighting upgrades, to include replacement of T12 fluorescent fixtures with high-efficiency T8 high-bay fixtures and installing motion sensors in certain areas for improved lighting control.
- Repairing compressed air leaks and modifying the compressed air distribution system to eliminate the need for one air compressor.
- Completing major modifications to facility air conditioning systems, to include the replacement of a number of older package air conditioning units with new, energy efficient units.

HanesBrands maintains a comprehensive corporate energy management program aligned with ENERGY STAR guidelines. Under this program, HanesBrands Las Americas has progressively applied good energy practices promoted by ENERGY STAR including goal setting, energy benchmarking, usage tracking, and energy reduction activities intended to involve employees on all levels.

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