

ENERGY STAR<sup>®</sup> Program Requirements Product Specification for Geothermal Heat Pumps

> Eligibility Criteria Draft Version 3.2

Following is the **Draft Version 3.2** product specification for ENERGY STAR qualified geothermal heat pumps. A product shall meet all of the identified criteria if it is to earn the ENERGY STAR.

- 1) **Definitions:** Below are the definitions of the relevant terms in this document.
  - A. <u>Geothermal Heat Pump</u>: A geothermal heat pump uses the thermal energy of the ground or groundwater to provide residential space conditioning and/or domestic water heating. A geothermal heat pump model normally consists of one or more factory-made assemblies that include indoor conditioning and/or domestic water heat exchanger(s), compressors, and a ground-side heat exchanger. A geothermal heat pump model may provide space heating, space cooling, domestic water heating, or a combination of these functions and may also include the functions of liquid circulation, thermal storage, air circulation, air cleaning, dehumidifying or humidifying. A geothermal heat pump system generally consists of one or more geothermal heat pump models, the ground heat exchanger(s), the air and/or hydronic space conditioning distribution system(s), temperature controls, and thermal storage tanks.
  - B. <u>Single-Stage</u>: Geothermal heat pumps that are designed to operate at one stage and one capacity.
  - C. <u>Multi-Stage</u>: Geothermal heat pumps that are designed to operate at more than one stage or capacity through the use of technologies such as multiple stage compressors, dual compressors, variable speed compressors, etc. Multi-stage models are more efficient while running at lower capacities, but have the capability to supply more heating or cooling using higher capacities when required.
  - D. <u>Ground Heat Exchanger</u>: The method by which heat is exchanged with the ground, groundwater, or surface water. Geothermal heat pumps may use any form of ground heat exchange, which includes horizontal, vertical, or submerged surface water closed loops; open loops using ground water, reclaimed water, or surface water; or direct refrigerant-to-ground or refrigerant-to-water heat exchange.
  - E. <u>Closed Loop</u>: A ground heat exchange method in which the heat transfer fluid is permanently contained in a closed piping system. Also called a *ground-loop* system.
  - F. <u>Open Loop</u>: A ground heat exchange method in which the heat transfer fluid is part of a larger environment. The most common open loop systems use ground water, reclaimed water, or surface water as the heat transfer medium. Also called a *ground-water* system.
  - G. <u>Water-to-Air</u>: A geothermal heat pump model that provides space conditioning primarily by the use of an indoor air heat exchange coil. Water-to-air models may also provide domestic water heating and hydronic space heating by using desuperheater and/or demand water heating functions.
  - H. <u>Water-to-Water</u>: A geothermal heat pump model that provides space conditioning and/or domestic water heating by the use of indoor refrigerant-to-water heat exchanger(s). Water-to-

46 47 48			water models may provide domestic water heating by using desuperheater and/or demand water heating functions.			
49 50 51 52 53		Ι.	<u>Direct Geoexchange (DGX)</u> : A geothermal heat pump model in which the refrigerant is circulated in pipes buried in the ground or submerged in water that exchanges heat with the ground, rather than using a secondary heat transfer fluid, such as water or antifreeze solution in a separate closed loop.			
54 55 56 57 58			a. <u>DGX-to-Air</u> : A DGX heat pump which provides space conditioning primarily by the use of an indoor air heat exchange coil. DGX-to-air models may also provide domestic water heating and hydronic space heating by using desuperheater and/or demand water heating functions.			
59 60			<ul> <li><u>DGX-to-Water</u>: A DGX heat pump which provides space conditioning and/or domestic water heating by the use of indoor refrigerant-to-water heat exchanger(s).</li> </ul>			
61 62						
63						
64		.1	Desuperheater: A partial heat recovery system that captures heat from the hot refrigerant gas as			
65		0.	it leaves the heat pump compressor and transfers it to the domestic hot water. Desuperheaters			
66			provide hot water only while the heat pump is providing space conditioning.			
67			provide net mater entry mine the neat partie providing opage conditioning.			
68		к	Demand Water Heating: Demand geothermal heat pump water heating models provides for all,			
69		1.	or nearly all, of the domestic hot water needs even when space conditioning is not required. This			
70			may be accomplished by either stand-alone domestic water heating models or integrated models			
71			that use the same compressor for both space conditioning and domestic water heating. This			
72			product type is sometimes referred to as a <i>dedicated</i> or <i>full-time</i> water heater.			
73			product type is sometimes referred to as a <i>dedicated</i> of <i>full-time</i> water fleater.			
73			Coefficient of Deformence (COD): A measure of efficiency in the heating mode that represents			
74		L.	<u>Coefficient of Performance (COP)</u> : A measure of efficiency in the heating mode that represents			
76			the ratio of total heating capacity to electrical energy input.			
		N 4	Ensure Efficiency Detic (EED). A measure of officiency in the coefficiency is the coefficiency of the transmission			
77		IVI.	Energy Efficiency Ratio (EER): A measure of efficiency in the cooling mode that represents			
78			the ratio of total cooling capacity to electrical energy input.			
79		NI	Dreduct Family: A group of models, where the same periods with a word with a word blows with			
80		IN.	Product Family: A group of models, where the same remote unit is used with several blower coil			
81			combinations (horizontal, vertical, A-coil, etc.). The "same remote unit" is defined as the unit with			
82			the same compressor and same direct geoexchange heat exchanger.			
83						
84 85	2) Scope:					
85 86		^	Included Broductor Open loop, closed loop, and DOV predicate that most the definition of a			
		А.	Included Products: Open loop, closed loop, and DGX products that meet the definition of a			
87			Geothermal Heat Pump as specified herein are eligible for ENERGY STAR qualification, with			
88			the exception of products listed in Section 2.B.			
89		~	For laded Decidents, Or all second based and all for the state of the second se			
90		В.	Excluded Products: Geothermal heat pumps intended for commercial use (i.e., 3-phase units)			
91			are not eligible for ENERGY STAR.			

## 3) Qualification Criteria:

## A. Energy Efficiency Requirements:

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	Table	e 1: Requirements				
	Product Type	EER	COP			
	Water-to-Air					
	Closed Loop Water-to-Air	17.1	3.6			
	Open Loop Water-to-Air	21.1	4.1			
	Water-to-Water					
	Closed Loop Water-to-Water	16.1	3.1			
	Open Loop Water-to-Water	20.1	3.5			
	DGX	· · · · · ·				
	DGX-to-Air	16.0	3.6			
	DGX-to-Water	15.0	3.1			
<b>Note:</b> The DGX category above has been revised to reflect different requirements for "DGX-to-Air" and "DGX-to-Water" units. As the original DGX criteria applied to units that exchanged heat with the air inside a home, the requirements for that category remain unchanged. The DGX-to-Water requirements reflect the same allowable EER and COP difference as is seen in the Closed and Open loop systems, namely a one-point decrease in EER and a half-point decrease in COP, allowable due to the additional stage of heat transfer needed by						
systems in which water is the heat transfer fluid within the home. Additionally, the requirements for Tiers 1 and 2 have been removed from this specification for as all units manufactured after 2012 are now required to comply with the requirements above, previously referred to as Tier 3.						
В	B. <u>Qualifying Multi-Stage Models</u> : Multi-stage models shall be qualified using the following calculations:					
<ul> <li>EER = (highest rated capacity EER + lowest rated capacity EER) / 2</li> </ul>						

Table 4. Demuine

- EER = (nignest rated capacity EER + lowest rated capacity EER) / 2
- COP = (highest rated capacity COP + lowest rated capacity COP) /2
- C. Significant Digits and Rounding:
  - c. All calculations shall be carried out with actual measured or observed values. Only the final result of a calculation shall be rounded. Calculated results shall be rounded to the nearest significant digit as expressed in the corresponding specification limit.
  - d. Unless otherwise specified, compliance with specification limit shall be evaluated using exact values without any benefit from rounding.
  - D. Warranty Requirements: Partner shall provide, as standard, a manufacturer limited warranty for its ENERGY STAR qualified geothermal heat pump models for all parts and labor for a minimum of two years. The major refrigerant circuit components, including the compressor(s), heat exchanger(s), and expansion and reversing valve(s) shall be warranted for parts and labor for a minimum of five years.
- 4) Test Requirements:
  - A. Representative Models shall be selected for testing per the following requirements:
    - a. For qualification of an individual product model, the representative model shall be equivalent to that which is intended to be marketed and labeled as ENERGY STAR.
    - b. For qualification of a product family, any model within that product family can be tested and serve as the representative model.

B. When testing geothermal heat pumps, the following test methods shall be used to determine ENERGY STAR qualification:

Table 2: Test Methods for ENERGY STAR Qualification						
ENERGY STAR Requirement	System Type	Test Method Reference				
	Closed and Open Loop Systems	ISO 13256-1-1998 "Water-source heat pumps Testing and rating for performance Part 1: Water-to-air and brine-to-air heat pumps" for water-to-air models				
EER and COP		OR ISO 13256-2-1998 "Water-source heat pumps Testing and rating for performance Part 2: Water-to-water and brine-to- water heat pumps" for water-to-water models				
	DGX Systems	ANSI/AHRI 870-2016 "Performance Rating of Direct Geoexchange Heat Pumps"				

141 Note: The test method reference above for DGX system has been updated to reflect the latest version of
 142 ANSI/AHRI 870-2016, which contains the test procedure for both DGX-to-Air and DGX-to-Water units.

5) Effective Date: This ENERGYSTAR Geothermal Heat Pump Specification shall take effect on January 1, 2012. To qualify for ENERGY STAR, a product model shall meet the ENERGY STAR specification in effect on the date of manufacture. The date of manufacture is specific to each unit and is the date (e.g., month and year) on which a unit is considered to be completely assembled.

6) Future Specification Revisions: EPA reserves the right to change the specification should technological and/or market changes affect its usefulness to consumers, industry, or the environment. In keeping with current policy, revisions to the specification are arrived at through industry discussions. In the event of a specification revision, please note that the ENERGY STAR qualification is not automatically granted for the life of a product model.