

ENERGY STAR® Distribution Transformers Launch Webinar

January 14, 2014

Verena Radulovic U.S. Environmental Protection Agency







Webinar Details

- Webinar slides and related materials will be available on the Transformers Web page:
 - <u>www.energystar.gov/newspecs</u>
 - Follow link to "Version 1.0 is in Development" under "Transformers"
- Audio provided via teleconference:

| Call in: | +1 (877) 423-6338 (U.S.) | | |
|----------|-----------------------------------|--|--|
| | +1 (571) 281-2578 (International) | | |
| Code: | 773366# | | |

- Phone lines will remain open during discussion
- Please mute line unless speaking
- Press *6 to mute and *6 to un-mute your line





Introductions

Verena Radulovic

U.S. Environmental Protection Agency

Matt Malinowski

ICF International **Emmy Phelan**

ICF International **Doug Frazee**

ICF International **Mahesh Sampat**

EMS Consulting





Webinar Agenda

| Time | Торіс |
|-----------|--|
| 1:00–1:30 | Introduction |
| 1:30–1:45 | Transformers Energy Savings Opportunity |
| 1:45-2:00 | Definitions, Scope, General Requirements |
| 2:00–2:30 | Qualification Criteria |
| 2:30–2:45 | Test Method |
| 2:45–3:00 | Open Discussion, Next Steps |







Established in 1992

Voluntary climate protection partnership with the U.S. Environmental Protection Agency (EPA)

Strategic approach to energy management, promoting energy efficient products and practices

Tools and resources to help save money and protect the environment





For more than **20 years**, EPA's ENERGY STAR program has identified the most energy-efficient products, buildings, plants, and new homes – all based on the latest government-backed standards.

Today, every ENERGY STAR label is verified by a rigorous third-party certification process.







To date, the **ENERGY STAR**

program has:

- Prevented 2 billion metric tons of greenhouse gas emissions
- Saved \$300 billion on utility bills





ENERGY STAR = Energy Efficiency

ENERGY STAR has become synonymous with energy efficiency.







ENERGY STAR is also the most comprehensive resource available for proven energy efficiency guidance. At energystar.gov:



Cnergy ENERGY STAR

Reducing the complexity of energy efficiency to a **simple choice**.





Today, this little blue label does all the hard work of certifying outstanding energy efficiency in:



ENERGY STAR. The simple choice for energy efficiency.







Greenhouse savings by product category





Benefits of an ENERGY STAR certified product

- Consume less energy
 - Reduced kWh reduced CO2 emissions
- Equivalent or better quality
- Annual and life cycle cost savings
- Publicly demonstrate commitment to environment
- Third-party certification procedures bolster the integrity of the program and ensure energy-efficient performance





Maintaining Relevancy

Specifications are updated in response to market changes:

- High market share
- Change in Federal minimum efficiency standards
- Availability, performance, or quality concerns
- Advancements in technology
- Changes in test procedures

U.S. DEPARTMENT OF



Specification Development Cycle



Assessing New Products for ENERGY STAR

EPA considers a set of well-tested program principles to:

- Ensure that product categories proposed for inclusion in the ENERGY STAR portfolio will yield significant energy savings on a national basis.
- Pursue products where product energy consumption and performance can be measured and verified with testing.
- Propose eligibility criteria that maintain product performance such that performance is not traded for efficiency.
- Enable purchasers to recover their investments in greater efficiency within a reasonable period of time and such that more than one manufacturer can meet them.





Product Qualification to Data Submittal







Cine Uni Cine In Unio

Certified Product Lists

Updated daily

DEPARTMENT C

- Custom filters and embed options for retailers, partners, media
- Export options including Excel, .csv, APIs

ABOUT ENERGY STAD DRODUCT EINDER HOME

• One portal where stakeholders access certified products* <u>data.energystar.gov</u> *Excludes Windows and Non-AHRI CAC/ASHPs

| ADOUT ENERGY STAR PRODUCT HINDER HOME | | | aigh op aigh in Tielp | |
|--|-------------|---|-----------------------|------|
| 🗄 🗄 Alphabetical 🛟 | | Name | Popularity | Туре |
| | 1. | ENERGY STAR Certified Audio Video Government Certified models meet all ENERGY STAR requirements as listed in the Version 3.0 ENERG | 707 views | |
| Clear All Options | ▼ 2. | ENERGY STAR Certified Boilers Government Certified models meet all ENERGY STAR requirements as listed in the Version 2.1 ENERG | 3,345 views | |
| View Types | ▼ 3. | ENERGY STAR Certified Ceiling Fans Government Certified models meet all ENERGY STAR requirements as listed in the Version 3.0 ENERG | 1,327 views | |
| (All) atasets | ▼ 4. | ENERGY STAR Certified Commercial Clothes Washers Government Certified models meet all ENERGY STAR requirements as listed in the Version 6.1 ENERG | 440 views | |
| Charts Maps | ▼ 5. | ENERGY STAR Certified Commercial Dishwashers Government Certified models meet all ENERGY STAR requirements as listed in the Version 2.0 ENERG | 742 views | |
| Calendars Filtered Views External Datasets | ▼ 6. | ENERGY STAR Certified Commercial Fryers Government Certified models meet all ENERGY STAR requirements as listed in the Version 2.0 ENERG | 629 views | |
| Files and Documents Forms | 7. | ENERGY STAR Certified Commercial Griddles Government Certified models meet all ENERGY STAR requirements as listed in the Version 1.1 ENERG | 337 views | |
| O APIs | 8. | ENERGY STAR Certified Commercial Hot Food Holding Cabinet Government Certified models meet all ENERGY STAR requirements as listed in the Version 2.0 ENERG | 407 views | |



ENERGY STAR Commercial Products

Specifications:

- Commercial Food Service products
- Data Centers

Outreach/Marketing:

Low Carbon IT campaign

Testing and Verification:

• Appropriate for commercial products, varies from consumerfacing programmatic approach.





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Distribution Transformers

| 1998 | ENERGY STAR Transformers program in effect |
|------|---|
| 2007 | DOE Federal Standard for low voltage dry-type transformers in effect/ENERGY STAR program was sunset |
| 2010 | DOE Federal Standard for medium voltage dry-type and liquid-immersed transformers in effect |
| 2014 | ENERGY STAR scopes Distribution Transformers and launches framework for liquid immersed distribution |
| 2015 | transformers. Anticipates developing and finalizing Version 1.0 Specification in 2015. |
| 2016 | DOE Revised Standard for low/medium voltage dry- type and liquid-immersed transformers in effect |
| | 2 |



1998-2007 ENERGY STAR Transformers Program

• Partners performed an economic analysis of total cost of ownership and bought transformers that met the ENERGY STAR key product criteria.

Key Product Criteria for ENERGY STAR Labeled Commercial and Industrial Transformers (Single Phase)

| Single Phase-kVa | Efficiency Level (%) |
|------------------|----------------------|
| 15 | 97.7 |
| 25 | 98.0 |
| 37.5 | 98.2 |
| 50 | 98.3 |
| 75 | 98.5 |
| 100 | 98.6 |
| 167 | 98.7 |
| 250 | 98.8 |
| 333 | 98.9 |

Criteria for ENERGY STAR Labeled Commercial and Industrial Transformers (Three Phase)

| Three Phase-kVa | Efficiency Level (%) |
|-----------------|----------------------|
| 15 | 97.0 |
| 30 | 97.5 |
| 45 | 97.7 |
| 75 | 98.0 |
| 112.5 | 98.2 |
| 150 | 98.3 |
| 225 | 98.5 |
| 300 | 98.6 |
| 500 | 98.7 |
| 750 | 98.8 |
| 1000 | 98.9 |





DOE Federal Standards

- The U.S. Department of Energy (DOE) issued Federal Standards for low voltage dry-type transformers in 2007.
- DOE set standards for medium voltage dry-type and liquidimmersed transformers in 2010.
- DOE revised the standards for all three transformer types and these standards will go into effect in 2016.









ENERGY STAR Scoping Effort

 In late 2013/early 2014, EPA conducted a Scoping Report for Distribution Transformers to determine the energy and monetary savings potential

- Savings was determined to be significant





Opportunity for Additional Energy Savings

- Significant energy savings can be realized on a national basis beyond the 2016 DOE Standards, based on small increases in efficiency.
- For distribution transformers, core and winding efficiency can be improved or the geometric configuration of the transformer altered
 - The resulting national savings could grow to approximately 4 to 5 TWh per year if 50% of the stock is replaced
- DOE conducted extensive analysis and devised different trial standard levels (TSLs) for various equipment classes (ECs).
 - Energy savings is highly dependent on equipment class





Energy Savings and Sales Forecasts

- DOE-estimated 2009 shipments were based on insights including a general reduction in commercial and industrial market activity.
- The market was forecasted to grow at a steady pace after 2009.







Projected Sales: Largest opportunity lies in liquidimmersed, medium voltage distribution transformers

| Distribution Transformer Equipment Type | Units Shipped | MVA Capacity Shipped |
|--|----------------------|----------------------|
| Liquid-immersed, medium-voltage, single-phase | 683,726 | 21,994 |
| Liquid-immersed, medium-voltage, three-phase | 49,739 | 32,266 |
| Dry-type, medium-voltage, single-phase, 20-45 kV BIL | 709 | 23 |
| Dry-type, medium-voltage, three-phase, 20-45 kV BIL | 522 | 257 |
| Dry-type, medium-voltage, single-phase, 46-95 kV BIL | 546 | 23 |
| Dry-type, medium-voltage, three-phase, 46-95 kV BIL | 2,074 | 3,655 |
| Dry-type, medium-voltage, single-phase, ≥ 96 kV BIL | 202 | 9 |
| Dry-type, medium-voltage, three-phase, ≥ 96 kV BIL | 1,286 | 2,206 |
| Total | 738,804 | 60,433 |





Example Unit Cost Savings: 50 kVA Liquidimmersed Medium Voltage





Total National Energy Savings Example

| Equip. Class | Typical Unit | National Energy Savings at 50% Stock Replacement (TWh/yr) | Liquid Immersed Distribution Transformers Example Savings Over DOE 2016 Standard |
|-----------------|--------------------|--|---|
| EC 1 | 50 kVA, 1 Phase | 0.86 | 0.1 Capacity Cost S |
| | 25 kVA, 1 Phase | 1.52 | Energy Cost Sav |
| 50.2 | 1500 kVA, 3 Phase | 1.64 | Ret Savings |
| EC Z | 3x500 kVA, 1 Phase | 0.086 | |
| | Grand Total | 4.1 | -0.2 - Years |

Further discussion of how EPA arrived at national and individual savings potential during discussion of potential criteria





ENERGY STAR Framework & Launch of Version 1.0 Specification Development

 On Dec 9, 2014, EPA launched a Framework Document to invite stakeholders to participate in the development of a Version 1.0 Distribution Transformers specification and outline what a specification would look like.



ENERGY STAR Distribution Transformers Draft Specification Framework December 9 2014

Please send comments to <u>DistributionTransformers@energystar.gov</u> no later than January 28, 2015





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Definitions

• EPA prefers to use industry accepted definitions and aligns with the definitions adopted by DOE in the Code of Federal Regulations, 10 CFR 431.192.

Should EPA consider any additional definitions?





Proposed Scope

- EPA proposes to include liquid-immersed, medium voltage distribution transformers, that operate between 1 and 36 kV input voltage
- Most sales shipments are for liquid-immersed, medium voltage distribution transformers.

| Distribution Transformer Equipment Type | Units Shipped | MVA Capacity Shipped |
|--|---------------|----------------------|
| Liquid-immersed, medium-voltage, single-phase | 683,726 | 21,994 |
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| Dry-type, medium-voltage, single-phase, 20-45 kV BIL | 709 | 23 |
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| Dry-type, medium-voltage, three-phase, ≥ 96 kV BIL | 1,286 | 2,206 |
| Total | 738,804 | 60,433 |





Proposed Scope

- Liquid-immersed transformers:
 - Represent a larger portion of the distribution market
 - Efficiency can be increased beyond the 2016 federal standards

Should EPA consider including other sizes and types of distribution transformers, based on their energy savings potential?





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Equipment Classes, Design Lines, Trial Standard Levels and Efficiency Levels

- DOE developed a categorization of distribution transformers based on basic properties and these are called *Equipment Classes* (ECs).
- DOE then further focused on one or two *Design Lines* (DLs) at a typical power and voltage as the range in each EC was too large to analyze.
 - 5 DLs exist for liquid immersed transformers to better reflect manufacturer selling prices (further categorized from 2 ECs)
- DOE then selected *Efficiency Levels* (ELs) for each DL
- Finally, DOE grouped the LCC analysis results into *Trial Standard Levels* (TSLs)





Proposed Criteria

- TSL 4 (in green below) represents the maximum net present value at a 7% discount rate based on DOE's life-cycle cost assessment
 - TSL 4 would achieve cumulative national savings of 4.1 TWh over the 2016 DOE Standard (in yellow)
 - Unit savings from TSL 4 would be dependent on equipment class but on average, 3MWh per year

| Design Line | Baseline | TSL | | | | | | |
|-------------|----------|-------|-------|-------|-------|-------|-------|-------|
| | | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
| | Percent | | | | | | | |
| 1 | 99.08 | 99.11 | 99.16 | 99.16 | 99.22 | 99.25 | 99.31 | 99.50 |
| 2 | 98.91 | 98.95 | 99.00 | 99.00 | 99.07 | 99.11 | 99.18 | 99.41 |
| 3 | 99.42 | 99.49 | 99.48 | 99.51 | 99.57 | 99.54 | 99.61 | 99.73 |
| 4 | 99.08 | 99.16 | 99.16 | 99.16 | 99.22 | 99.25 | 99.31 | 99.60 |
| 5 | 99.42 | 99.48 | 99.48 | 99.51 | 99.57 | 99.54 | 99.61 | 99.69 |



Source: U.S. Department Of Energy (DOE), "Energy Conservation Program: Energy Conservation Standards for Distribution Transformers Final Rule," 78 FR 23397



Example Annual Unit Energy and Capacity Cost Savings at TSL 4

| Equip. Class | Typical Unit | Cost Increase (2008\$) | Unit Energy Savings (kWh/yr) | First-year Energy Cost Savings (2008\$) | First-year Capacity Cost Savings (2008\$) | Payback Based on First-year Energy and Capacity Cost Savings (yr) |
|--------------|-----------------------|------------------------------|---------------------------------------|---|--|---|
| EC 1 | 50 kVA, 1 Phase | \$435 | 470 | \$32 | \$12 | 9.8 |
| | 25 kVA, 1 Phase | \$234 | 220 | \$15 | \$7 | 10.8 |
| EC 2 | 1500 kVA, 3 Phase | \$4,311 | 4,936 | \$367 | \$167 | 8.1 |
| | 3x500 kVA, 1 Phase | \$3,410 | 4,908 | \$348 | \$134 | 7.1 |
| | Weighted Average | \$2,636 | 3,037 | 225 | 101 | 8.1 |

Total Cost Payback

Cost Increase of Installed Equipment Energy Savings + Capacity Savings





Product Payback Potential

- As electric utilities are the main purchasers of medium voltage transformers, payback calculation includes:
 - Energy cost, and
 - Avoided cost of extra capacity during peak periods
- Payback estimated at approximately 9-10 years for liquid-immersed distribution transformers, in average product lifespan of 32 years.
 - Comparable to payback for other products: 1/3 of useful life
 - ** Understood barriers for utility purchasers:
 - Cost savings depends on utility structure and state regulatory environment.
 - Budgetary structures often not aligned with TCO approach.





Total National Energy Savings at TSL 4

| Equip. Class | Typical Unit | National Energy Savings at 50% Stock Replacement (TWh/yr) |
|-----------------|--------------------|--|
| EC 1 | 50 kVA, 1 Phase | 0.86 |
| | 25 kVA, 1 Phase | 1.52 |
| EC 2 | 1500 kVA, 3 Phase | 1.64 |
| | 3x500 kVA, 1 Phase | 0.086 |
| | Grand Total | 4.1 |







Proposed Criteria Feedback Request

- General feedback on the proposed TSL 4 efficiency level.
- Should EPA consider including other product characteristics that provide energy savings opportunities for inclusion in the specification, such as:
 - 'Smart' functionality or ability to communicate and respond to fluctuations in supply and demand





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Test Method

- EPA will use the DOE test procedure outlined in 10 CFR 431.193
 - In addition to the load percentages outlined in the DOE test procedure, should distribution transformers also be tested at other load percentages to optimize energy efficiency for specific applications? (Efficiency at other loading points would be determined via the DOE test procedure)







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Open Discussion

• DOE and EPA would now like to open up the line for any general comments from stakeholders.





Written Comments

 In addition to making verbal comments during today's call, stakeholders are encouraged to submit written comments to

distributiontransformers@energystar.gov

Comment Deadline

Wednesday, January 28, 2015





Specification Development Timeline

 EPA is proposing the following specification development timeline:

| Event | Date | |
|--|---------------------|--|
| Launch Webinar | January 14, 2014 | |
| Deadline for Written Comments on | January 28, 2015 | |
| Framework Document | | |
| Draft 1 Specification Issued | February/March 2015 | |
| Draft 1 Stakeholder In-Person Meeting | March/April 2015 | |
| Additional Draft Specifications Issued and | Spring/Summer 2015 | |
| Associated Stakeholder Webinars | | |
| Final Specification Issued | Fall 2015 | |
| Specification Effective | Fall 2015 | |





Contact Information

Please send any additional comments to <u>distributiontransformers@energystar.gov</u> or contact:

For questions regarding the specification, you may contact Verena Radulovic at <u>Radulovic.Verena@epa.gov</u> or (202) 343-9845.

Thank you for participating!



