



Cold Climate Heat Pumps and Emerging Tech



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U.S. EPA



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Cold climate Air-source heat pumps; Hurry up, slowly

- Dave Lis, Director, Technology and Market Solutions
- 2020 ENERGY STAR Products Partner meeting



Northeast Energy Efficiency Partnerships

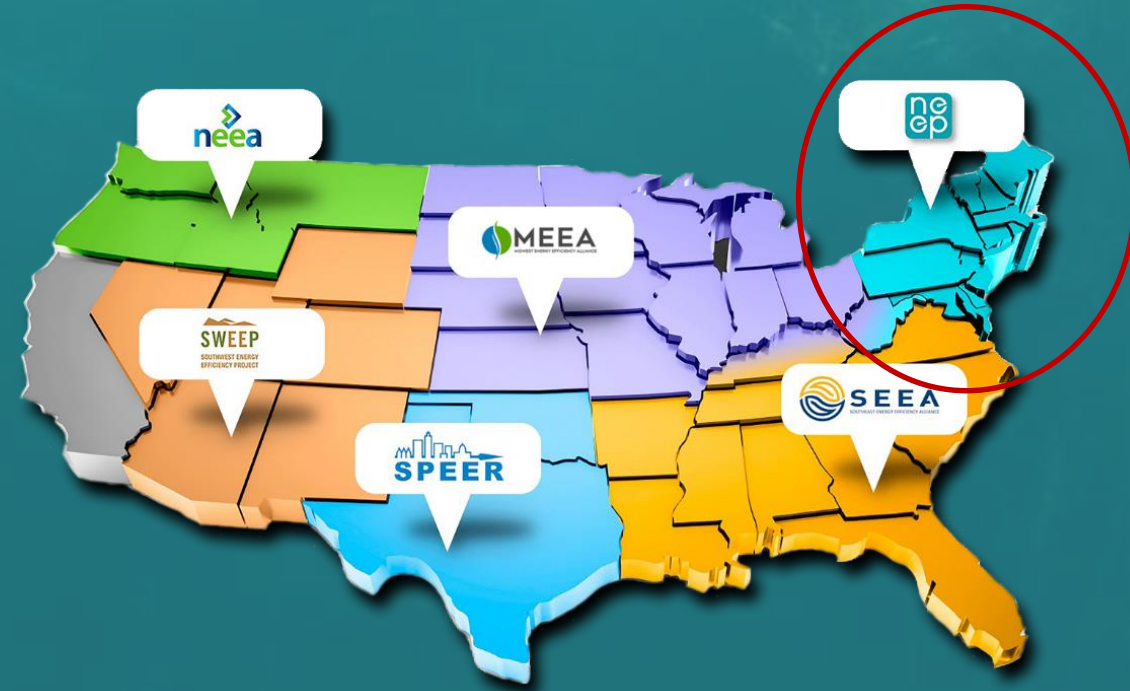


Mission

We seek to accelerate regional collaboration to promote advanced energy efficiency and related solutions in homes, buildings, industry, and communities.

Approach

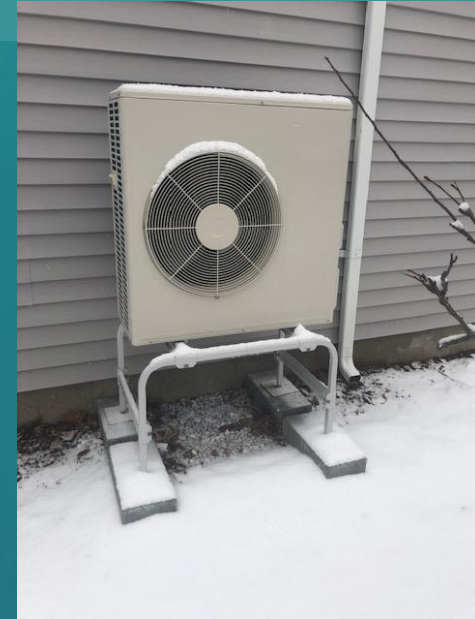
Drive market transformation regionally by fostering collaboration and innovation, developing tools, and disseminating knowledge



Air-Source Heat Pump Technology (R)Evolution



- Not your grandparents ASHP
 - Variable capacity compressors (inverter driven)
 - Sophisticated controls
 - Flash injection
- Delivering capacity and efficiency at low outdoor temperatures
- Air-to-Air- ducted, ductless and everything in between
- Air-to-Water – Variety of distribution options



Market Momentum building

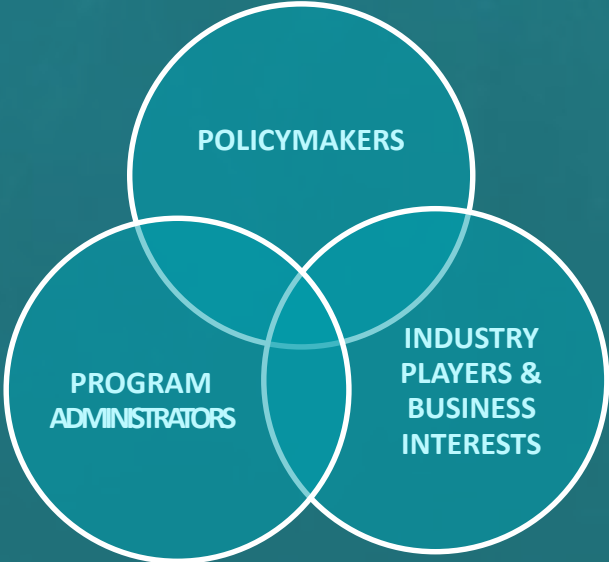
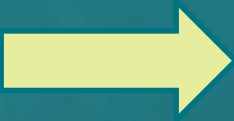
- ~100k ASHPs sold in the New York/New England region in 2017
 - ~50k ASHPs sold in the same region in 2013
 - ~20% Annual growth over four years
- Still significantly smaller than regional furnace (235k)/boiler(160k)/Central AC (220k) markets



Contributing Factors to Growth



Regional ASHP Market Transformation Initiative



Current Market Transformation Strategies



1. Increase Consumer Education and Awareness

2. Increase Installer/Builder Awareness of, and Confidence in, ASHP through expanded training and education

3. Reduce Upfront Costs of installed systems through robust and aligned promotional programs and the support of alternative business models

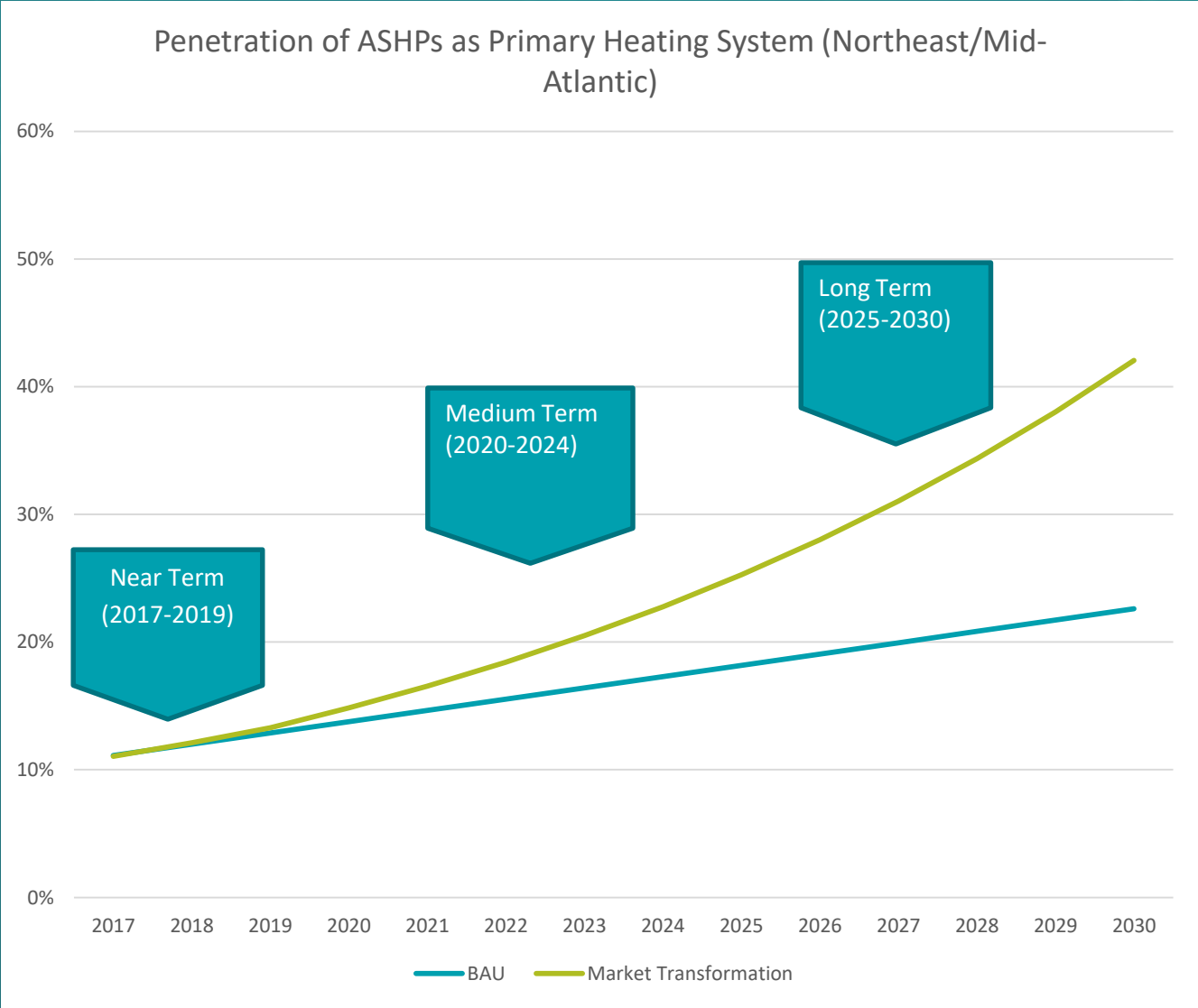
4. Mobilize State and Local Policymakers to expand support for ASHPs

5. Promote Advanced Control technologies to allow automated coordination among multiple heating systems

6. Enable the promotion of climate-appropriate ASHPs through Improved Performance Metrics

7. Develop more accurate tools to predict energy, cost and GHG savings associated with ASHP installation through collection and analysis of Real World Performance Data

Long-term Adoption Target- 40% Primary Heating Systems by 2030



Hurry up...Slowly

- Balancing Speed and Quality
- Classic emerging technology challenge



Cold-climate Air Source Heat Pumps Specification



Cold Climate Air-Source Heat Pump Specification (Version 3.0)

As facilitated by Northeast Energy Efficiency Partnerships (NEEP)

EFFECTIVE JANUARY 1, 2019

The following specification defines a set of performance requirements and reporting requirements to meet the voluntary "Cold-climate Air-Source Heat Pump Specification" (ccASHP Specification). The specification was designed to identify air-source heat pumps that are best suited to heat efficiently in cold climates (IECC climate zone 4 and higher). The specification is intended as a model equipment specification to be used broadly by energy efficiency program administrators in cold climates as a minimum requirement for program qualification. It also is intended for engineers, contractors, and other practitioners who need assurance that the equipment they select will have the required heating capacity at design temperature without unnecessary oversizing, and will serve the load efficiently throughout the ambient temperature range.

Stakeholders should be aware that simply meeting the performance requirements does not necessarily mean a product is appropriate for all cold climate applications. Consumers, contractors, and designers should review building loads, equipment capacities at design temperatures, and other important factors before selecting equipment.

Scope

- Air-to-air, split system heat pumps
- Indoor and outdoor units must be part of an AHRI matched system, defined by federal regulation 10CFR §430.2 as a *central air conditioning heat pump*
- Compressor must be variable capacity (three or more distinct operating speeds, or continuously variable)
- Non-ducted ASHP systems¹
 - Single-zone ASHP systems with non-ducted indoor units (i.e. wall, ceiling, floor, etc.)
 - Multi-zone systems rated with non-ducted indoor units
- Ducted ASHP systems²
 - Centrally ducted
 - Single-zone systems with compact-ducted indoor unit
 - Multi-zone systems rated with all ducted or mixed (ducted and non-ducted) indoor units
- Does NOT include ground-source, water-source, or air-to-water heat pump systems

- Antiquated test procedure/performance metrics for latest generation of ASHPs
- Created difficulty in differentiating high performing systems, particularly for cold climate applications

<https://neep.org/ASHP-Specification>

NEEP's Cold-Climate ASHP Product List

ashp.neep.org



One-stop-shop for cold-climate qualified air source heat pumps

Brand: All Brands | Model #, AHRI #, Unit #: AHRI, Model or Ur | Ducting Configuration: All Configuratic

Heating Capacity (Rated Btu/hr @47°F): 0 to 80000 | Heating Capacity (Max Btu/hr @5°F): 0 to 80000

10 > (5067 Heat Pumps) | Grid View | List View | Download Product List

TRANE
XV20i
AHRI #: **8935201**
Outdoor Unit #: **4TWV0024A1**
Indoor Unit #: **4PX*BD36BS3**
Singlezone Ducted, Centrally Ducted
🔥 **12,880** Max Btu/hr @5°F
🔥 **22,200** Rated Btu/hr @47°F
❄️ 24,400 Rated Btu/hr @95°F
COP @5°F: **1.91**
HSPF: **10**

[VIEW DETAIL](#)

TRANE
XV19
AHRI #: **201923126**
Outdoor Unit #: **4TWL9024A1**
Indoor Unit #: **4PX*CU60BS3**
Singlezone Ducted, Centrally Ducted
🔥 **10,520** Max Btu/hr @5°F
🔥 **20,400** Rated Btu/hr @47°F
❄️ 25,000 Rated Btu/hr @95°F
COP @5°F: **2.49**
HSPF: **11**

[VIEW DETAIL](#)

TRANE
XV19
AHRI #: **201922963**
Outdoor Unit #: **4TWL9024A1**
Indoor Unit #: **4PX*CU48BS3**
Singlezone Ducted, Centrally Ducted
🔥 **10,680** Max Btu/hr @5°F
🔥 **20,400** Rated Btu/hr @47°F
❄️ 24,400 Rated Btu/hr @95°F
COP @5°F: **2.52**
HSPF: **11.5**

[VIEW DETAIL](#)

Now 8000+ systems from over 80 major brands

DAIKIN MXS Series
Multizone All Non-ducted
AHRI Cert #: **201851579**
Outdoor Unit #: **4MXS36RMVJU**
Indoor Unit #:

🔥 Maximum Heating Capacity (Btu/hr) @5°F: **22,610**
🔥 Rated Heating Capacity (Btu/hr) @47°F: **36,000**
❄️ Rated Cooling Capacity (Btu/hr) @95°F: **36,000**

Information Tables		Performance Specs						
Brand	DAIKIN	Heating / Cooling	Outdoor Dry Bulb	Indoor Dry Bulb	Unit	Min	Rated	Max
Series	MXS Series	Heating	5°F	70°F	Btu/h	4,780	-	22,610
Ducting Configuration	Multizone All Non-ducted				kW	0.4	-	2.68
AHRI Certificate No.	201851579				COP	3.5	-	2.47
Outdoor Unit #	4MXS36RMVJU	Heating	17°F	70°F	Btu/h	5,920	22,000	26,840
Indoor Unit Type	Non-Ducted Indoor Units				kW	0.42	2.7	3.75
Indoor Unit #					COP	4.13	2.39	2.1
Furnace Unit #		Heating	47°F	70°F	Btu/h	9,100	36,000	43,000
SEER	17.7				kW	0.43	2.34	3.24
EER	9.2				COP	6.2	4.51	3.89
HSPF Region IV	12.2	Cooling	82°F	80°F	Btu/h	10,770	-	40,540
Energy Star					kW	0.55	-	3.63
Variable Capacity	✓				COP	5.74	-	3.27
Turndown Ratio (Max 5°F/Min 47°F)	2.48	Cooling	95°F	80°F	Btu/h	10,100	36,000	38,000
Capacity Maintenance (Max 5°F/Max 47°F)	52%				kW	0.59	3.91	3.94
Capacity Maintenance (Rated 17°F/Rated 47°F)	61%				COP	5.02	2.7	2.83
Capacity Maintenance (Max 5°F/Rated 47°F)	62%							
Integration								
Connectivity								
Operational Diagnostics								
Refrigerant(s)								

Heating/Cooling Capacity Graph

Outdoor Temperature (°F)	Heating Capacity (Btu/hr)	Cooling Capacity (Btu/hr)
5	~22,610	~36,000
17	~12,880	~36,000
47	~10,520	~36,000
82	~10,680	~36,000
95	~10,680	~36,000

Design and Installation Resources



neep.org/ASHPIInstallerResources

Consumer Resources – NEEP Air Source Heat Pump Buying Guide



- Good resource for all audiences
- Especially for consumers who are looking to learn more about heat pumps
- Check out the O&M guide and Case Studies too

Air Source Heat Pump Buying Guide



ASHP and VRF Market Transformation Workshop

October 21-22 / 1 PM ET / GoToWebinar

Lead Sponsors



THANK YOU!

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Air-to-Water Heat Pumps



Jim Bashford
SpacePak - a Mestek Company
National Sales & Training Manager





*Bringing Modern Hydronics to
North America Since 2011*

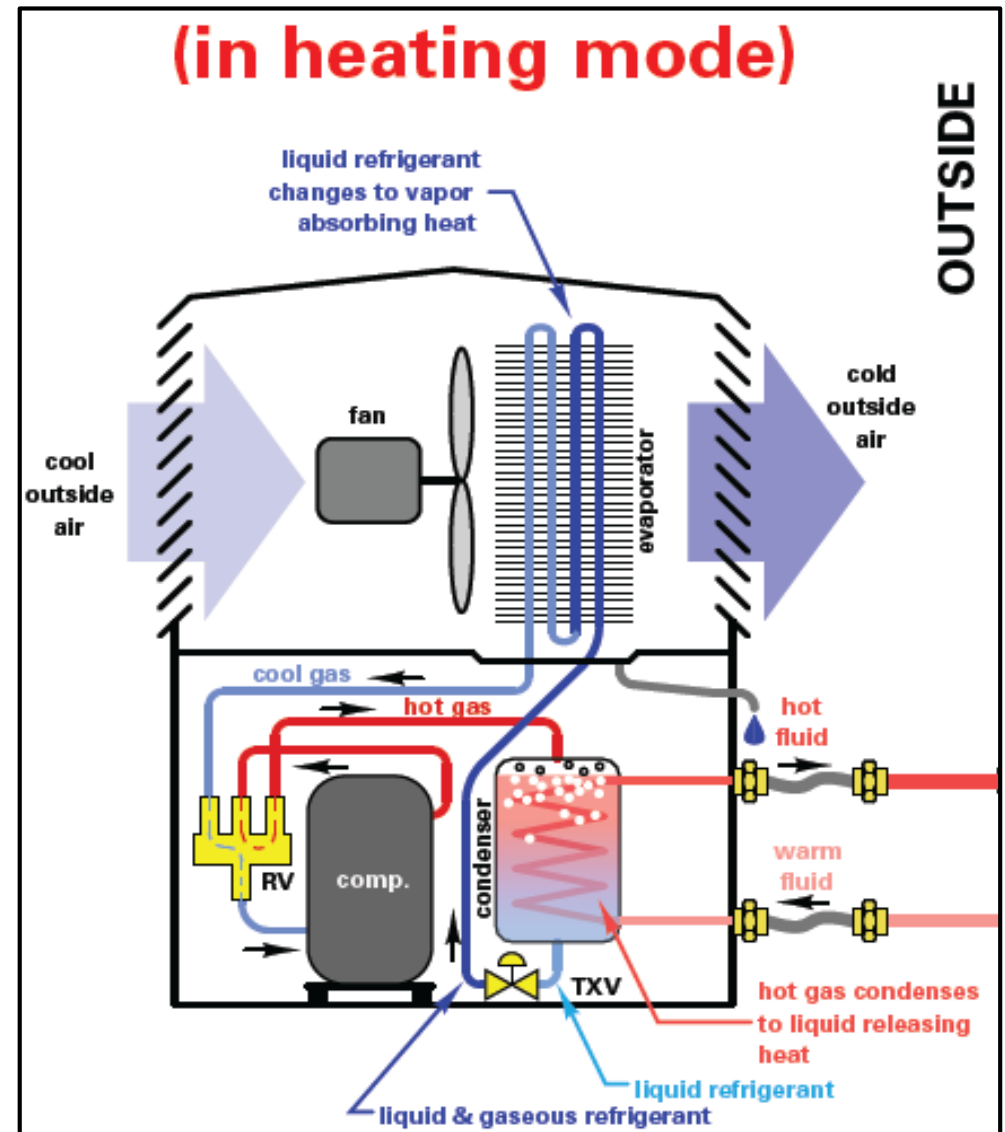


 **solstice**[®]
EXTREME
ENERGY STAR 2019
Emerging Technology Award



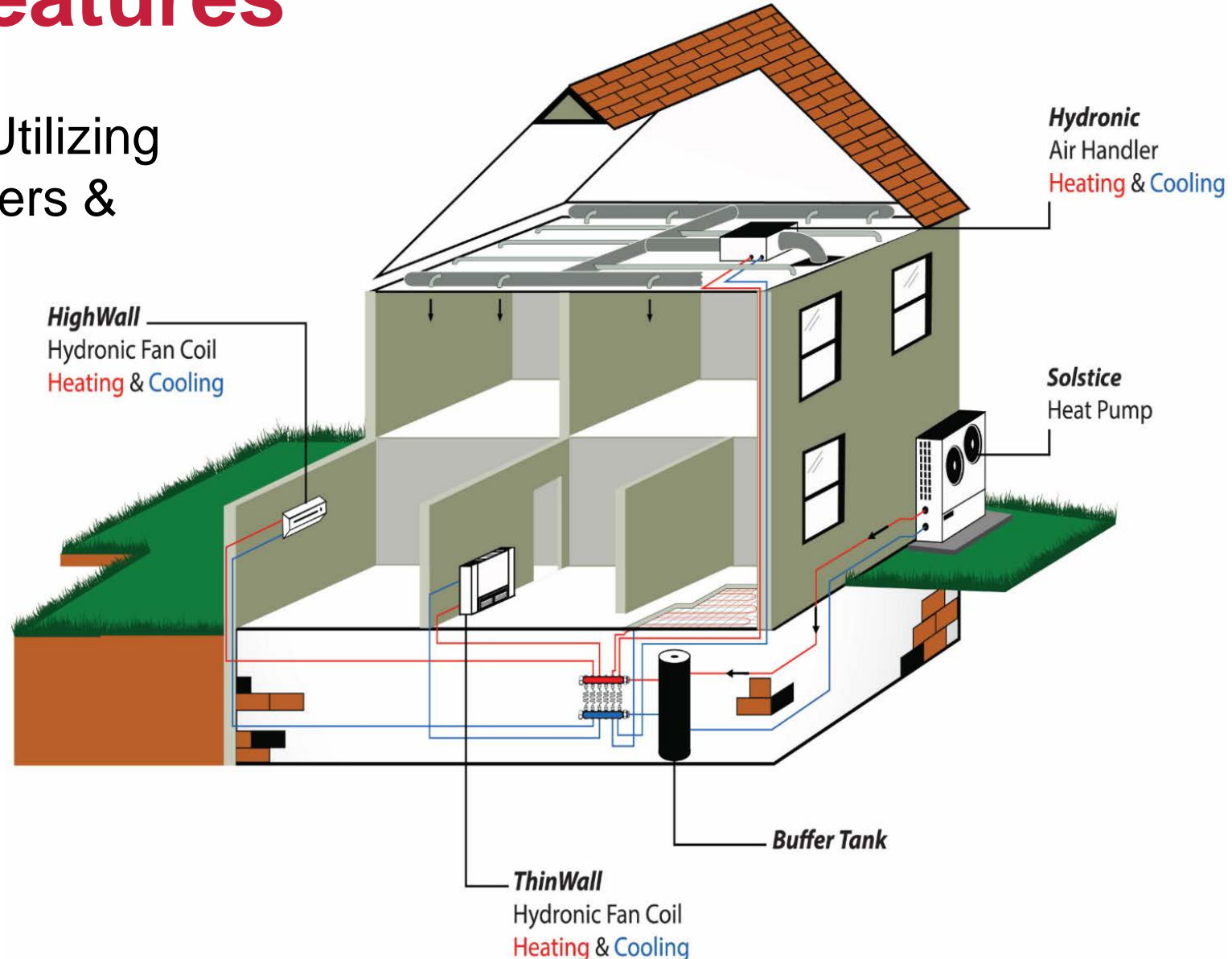
Air-to-Water Heat Pumps & How They Work

- Using the Refrigerant System/Cycle we Add or Remove Temperature from a Water Glycol Mixture via a Heat Exchanger
- 42 – 130°F Output Temp Ranges
- 60k+ BTU Outputs
- Great Low Ambient Performance
- Constant Outputs



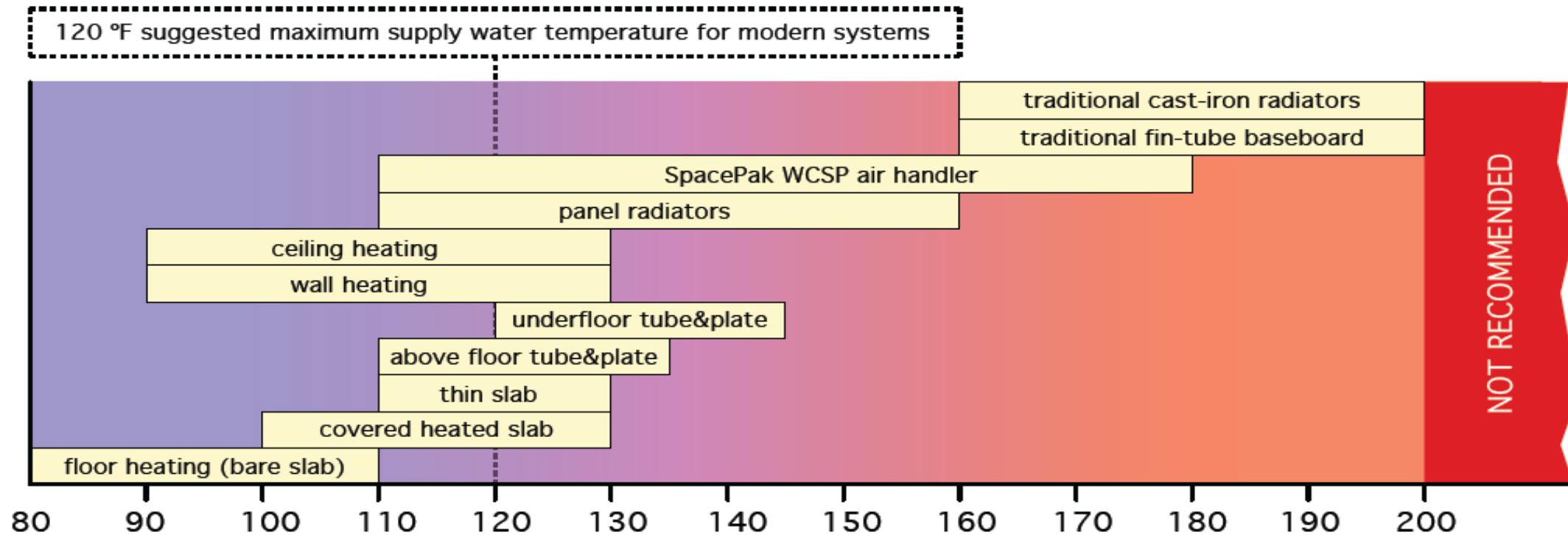
Applications & Features

- Adapts to Existing Systems Utilizing Different Water Temps, Emitters & Conditioning Styles
- Residential & Commercial Applications
- Heating & Cooling Water Temps: 40 - 130°F
- Great for Dehumidification

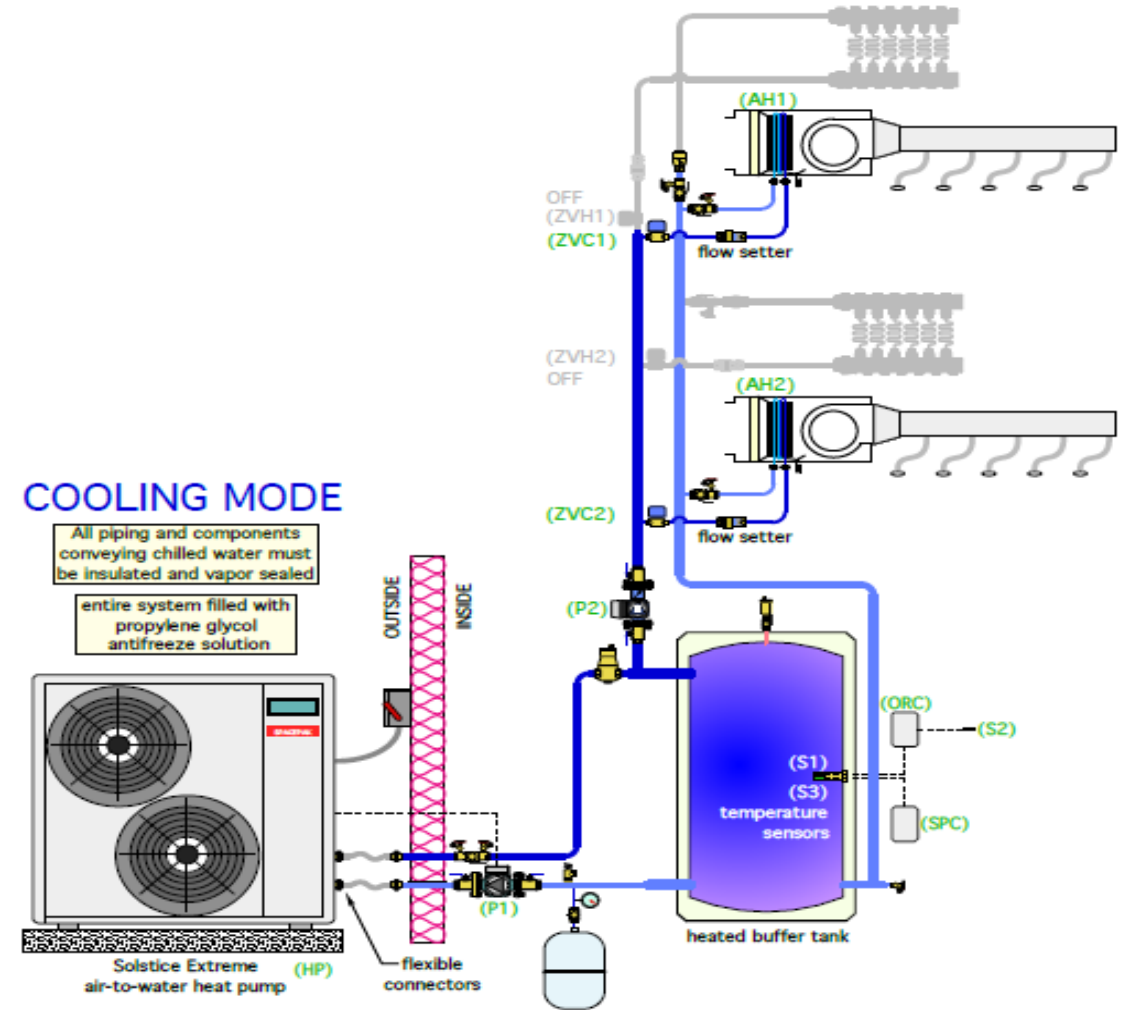
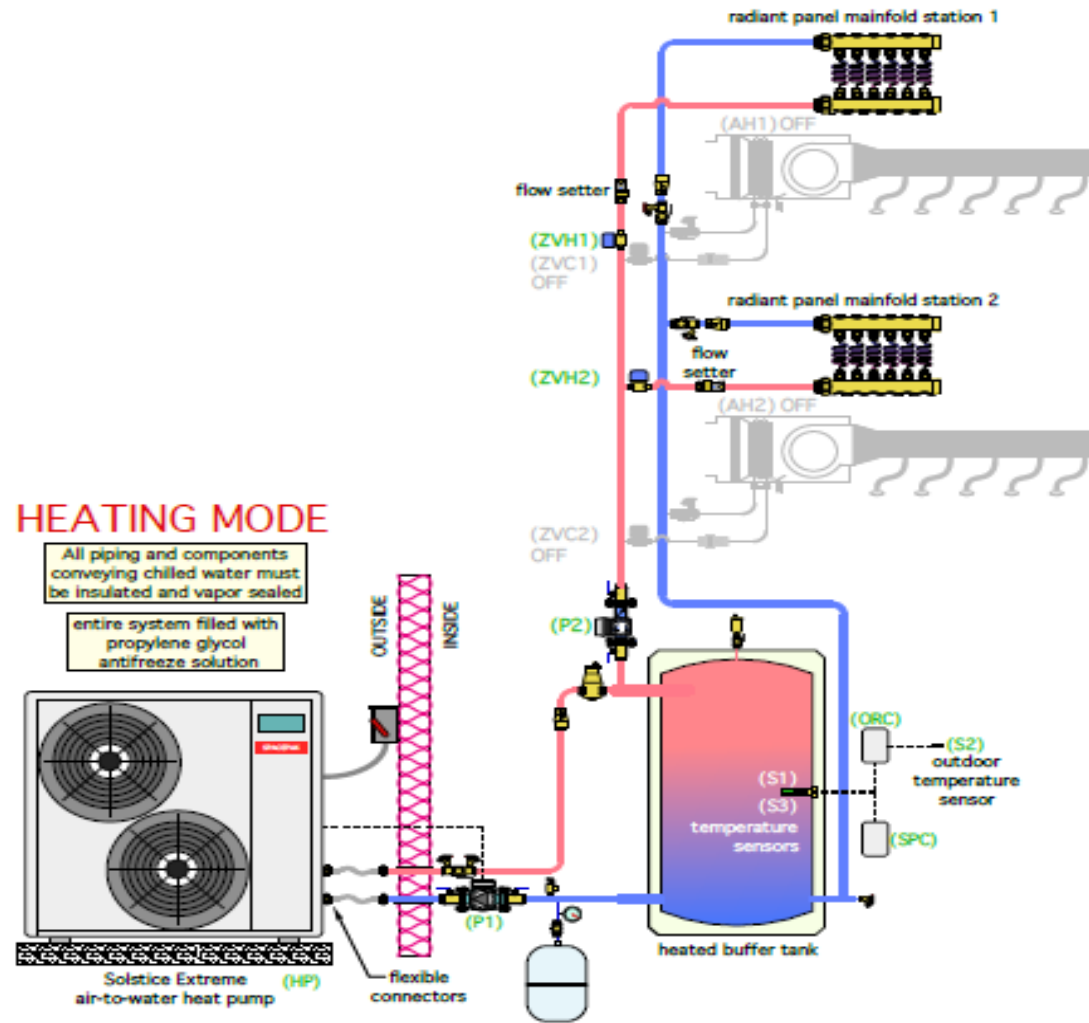


Flexibility

- Adapts to All Types of Existing Hydronic Systems
- Lower Water Temps = Savings
- Water Flow & Temperature Matching

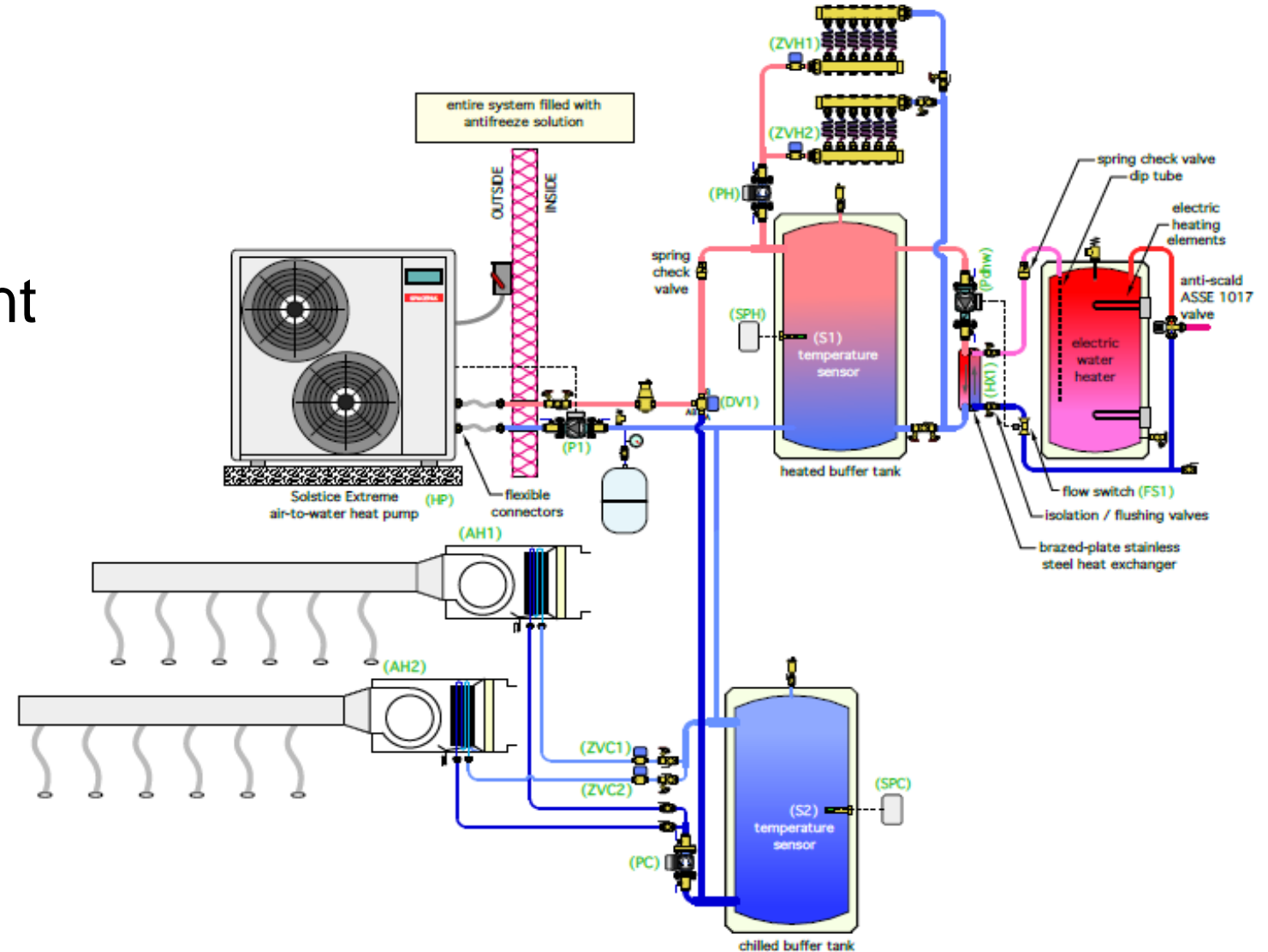


Basic Heat / Cool Systems



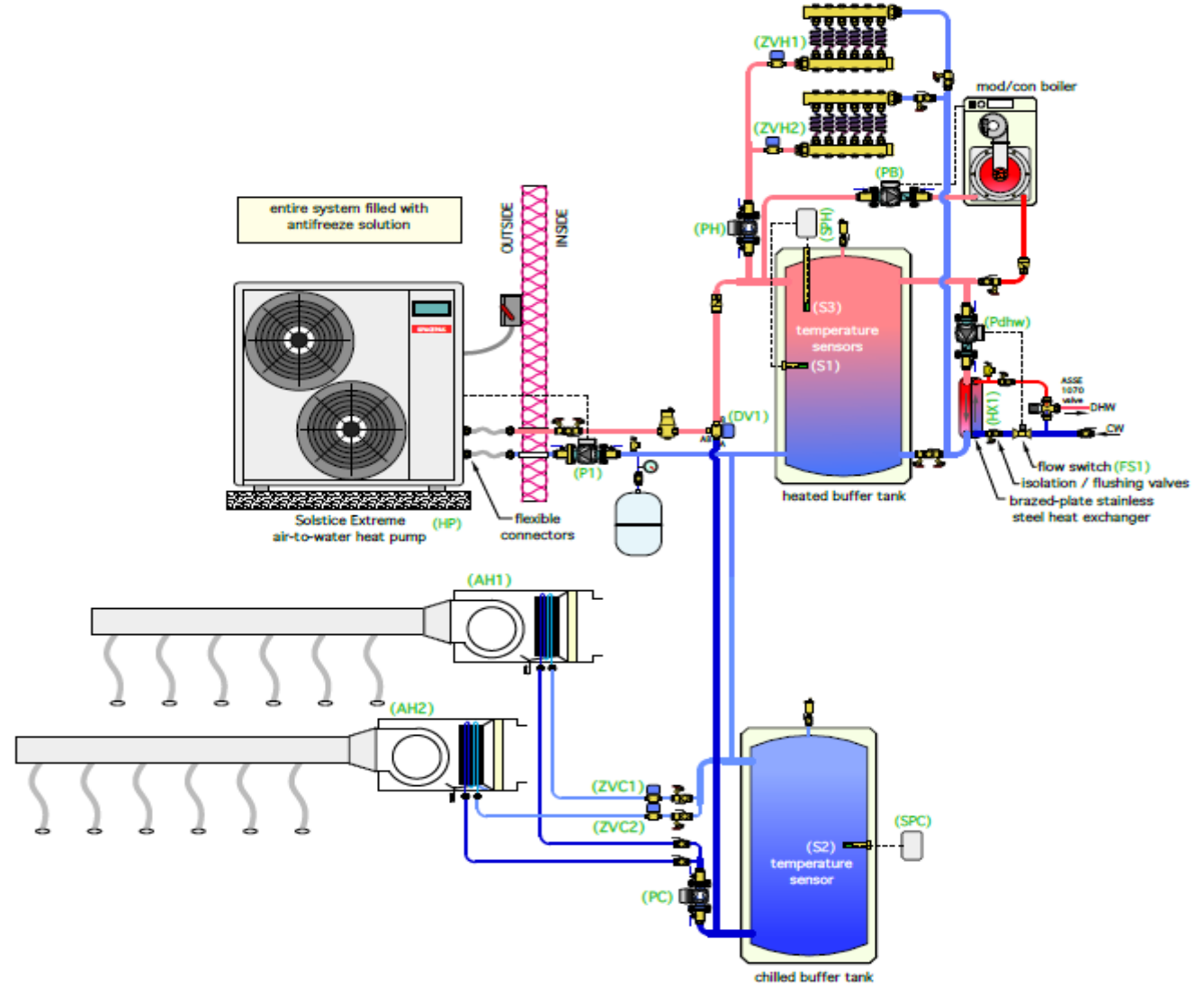
Integration

- Complete System Integration
- Electrification
- High Pressure Refrigerant Stays Outside
- Simultaneous Heating & Cooling
- DHW Pre-Heat



Heating-Cooling-Boiler & HW Pre-Heat

- Boiler Integration
- DHW Pre-Heat
- Simultaneous Heating & Cooling
- Used in Hotel/ B+B Applications



Inverter Technology is the Future!

- Higher Consistent Efficiencies
- Low Energy Consumption
- Higher Consistent COP's
- Priority DHW Settings
- Low Ambient Capabilities
- Ultra Quiet Operation
- Exact Load Matching
- Split Heat Pump Systems

SIM Series (Inverter Mono-Block)

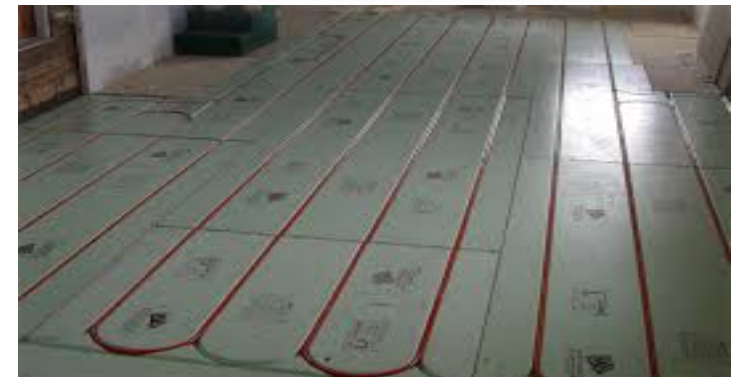
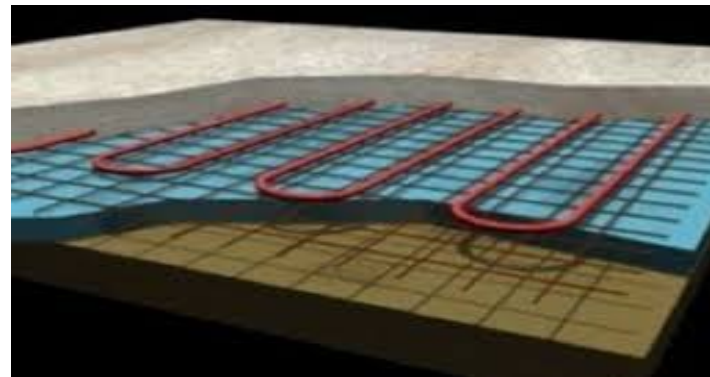


3 ton



5 ton

The **PERFECT MATCH** for ALL **LOW TEMPRATURE** Heating Needs



Acadia Maine



- Large Residence
- Replaced Existing 30 ton Commercial
- Connected to Existing Hydronic System
- 12-1 Turndown Resulting in Large Efficiency Gains

Rutland Vermont

- Low Load Primary Heating & Cooling System
- GMP (line power) Solar or Tesla Battery Backup Power
- Slab on Grade with Radiant & Low Temp Baseboard Upstairs



Brattleboro Vermont (School for International Training)

- Added to Existing Forced Air Systems with Hydronic Coils
- Better Efficiencies & Cost Savings over Straight Electric
- Expanding to other Buildings on the Campus



Colorado

Elevation: 10,000 ft.

Beta Test Site

SIS Series (Split System Inverter)

- -20°F Design Temp
- Radiant Slab (100°F)
- Primary Heat Source
- No Backup Resistance Elements Needed
- No Antifreeze in Outside Loop

Outdoor Unit



Indoor Unit



SPACE PAK

CENTRAL AIR ANYWHERE

HYDRONICS





Contact Us!

Follow Us!



A red-bordered box containing the text "Follow Us!" and four social media icons: LinkedIn (blue square with white 'in'), Facebook (blue square with white 'f'), YouTube (red square with white play button), and Instagram (purple and pink gradient square with white camera icon).

www.spacepak.com



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Cold Climate Heat Pumps + Emerging Tech Advancements with Mini-Split Heat Pumps



Kevin DeMaster
Mitsubishi Electric Trane HVAC
Manager, Utility & Efficiency Programs

Oct 27, 2020

MITSUBISHI ELECTRIC TRANE HVAC US

The Basics - (Not Everything is “Ductless”)



Outdoor Unit

1:1
or
1:Many



Wall-mounted Model:



**Ceiling-recessed,
Cassette Model:**



**Floor
Mounted**



Horizontal-ducted Model:

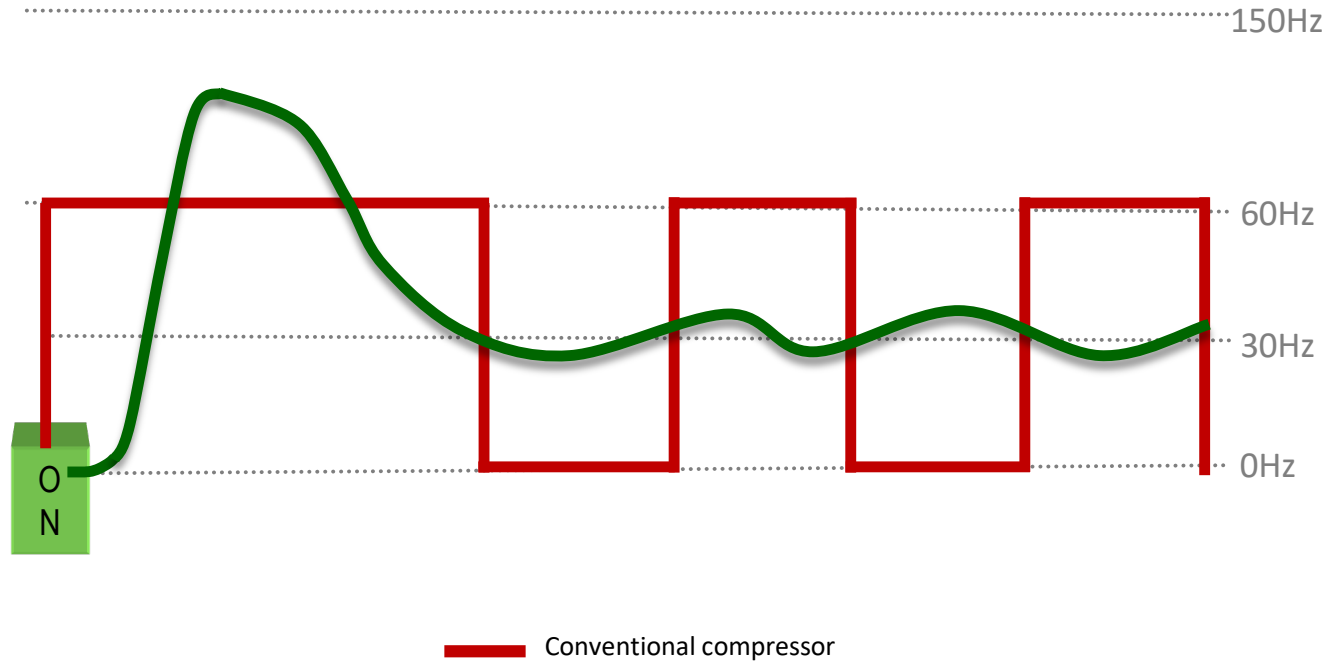


Air Handler

Indoor Unit (Options)

Why Are they So Efficient?

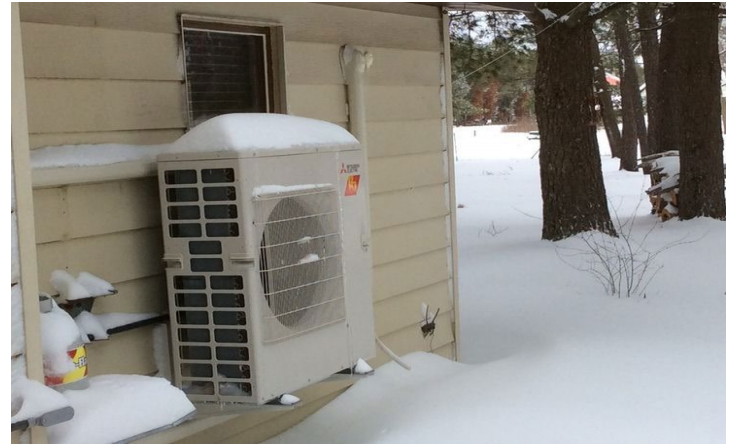
INVERTER Technology



Energy Efficiency – Heat Pumps Not Created Equal



VS.



Energy Star Requirements (15 SEER, 12.5 EER, 8.5 HSPF)

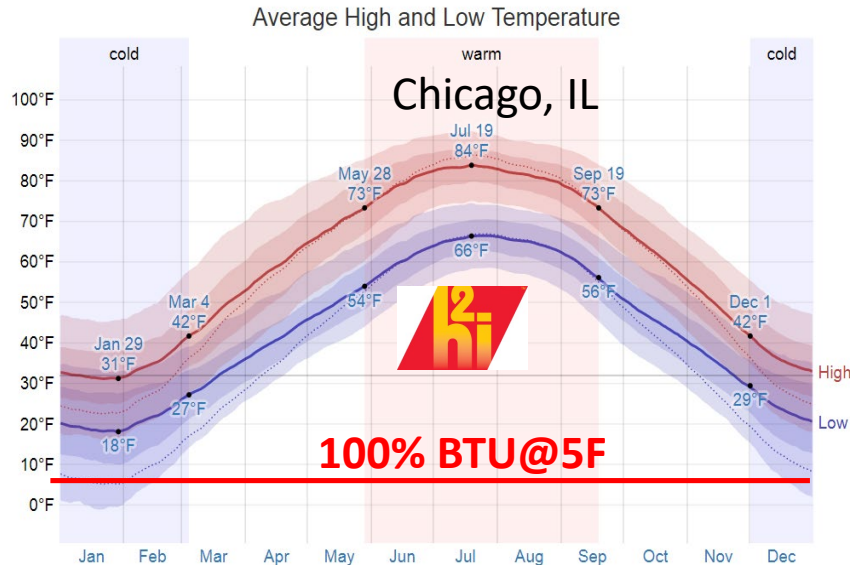
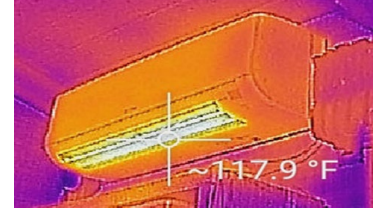
Heat Pumps AHRI 477,712 Listed.

- Energy Star - 200,101 – (42%)
- Increase to 16 SEER – 91,298 (19%)
- Increase to 18 SEER – 12,034 (<3%)

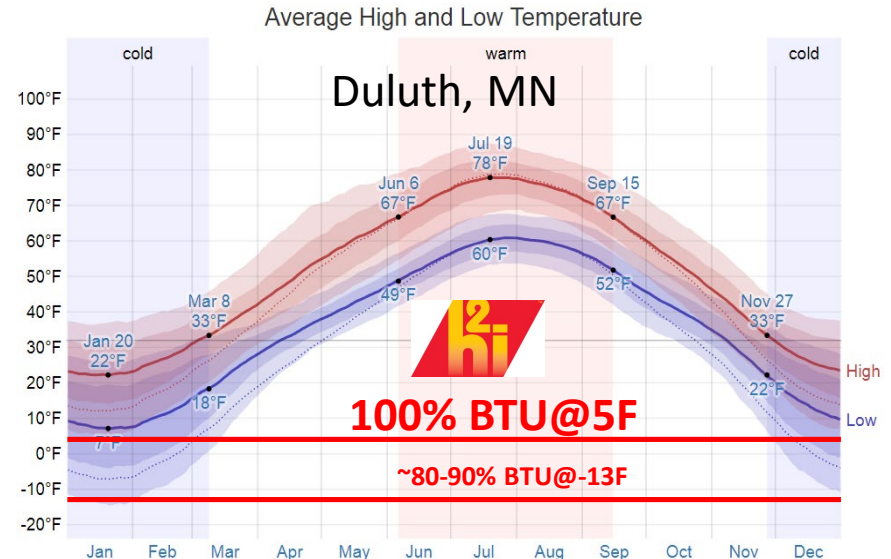
Variable Speed Heat Pumps AHRI 8,240

- Energy Star - 3,292 – (40%)
- Increase to 16 SEER – 3,287 (40%)
- Increase to 18 SEER – 3,224 (39%)

Cold Weather Performance – Upper Midwest

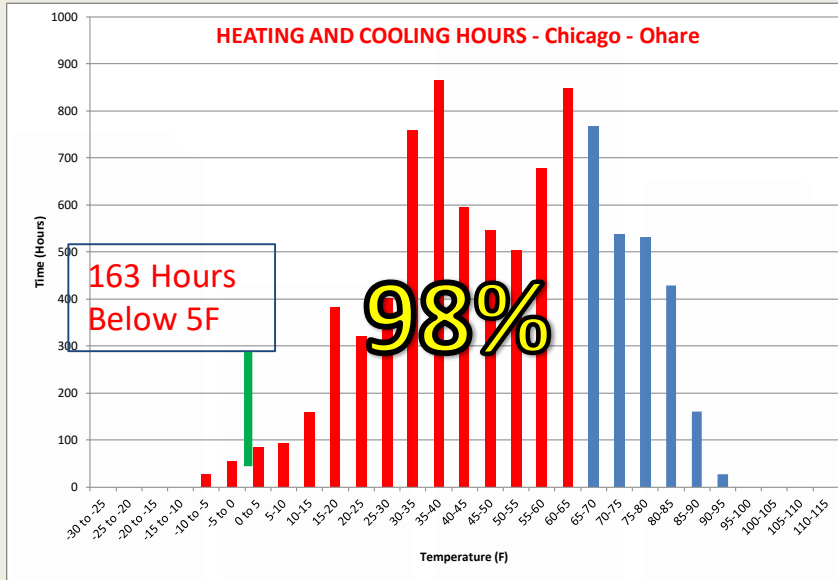
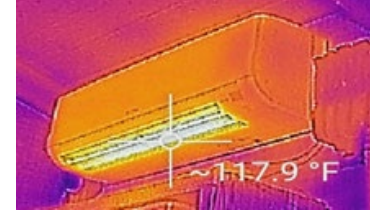


The daily average high (red line) and low (blue line) temperature, with 25th to 75th and 10th to 90th percentile band: The thin dotted lines are the corresponding average perceived temperatures.



The daily average high (red line) and low (blue line) temperature, with 25th to 75th and 10th to 90th percentile bands. The thin dotted lines are the corresponding average perceived temperatures.

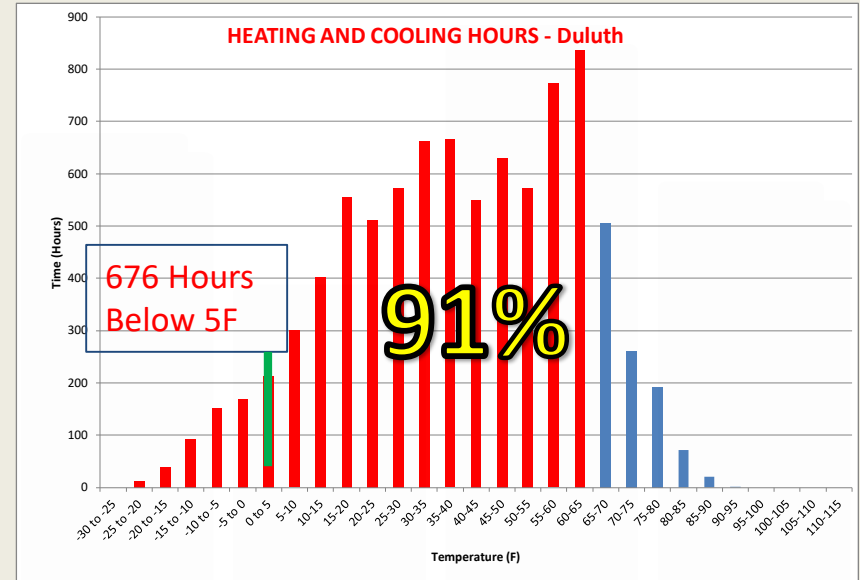
Heating Hours Bin Data – Upper Midwest



Total Heating Hours
6309

Total Cooling Hours
2451

Total Hours
8760



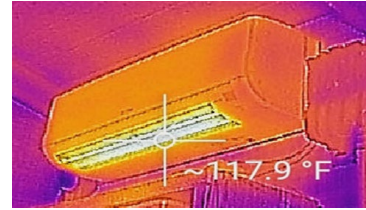
Total Heating Hours
7710

Total Cooling Hours
1050

Total Hours
8760



Cost of Heating BTU's – Wisconsin



- Propane –
\$1.43 / gal →
- Natural Gas –
\$0.73 / therm →
- Electric Resistance Heat –
\$0.13 / kWh →
- Cold Climate Heat Pump –
\$0.13 / kWh →
- **\$0.063 / kWh (Heat Pump Rate)** →

Cost Per Million BTU's

\$17.38

\$8.11

\$38.09

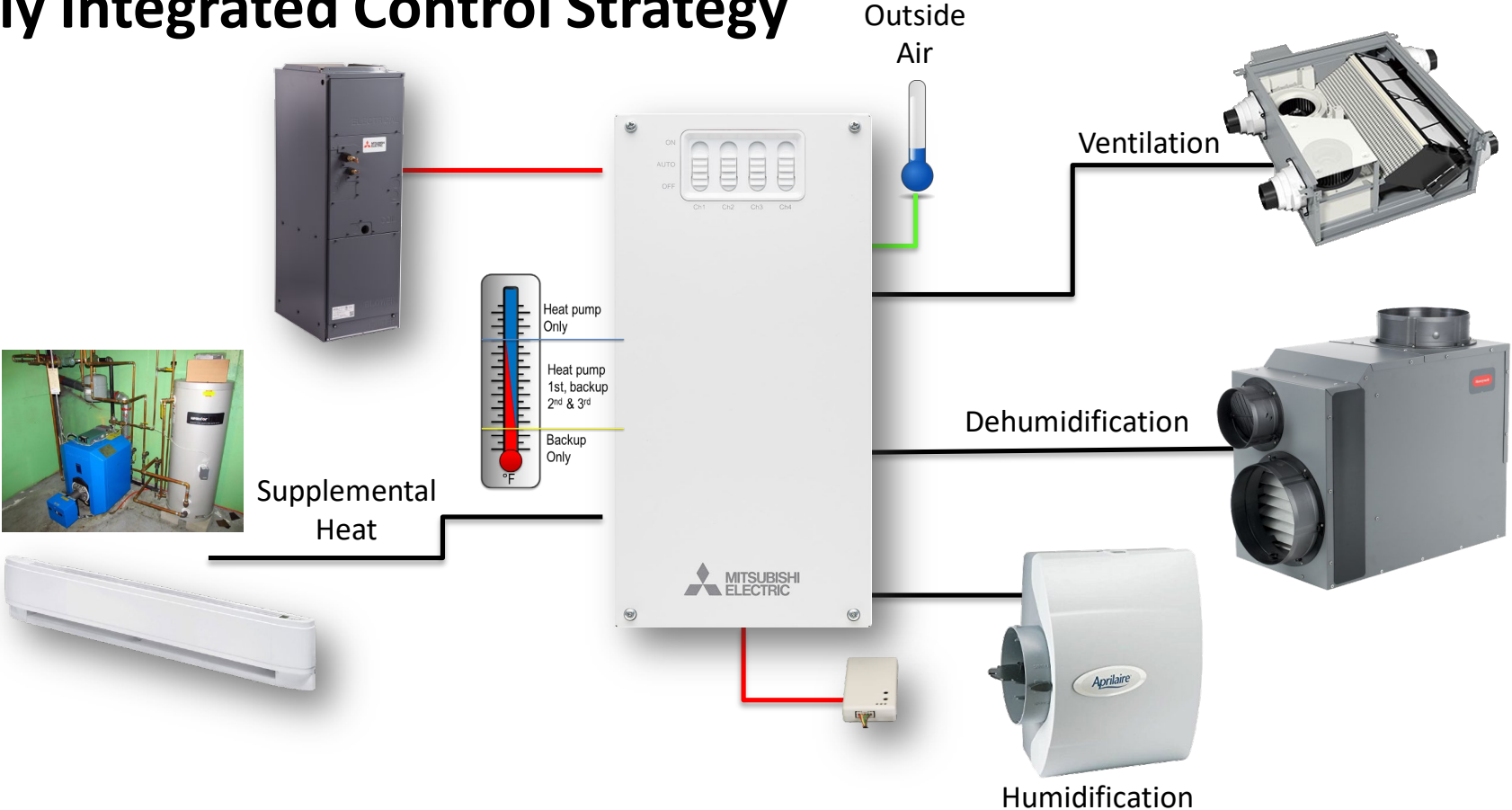
17-47 degrees

\$13.85

\$6.67

Source EIA – March 2020

Fully Integrated Control Strategy



Cold Climate Heat Pump Research



Cold Climate Air Source Heat Pump

11/1/2017

Contract # 86417

Conservation Applied Research and Development (CARD) FINAL Report
 Prepared for: Minnesota Department of Commerce, Division of Energy Resources
 Prepared by:
 Ben Schoenbauer, Center for Energy and Environment
 Nicole Kessler, Center for Energy and Environment
 Marty Kushler, ACEEE

State of MN

CASE STUDY 2 June 2018

Field Test of Cold Climate Air Source Heat Pumps – Site 2 Case Study

BACKGROUND

This field study is an extension of the heat pumps (cASHP) in 6 homes. It is a launch of the CARD study. This study provided by Mitsubishi Electric (see results of an installation in a single-to-split system air conditioner).

Site Characteristics

- 2 bedroom, one bath, 1.5 story s
- Bungalow built in 1924
- 1,600 square feet

FIELD WORK

The project team installed detailed gathered at a one-second resolution for measurement of system tempera

Equipment

A three ton cASHP was installed. We included a wireless programmable W and allow the heat pump to meet the

Table 1. cASHP Manufacturer specs

Make	Model	RA
Mitsubishi Electric	PUZ-HA36NHA5	33.0

Figure 1. Indoor Unit

Figure 2. Outdoor Unit

Sizing

The system was sized based on the home's heating load (as opposed to cooling load) and resulted in an increase in capacity of one ton. The system includes an inverter-driven compressor which allows the system to modulate its capacity and meet the load of the home down to very low outside air temperatures. The electric-resistance booster was a non-OEM product in order to test different options of lockout and auxiliary heat configurations. This booster was controlled based on supply air temperature and outdoor air temperature to limit the total runtime. The heat pump was still allowed to run during boost events to provide a fraction of the heating load to the home. Figure 3 below shows the house heating load and the heat pump capacity over the range of heating season outdoor temperatures. The house heating load calculated during the equipment sizing (dashed red line) was considerably larger than the measured heating requirements of the home (solid red line). This was likely due to the oversizing safety factor and the occupant's usage patterns and behaviors. The lower than expected usage has reduced the fraction of booster heat necessary at this site.

Figure 3. Capacity vs. Outside Air Temperature

cee
Center for Energy and Environment

Xcel Energy - MN

ComEd Cold Climate Ductless Heat Pump Pilot

Ductless Heat Pump Final Report

May 7, 2020
 Prepared for: ComEd Energy Efficiency Program Emerging Technology

CMC ENERGY SERVICES™

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 215.540.5800

ComEd - Illinois

Cold Climate Heat Pump Specifications (Future)

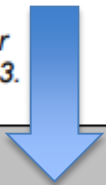
Energy Star



DRAFT 6.0

Table 3: Energy-Efficiency Criteria for Certified Residential ASHPs

For purposes of ENERGY STAR certification, an ASHP model must be designated as either Moderate and Hot Climate or Cold Climate and meet the associated requirements in Table 3.

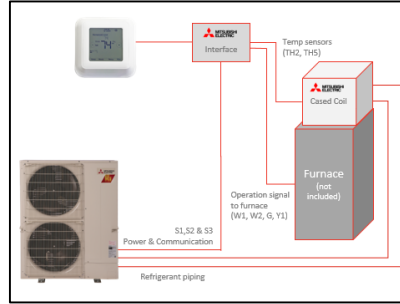
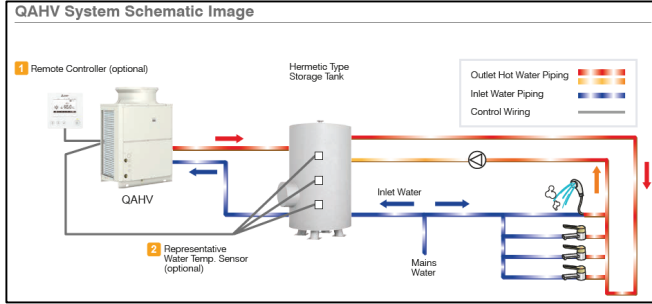


Product Type	Moderate and Hot Climate			Cold Climate				
	SEER	EER	HSPF	SEER	EER	HSPF	COP @ 5°F	Percentage of Heating Capacity @ 5°F
ASHP Split Systems	≥ 16.00	≥ 12.50	≥ 8.50	≥ 16.00	≥ 11.50	≥ 9.00	1.75	80%
ASHP Single Package Equipment ¹	≥ 16.00	≥ 12.00	≥ 8.20	≥ 16.00	≥ 11.00	≥ 9.00	1.75	80%

CURRENT Energy Star Requirements (15 SEER, 12.5 EER, 8.5 HSPF)

40% to 50%

Emerging Products/Program Design



Cold Climate Product Expansion

- 39 additions
- **-5F – 100%**

2020

Commercial Large Scale CO2 HPWH

- MultiFamily
- Hospitality

Early 2021

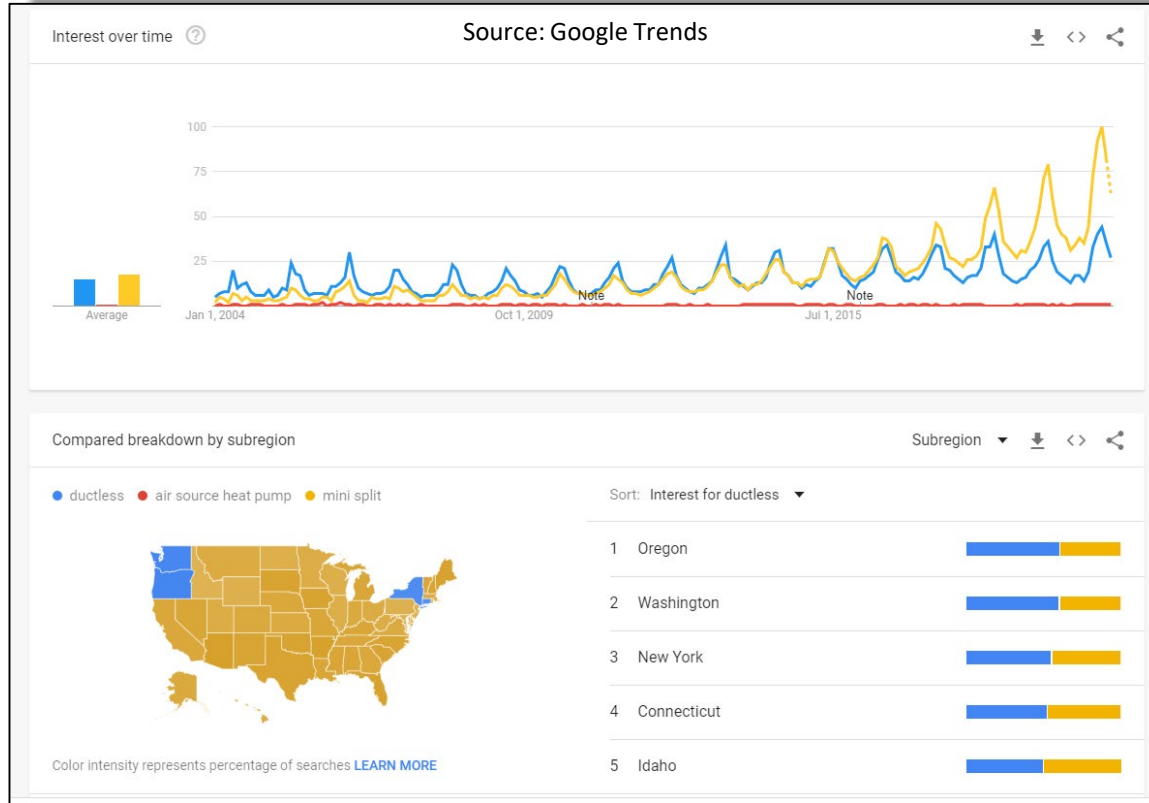
Dual Fuel A-Coil Multi-Zone Any Furnace

Late 2021

US Market Evaluation of UK HPWH Renewable Heating

2021

What Heat Pumps are People Searching For?



Contact Info



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Manager, Utility & Efficiency Programs

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