



**UNITED STATES ENVIRONMENTAL PROTECTION AGENCY**  
WASHINGTON, D.C. 20460

OFFICE OF  
AIR AND RADIATION

July 8, 2016

Dear Commercial Coffee Brewer Brand Owner or Other Interested Party:

The U.S. Environmental Protection Agency (EPA) is pleased to provide you with the Final Version 1.0 ENERGY STAR® Commercial Coffee Brewer specification. EPA would like to thank the many stakeholders who contributed valuable feedback that informed this specification development process. Brand owners may begin qualifying their products as ENERGY STAR effective immediately.

Commercial coffee brewers are the latest addition to the suite of ENERGY STAR commercial food service equipment. These products are found in nearly every commercial or institutional establishment such that significant national energy savings can be achieved with efficiency improvements in these products. While initially focusing on Type II batch commercial coffee brewers, EPA expects to expand the scope of this specification to include other types of commercial coffee brewers (e.g., single-cup brewers and espresso machines) once information about their energy use becomes available. Batch commercial coffee brewers that meet the Version 1.0 performance requirements offer end users as much as 35% in energy savings and about \$100 per year when compared to conventional models. If all Type II batch commercial coffee brewers sold in the United States were ENERGY STAR certified, the energy cost savings would grow to more than \$41 million each year and more than 700 million pounds of annual greenhouse gas emissions would be prevented, equivalent to the emissions from nearly 70,000 vehicles.

No concerns were raised in response to the Final Draft, and the Final Version 1.0 specification remains unchanged from the Final Draft. This specification was developed through a process that included the release of three draft specifications and supporting documents, such as performance data plots, an in-person stakeholder meeting during the 2015 National Automated Merchandising Association (NAMA) Show, and review of stakeholder comments. All Version 1.0 specification development materials are available on EPA's ENERGY STAR website, which can be accessed at [www.energystar.gov/newspecs](http://www.energystar.gov/newspecs) (click on the Commercial Coffee Brewers "Version 1.0 is in development" link).

### **Third-Party Certification**

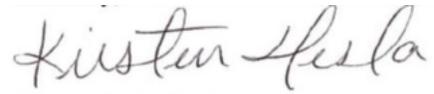
Effective immediately, brand owners may begin the certification process for commercial coffee brewers. All new products must be certified by an EPA-recognized certification body (CB) before being labeled and marketed as ENERGY STAR. Upon satisfactory completion of all certification requirements, a CB will notify the Partner that the product is ENERGY STAR certified and will submit certified product data to EPA for listing on the ENERGY STAR website. For more information on the Third-party Certification program please visit [www.energystar.gov/3rdpartycert](http://www.energystar.gov/3rdpartycert).

Please note that ENERGY STAR partnership as a brand owner is limited to organizations that own and/or license a brand name under which they sell eligible products in the United States and/or Canada. Partnership is not available to original equipment manufacturers (OEMs) that do not sell directly to end users. OEMs may certify products on behalf of the ENERGY STAR brand owners/licensees; however, the brand owner must be the ENERGY STAR partner associated directly with the certified product models, since only partners are authorized to use the ENERGY STAR certification mark.

On behalf of EPA, I appreciate your participation in the development of this specification and look forward to working with each of you as you certify and promote your energy-efficient equipment. Please feel free to contact me at (202) 564-2984 and [Hesla.Kirsten@epa.gov](mailto:Hesla.Kirsten@epa.gov) or Adam Spitz, ICF International, at (916)

231-7685 and [Adam.Spitz@icfi.com](mailto:Adam.Spitz@icfi.com) with any questions regarding this specification or the ENERGY STAR partnership.

Sincerely,

A handwritten signature in cursive script that reads "Kirsten Hesla". The signature is written in black ink on a white background.

Kirsten Hesla, Product Manager  
ENERGY STAR Commercial Food Service