



**EPA Conference on Enterprise Servers and  
Data Centers: Opportunities for Energy  
Savings**

**January 31-February 1, 2006**

**Case Study: Expanding Existing Data Center**

**Mukesh K. Khattar, Ph.D., PE**

**Energy Director**

# Energy Efficiency Options for...

## Expanding Existing Data Center

- Tier 4; ~45,000 ft<sup>2</sup> raised floor; Add ~27,000 ft<sup>2</sup>
- ~Average 125 W/ft<sup>2</sup>; Add up to ~400 W/ft<sup>2</sup>
- ~4 kW/rack; up to ~25 kW/rack



# Existing Data Center Expansion

## Primary Focus: Cooling System

- ✓ Electrical hardware procured earlier
- ✓ Air distribution critical
  - ...especially for high density racks
- ✓ Free cooling opportunities
  - Air side economizer
  - Water side economizer
- ✓ VFD for new chillers?

# HVAC System

- **30 tons CRAC units, under floor air distribution (~1800 tons); Add ~1200 tons**
- **4x600 tons chillers, capacity modulation**
- **2x600 tons additional chiller**
- **Primary/Secondary pumping**
- **5 Cells cooling tower**

# Heat Rejection Chain

**Several heat transfer loops**

**...independent, but interacting**

- Server fans, from server chips to room air**
- CRAC, from room air to cooling coil water**
- Secondary pumps, from cooling coil water to primary loop**
- Primary pump, from loop to chiller**
- Condenser water, from chiller to cooling tower**
- CT fans, from condenser water to air**

# Air Flow

**Air flow determined from heat carrying capacity:**

$$Q = M * C_p * (T_o - T_i)$$
$$= k * CFM * (T_o - T_i)$$

**$T_i$  = Server inlet temp, ~55F**

**$T_o$  = Server outlet temp, ~100 F  
(acceptable, chip core temp <190 F)**

# Required airflow...

**Minimum server flow: 67,600 CFM**

**...for removing 1000 kW server load**

**...based on 53 F server inlet and 100 F discharge temp**

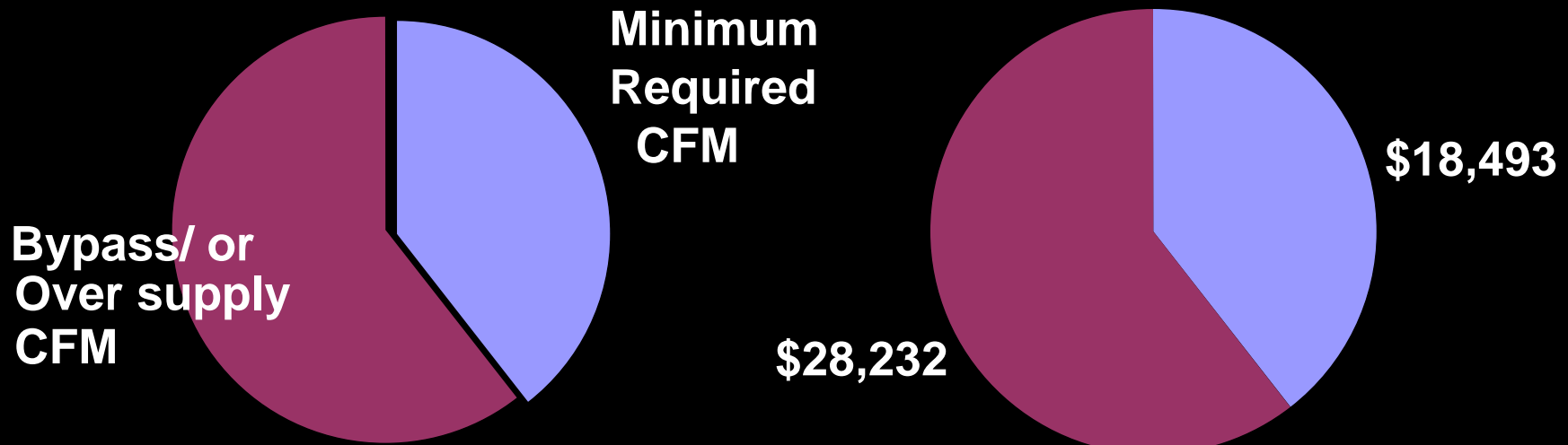
**CRAC Units Airflow: 171,100 CFM**

**...300 tons CRAC units**

**...based on 72 F return and 53 F supply**

# Airflow, min. required vs. actual

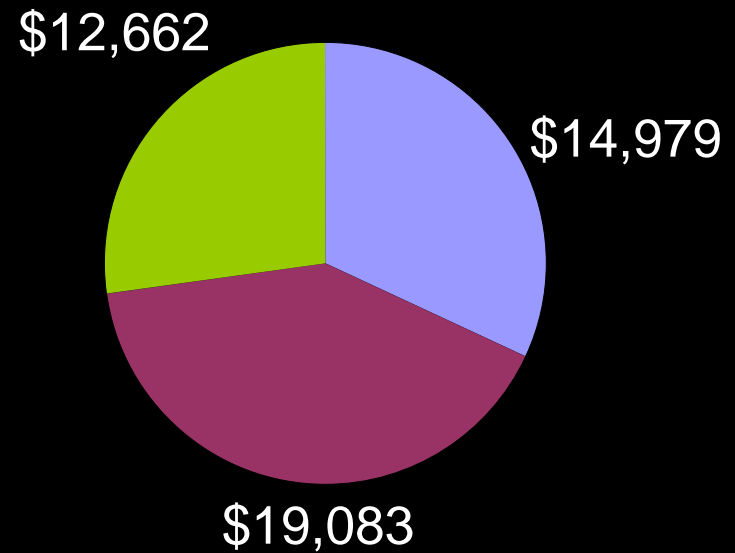
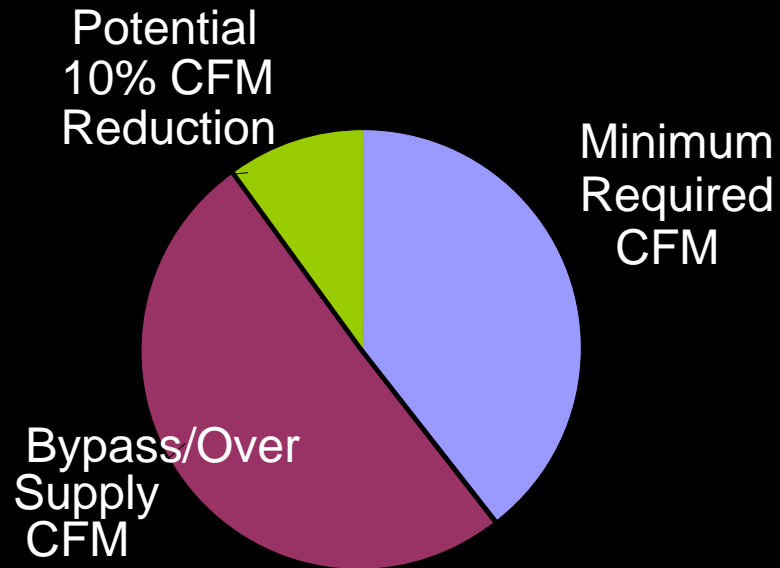
...for 1000 kW server load  
...cost based on \$.055/kWh





# Cost Impact of 10% Airflow Reduction

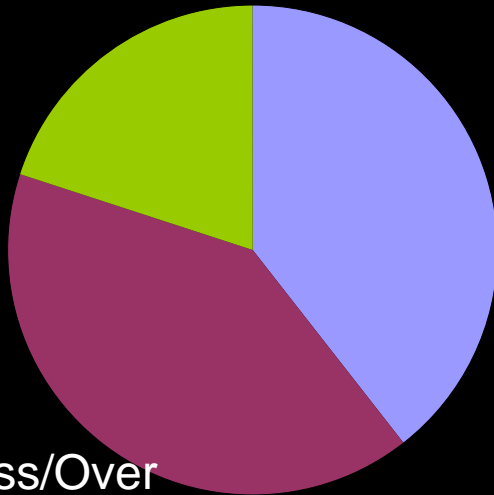
...for 1000 kW server load



# Cost Impact of 20% Airflow Reduction

...for 1000 kW server load

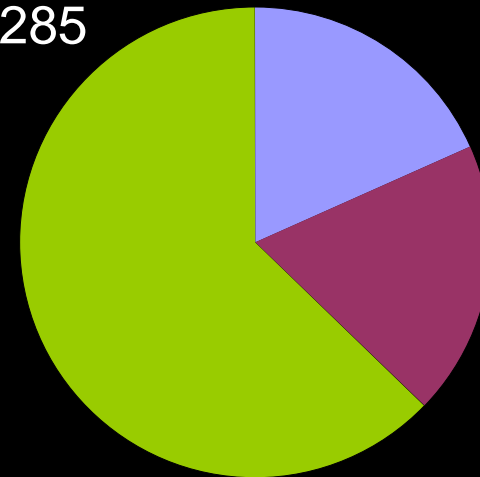
Potential  
20% CFM  
Reduction



Minimum  
Required  
CFM

Bypass/Over  
Supply  
CFM

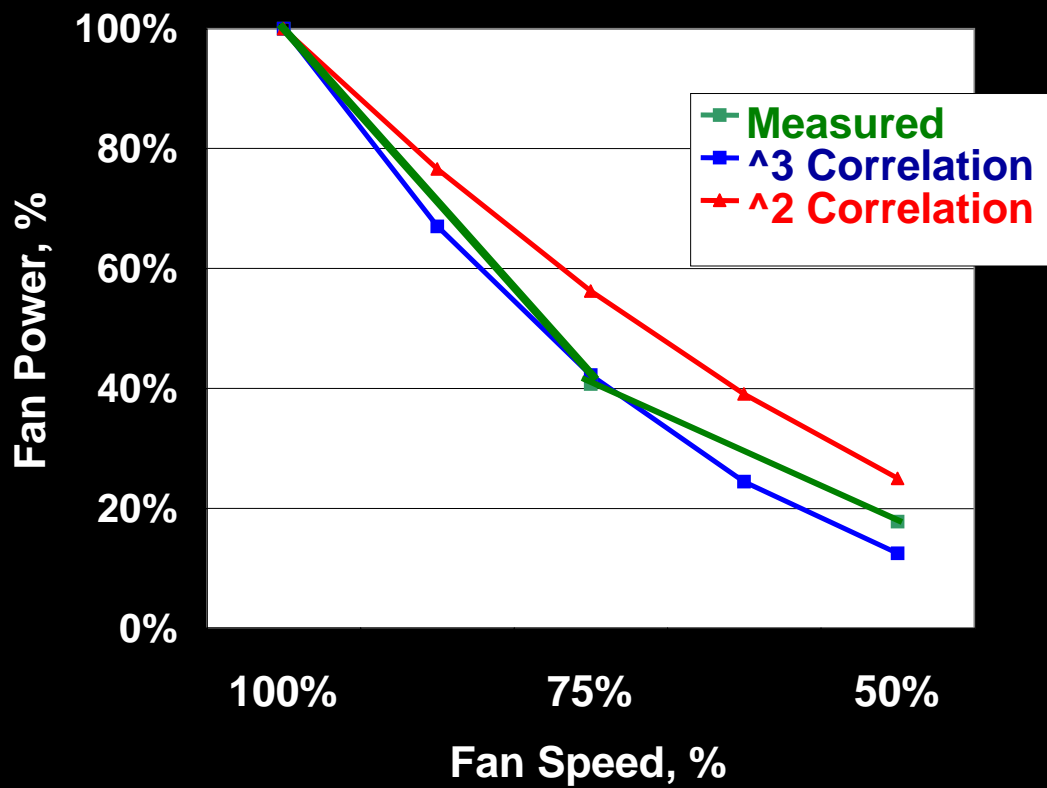
\$29,285



\$8,628

\$8,812

# Measured Fan Power Vs. Speed



# Reducing flow/ using VFD

## Against

- Data center load is constant and does not vary
- It is not used in data centers
- Not cost effective?
- How would you control VFD?

## For

- Data center is designed with ~15-20% redundant CRAC and airflow capacity
- Data center load does vary, not hour to hour, but from day to day as number of servers change

# What won approval for VFD?

*...Energy savings???*

However, for a 1000 kW server area, use of VFD would save 50 kW power at 80% fan speed.

*Would IT rather have 50 kW power to put 10 additional 5 kW server racks?*

# VFD Economics

**Estimated payback ~16 months**

(assuming avg. 15% speed reduction,  
~50% power reduction)

**Actual payback ~8 months**

(time required to load servers/racks;  
VFD operated at ~50% speed, >80%  
power savings)

**Recommendations: Oversupply of air;  
Reduce Airflow; VFD Cost effective**

# Comparison of CRAC fan energy vs. chiller/central plant

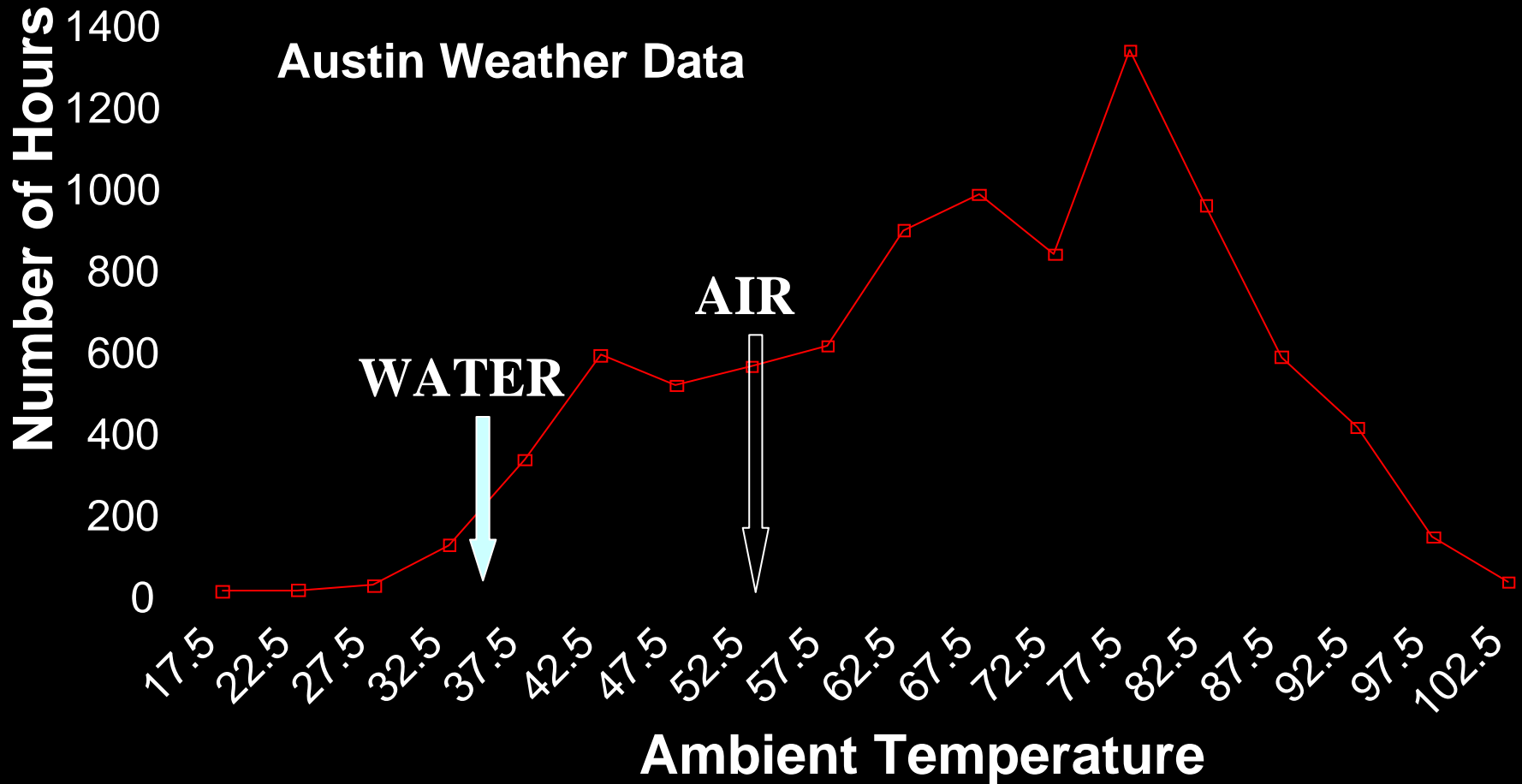
- A 40 ton CRAC has ~15 hp fan, ~11 kW
- Typical 20% redundant/extra capacity, fan power ~13kW
- Fan power load constant 365x24
- Chiller central plant power ~.70 kW/ton
- A 40 ton CRAC will use ~28 kW
- Central plant energy use will change with ambient, average ~20kW for 365x24
- **Fan energy ~30-45% of total HVAC energy**

# Free cooling

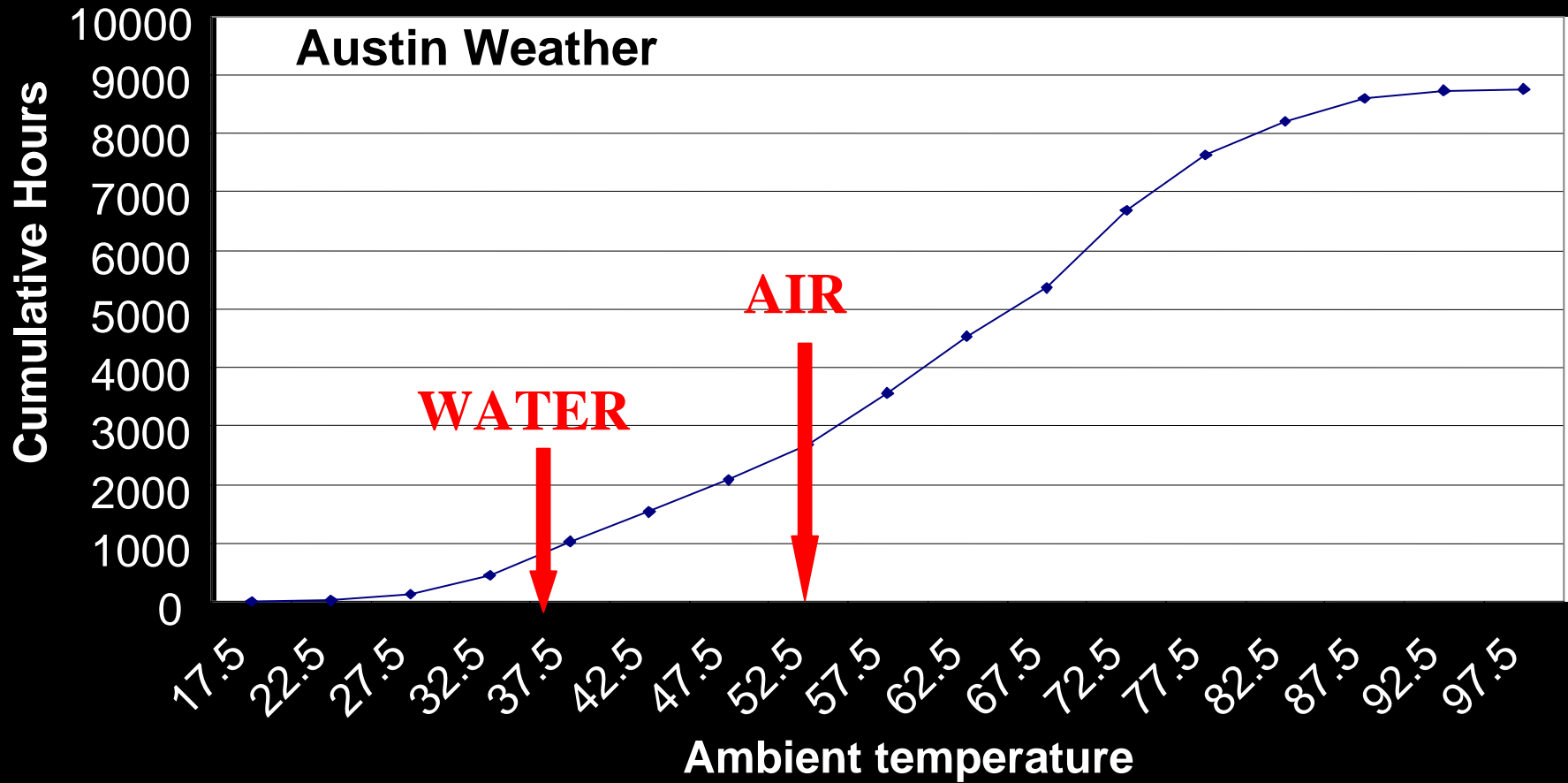
- Air side economizer
  - Can be used when ambient air below ~55 F
- Water side economizer
  - Run cooling tower when ambient outdoor is cold to chill condenser water to ~42 F
  - Use cooling tower water to cool chilled water to 45 F
  - Can be used when ambient outdoor wet bulb temperature is below ~35 F



# Free cooling potential



# Free Cooling Potential



# Air side economizer

- Large amounts of outdoor air needed
- ~1,710,000 CFM needed at 53 F
- ~3400 ft<sup>2</sup> opening/ filter area needed (at 500 FPM)
- No convenient way to bring outside air to CRAC on raised data floor with down flow design
- Humidity control problems; other contaminants
- **Did not find it practical**

# Water side economizer


- Preferred to air side: Avoids contaminants, humidity problems, large OA opening, delivering OA to CRAC on raised data floor
- However, fewer potential hours <600 annually
- Question about cooling tower operation and performance at freezing ambient conditions; not enough information, data available
- Controls issues with switching between condenser mode to economizer chiller mode
- New VFD chillers very efficient at low ambient
- Heat exchanger requirement between condenser and chilled water; **retrofit impractical with existing system**

# Additional Chillers

- Existing chillers constant speed, vane capacity modulation
- Newer technology (primarily refrigerant) available
- Will chiller VFD...
  - Provide any energy benefits?
  - How will it be sequenced with existing chillers operating in parallel?
- **Selected VFD for new chillers**
  - More efficient new chillers are lead chillers
  - Still optimizing operational and control sequences

# Lights out data center

- Installed motion sensors on fluorescent lights between isles
- Cost effective questions as people would be working most of the time?
- Certainly cost effective to install now than to retrofit later
- Security issue; emergency 7x24 lights sufficient for new security cameras
- Reduced light power load can be spared for use by IT equipment

The image features a large, stylized logo for 'QA'. The letters 'Q' and 'A' are rendered in a light gray, three-dimensional font. A large, vibrant red ampersand (&) is positioned between the 'Q' and 'A'. Overlaid on this graphic are the words 'QUESTIONS' and 'ANSWERS' in a white, bold, sans-serif font. 'QUESTIONS' is positioned above 'ANSWERS', and both words are centered horizontally across the middle of the graphic.

QUESTIONS  
ANSWERS

ORACLE®

ORACLE®



# World-Class Austin Data Center



Oracle's Austin Data Center

- **1 Acre of computer room space**
- **Middle of the US**
- **Dual power feeds**
- **Five 2-MegaWatt diesel backup generators**
- **Three 600 ton chillers**
- **Dual redundant OC12 Ring to RMDC**