



ENERGY STAR for Exterior and Interior Storm Windows

Analysis of Additional Low-e Glass Options

April 4, 2018



Introduction

- In response Draft 1 Specification and Criteria Analysis Report for ENERGY STAR storm windows, stakeholders raised a number of questions about the proposed criteria:
 - Is emissivity greater than 0.15 cost-effective?
 - Is ≤ 0.55 solar transmittance (T_{sol}) cost-effective in northern climates? Is > 0.55 T_{sol} cost-effective in southern climates?
 - Is ≤ 0.55 T_{sol} cost-effective for interior storm windows in southern climates?
 - Is any T_{sol} cost-effective in the North-Central Zone?
- To further evaluate the proposed criteria, EPA analyzed additional glass options with a wider range of emissivity and T_{sol} values. The following slides illustrate the results of RESFEN modeling of low-e and clear glass storm windows in IECC climate zones 1-8, and individual cities in climate zone 4:
 - Incremental household energy savings
 - Incremental energy cost savings
 - Incremental payback periods

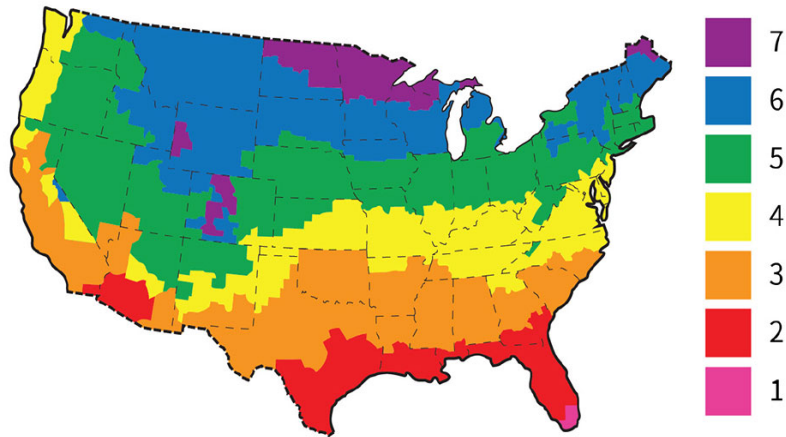


Methodology

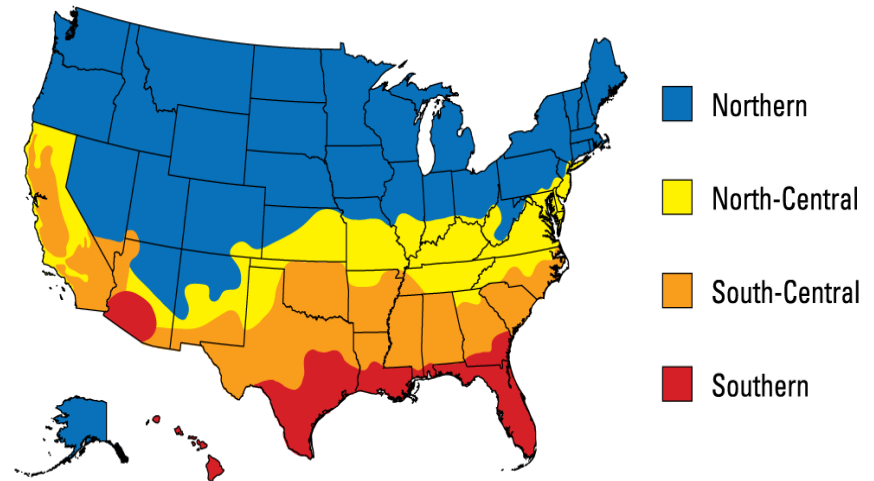
- EPA modeled energy savings in RESFEN with the following assumptions:
 - 24 US cities in IECC climate zones 1-8
 - One-story (1,700 sq ft) and two-story (2,800 sq ft) homes with 15% glazing area
 - U-factor and SHGC of the storm window assemblies calculated using WINDOW simulations over single-pane wood frame primary windows (see slides 4 and 8 for glass properties)
 - Standard assumptions used in *PNNL-24826* (Culp and Cort 2015), including household characteristics and climate

IECC and ENERGY STAR Climate Zones

IECC Climate Zone Map



ENERGY STAR Climate Zone Map



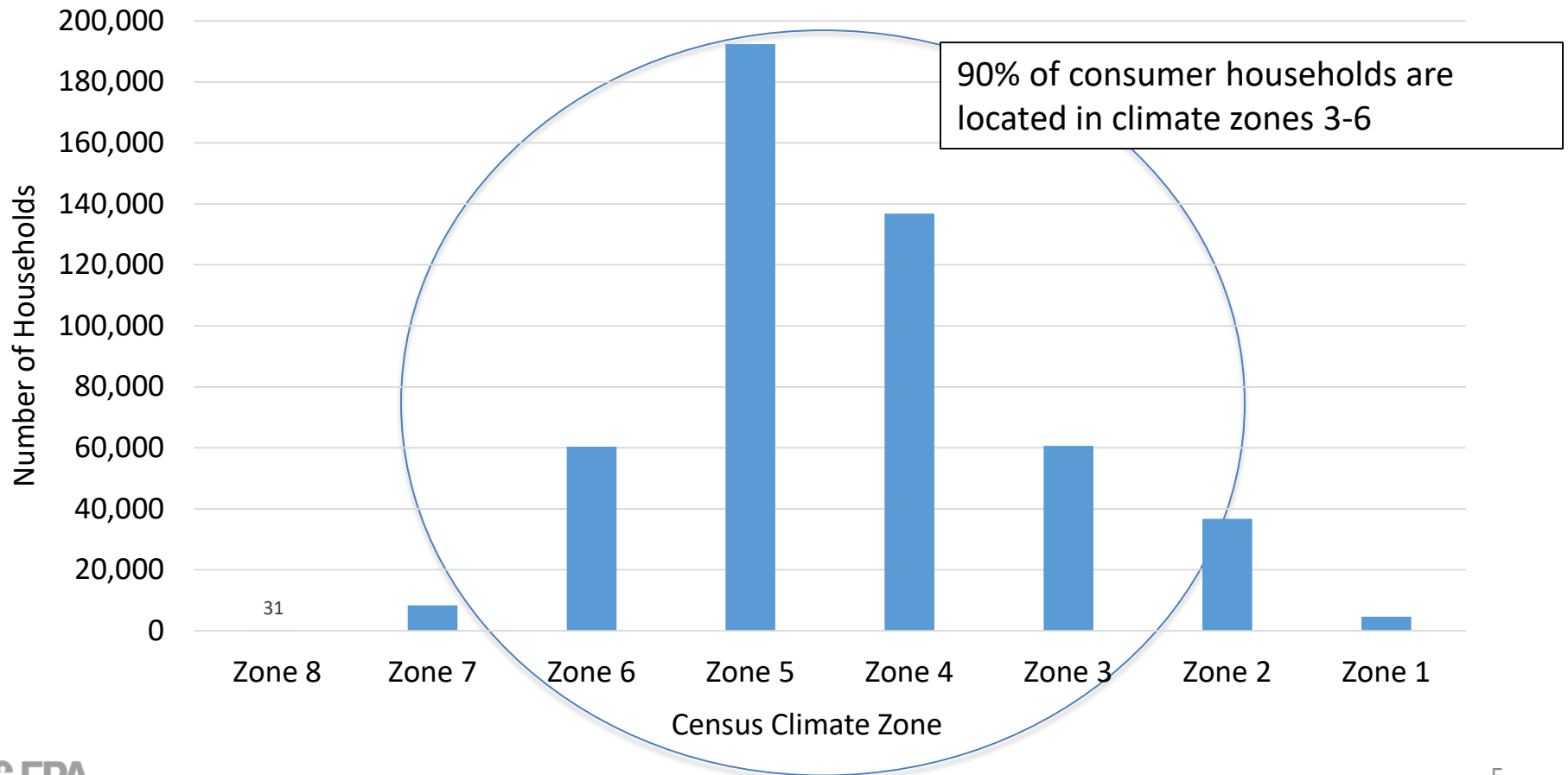
*Climate Zone 8 comprises of the Northern half of Alaska and Hawaii is in Climate Zone 1.

- EPA averaged energy savings for one-story and two-story householders in all cities in each zone to calculate the average climate zone savings
- ENERGY STAR climate zones roughly map to IECC zones: Northern Zone (IECC zones 5-8), North-Central Zone (4), South-central Zone (3), Southern Zone (1-2)



Estimated Number of Households in each Climate Zone

Estimated Number of Households that Install Storm Windows





Exterior Storm Window Analysis

- EPA modeled exterior storm window performance for the following glass options:

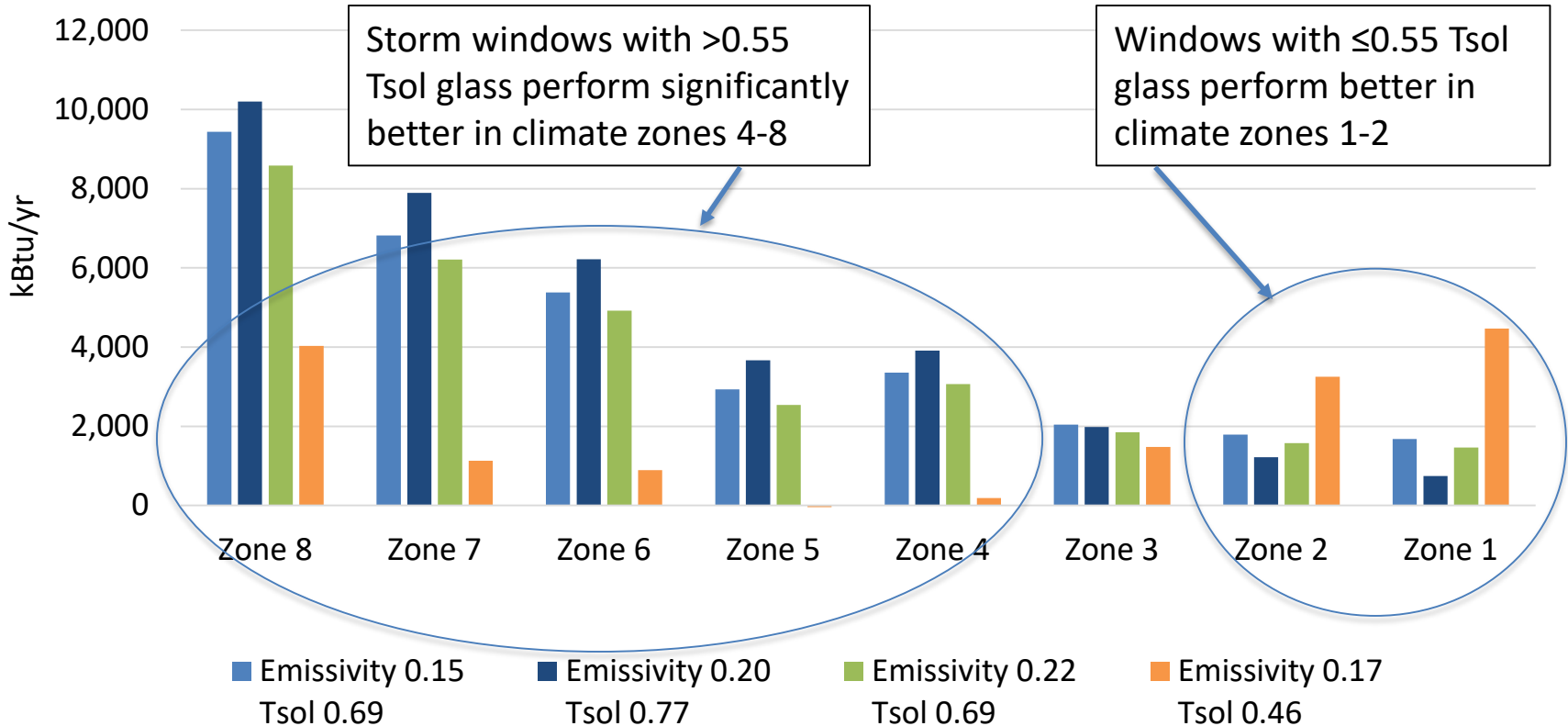
Glass Option (3 mm)	Emissivity	Solar Transmission	U-factor	SHGC
Clear	0.84	0.86	0.466	0.537
AGC Comfort Select 73	0.15	0.69	0.356	0.458
Guardian IS20	0.20	0.77	0.364	0.502
PPG Sungate 500	0.22	0.69	0.367	0.468
Pilkington Solar-E	0.17	0.46	0.359	0.337

- These glass options are currently available on the market, and can be used by storm window manufacturers to meet the proposed criteria
- Glass options were selected to evaluate a range of energy performance. Other glass options that meet the proposed criteria may also be available on the market



Exterior Storm Windows

Figure 1 - Average Incremental Household Energy Savings

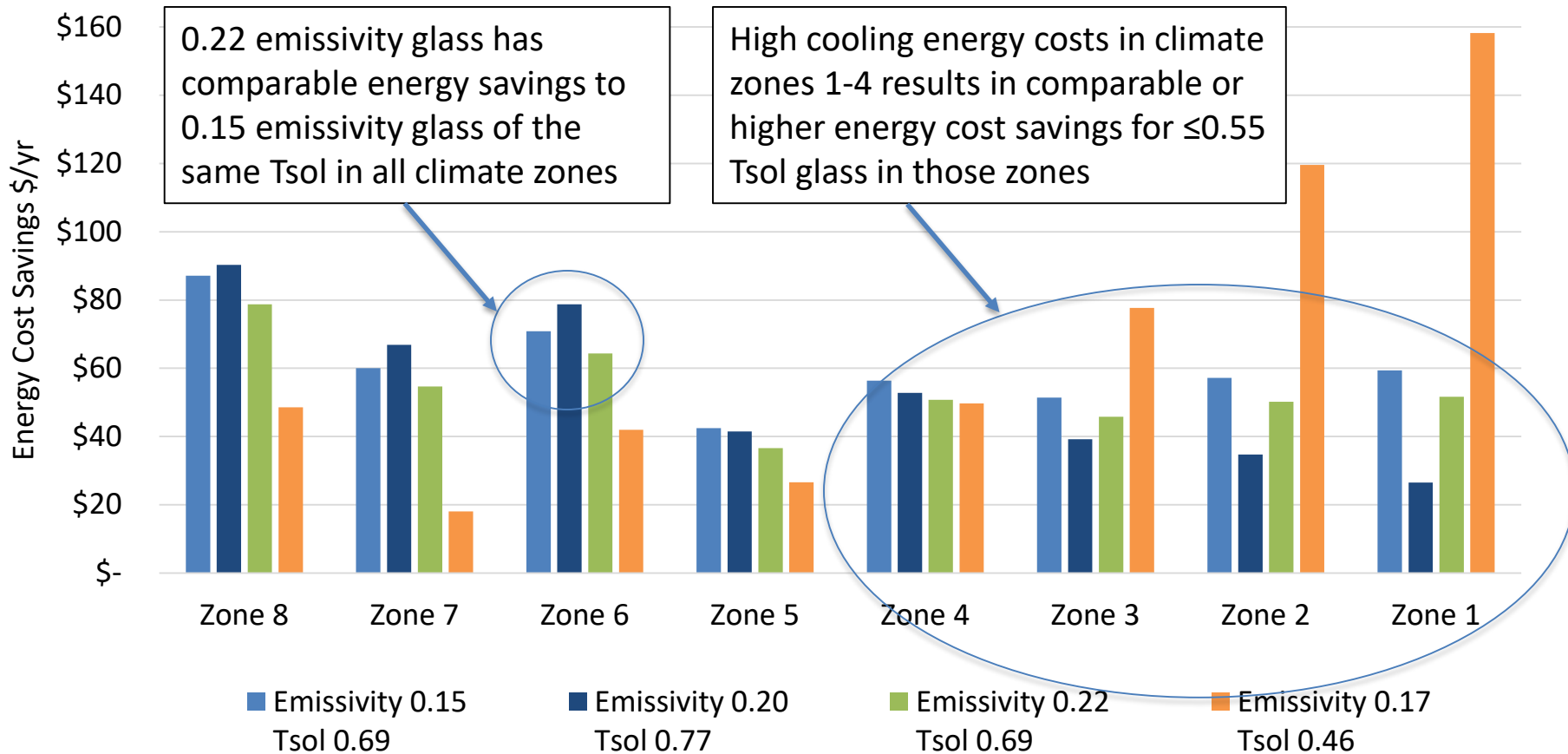


Average excludes savings for Seattle, WA in climate zone 4



Exterior Storm Windows

Figure 2 - Average Incremental Cost Savings

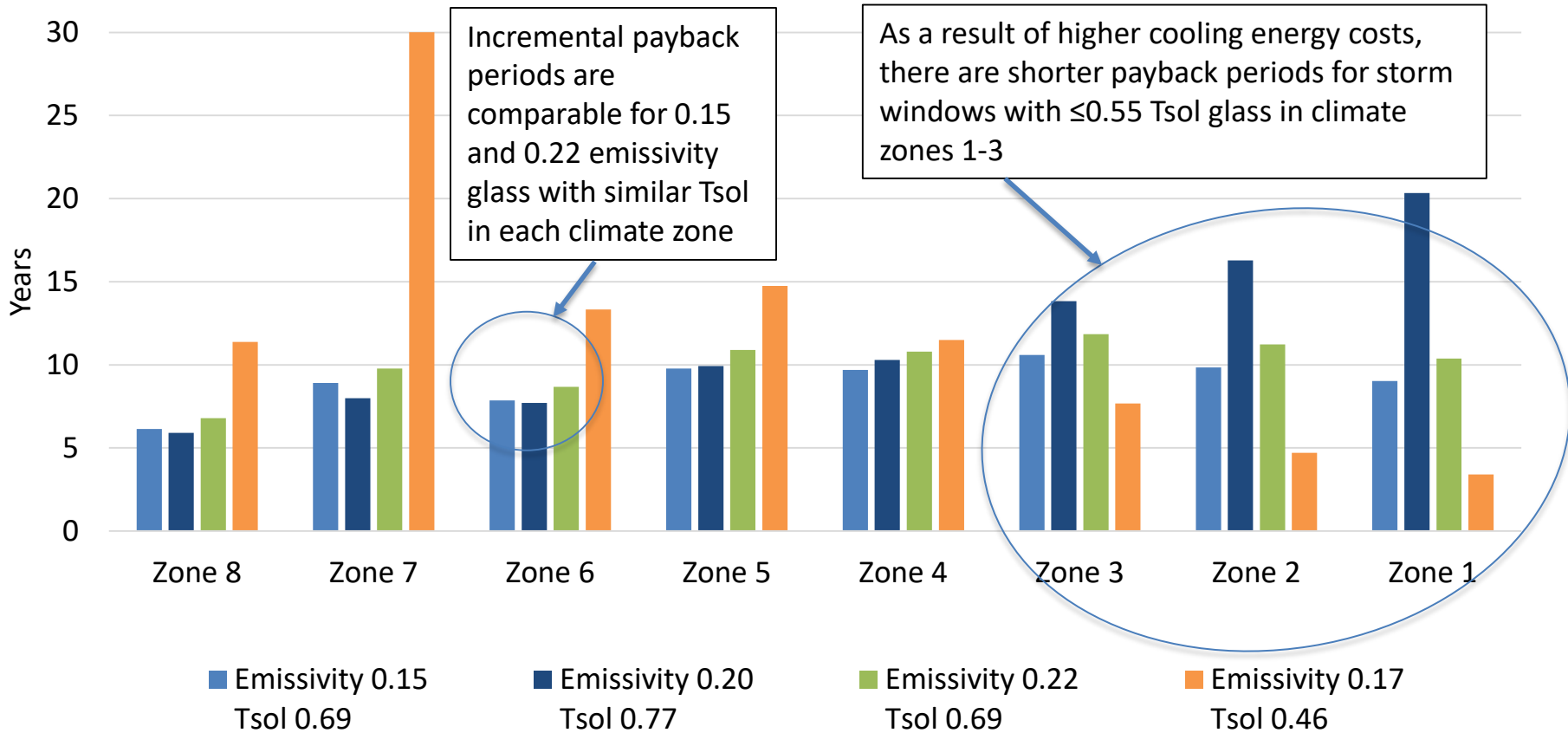


Average excludes savings for Seattle, WA In climate zone 4



Exterior Storm Windows

Figure 3 - Average Incremental Payback Period



Average excludes payback for Seattle, WA in climate zone 4



Exterior Storm Windows – Summary

- The energy and cost savings for storm windows with 0.22 emissivity are slightly lower compared to 0.15 emissivity for similar T_{sol} values; however, the payback periods are very similar for those two options in each climate zone
- Higher energy and cost savings for storm windows with $\leq 0.55 T_{sol}$ in climate zones 1-3 results in shorter payback periods compared to $>0.55 T_{sol}$ storm windows
- It is clear that $>0.55 T_{sol}$ storm windows have shorter payback periods in climate zones 5-8 compared to $\leq 0.55 T_{sol}$ storm windows



Interior Storm Window Analysis

- EPA modeled interior storm window performance for the following glass options:

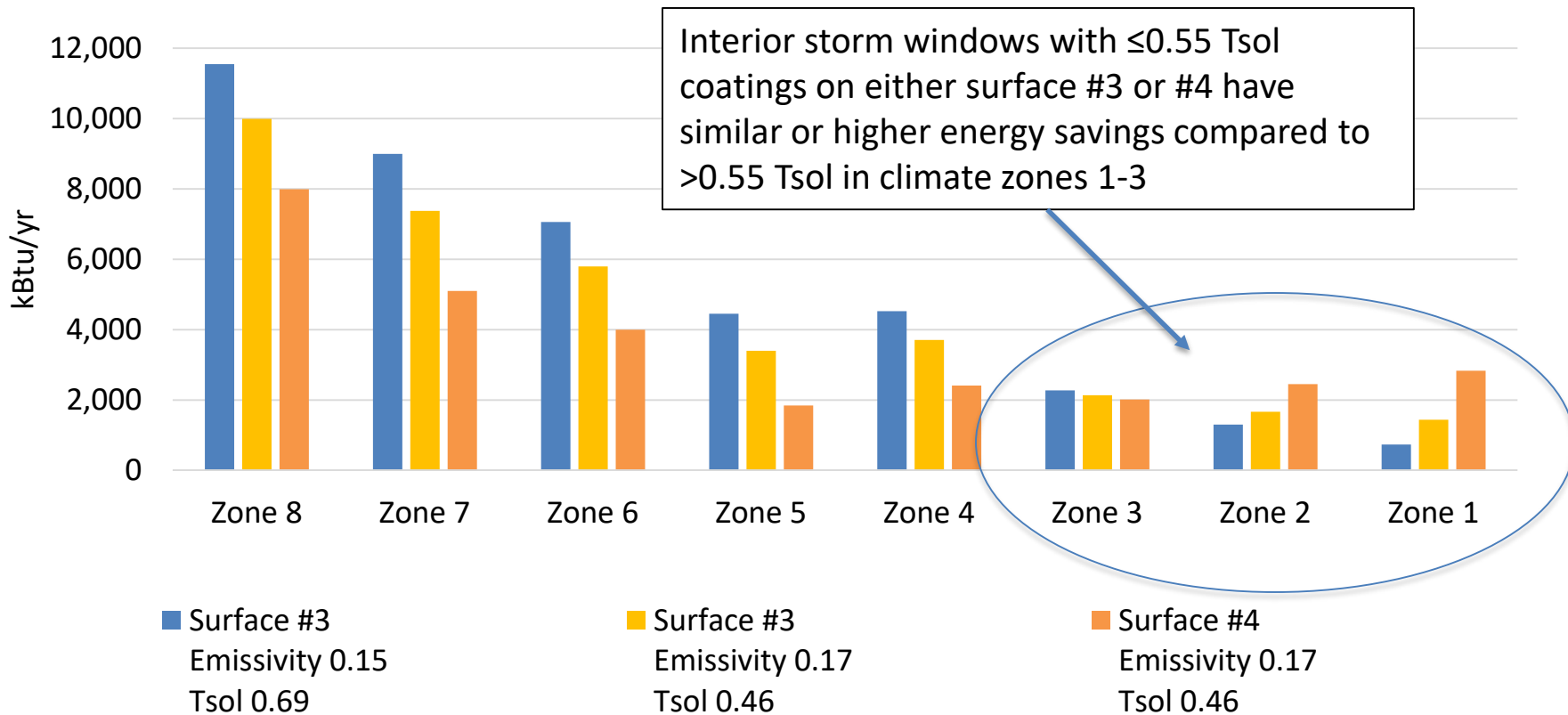
Glass Option (3 mm)	Emissivity	Solar Transmission	U-factor	SHGC
Clear	0.84	0.86	0.458	0.535
AGC Comfort Select 73 on Surface 3	0.15	0.69	0.344	0.497
PNA Solar-E on Surface 3	0.17	0.46	0.347	0.474
PNA Solar-E on Surface 4	0.17	0.46	0.343	0.412

- EPA compared the performance of >0.55 T_{sol} glass with ≤ 0.55 T_{sol} glass on surface #3 and #4 to further evaluate the Draft 1 proposal ≤ 0.55 T_{sol} glass not be eligible for ENERGY STAR certification for interior storm windows



Interior Storm Windows

Figure 4 - Average Incremental Household Energy Savings

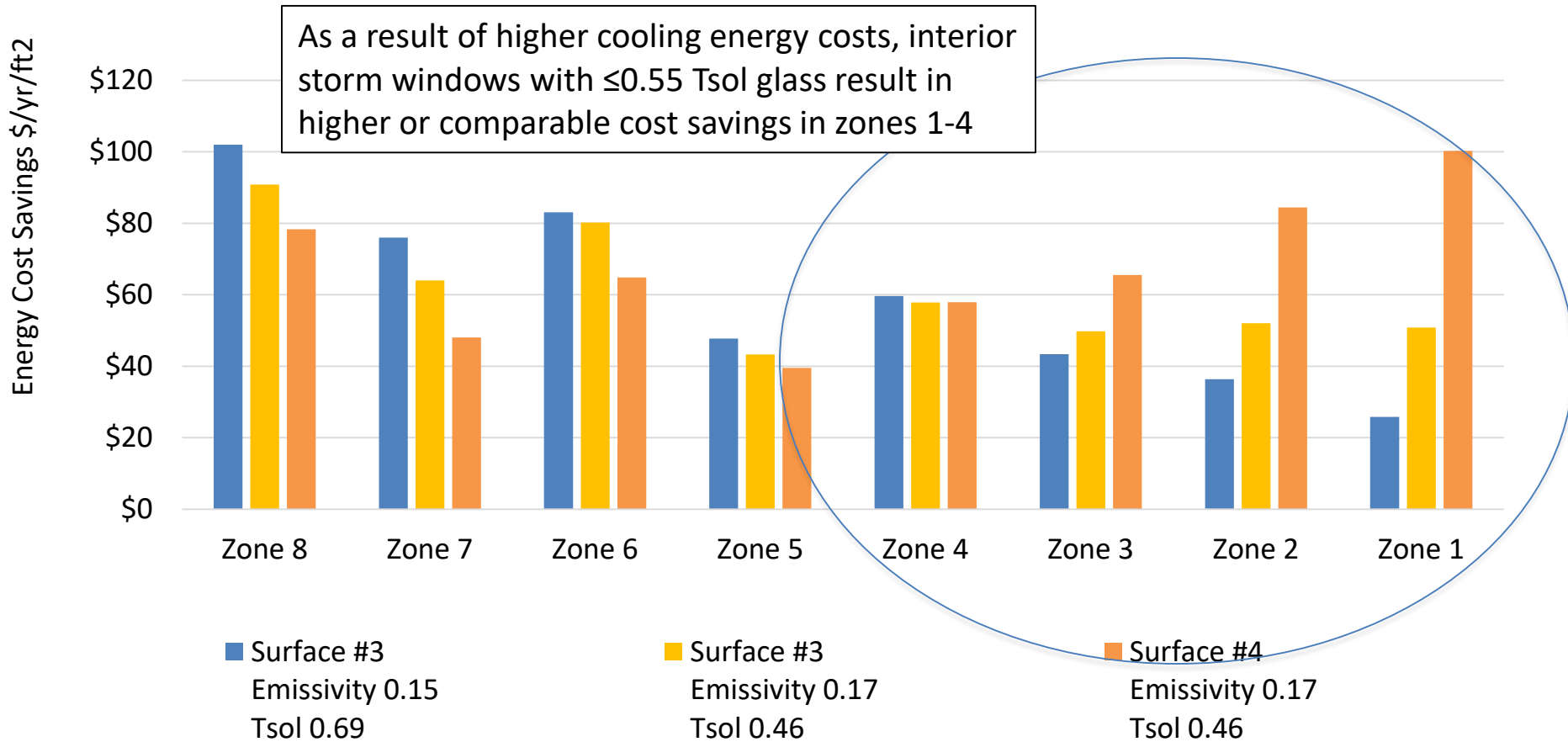


Average excludes savings for Seattle, WA in climate zone 4



Interior Storm Windows

Figure 5 - Average Incremental Cost Savings

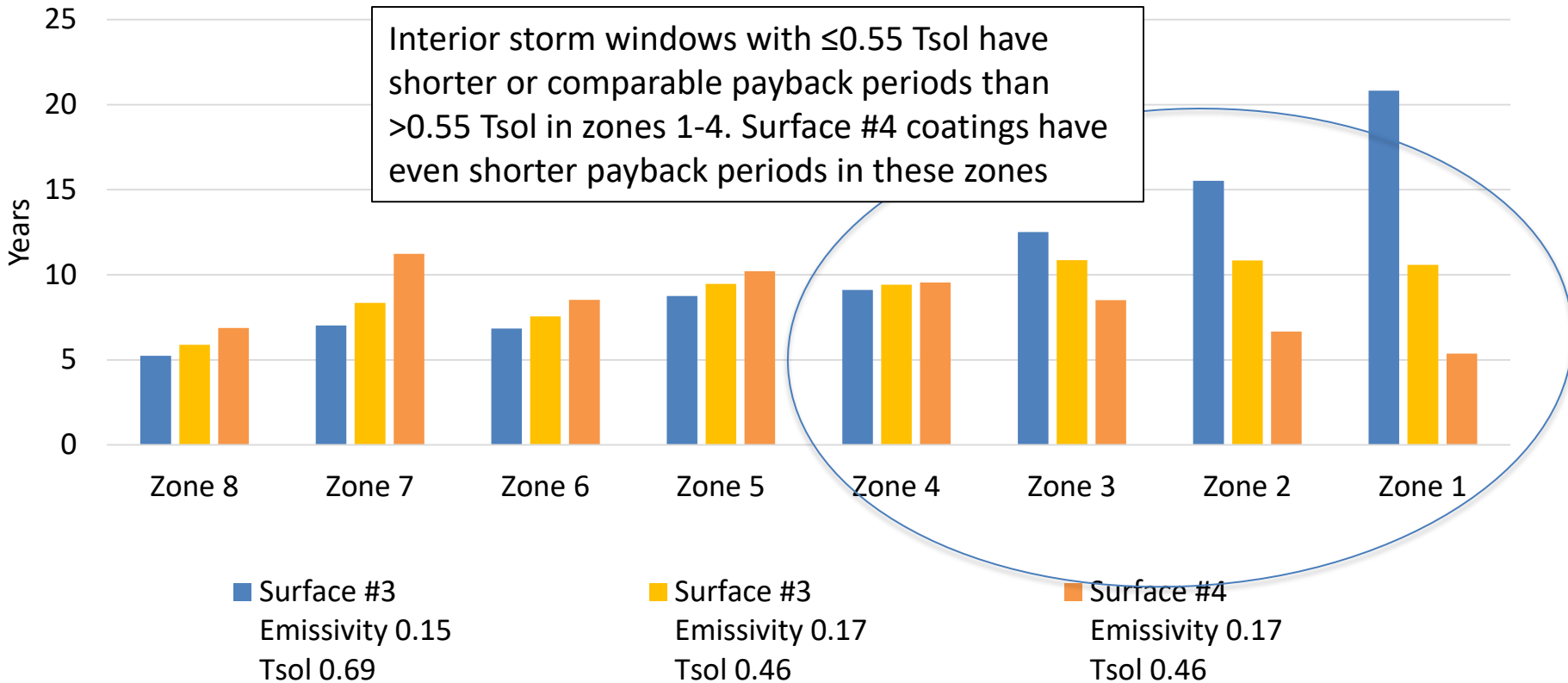


Average excludes savings for Seattle, WA In climate zone 4



Interior Storm Windows

Figure 6 - Average Incremental Payback Periods



Average excludes savings for Seattle, WA In climate zone 4



Interior Storm Windows – Summary

- Interior storm windows with >0.55 T_{sol} glass result in higher energy savings compared to ≤ 0.55 T_{sol} glass in climate zones 4-8
- Interior storm windows with ≤ 0.55 T_{sol} glass result in higher or comparable energy savings in zones 1-3, as well as higher or comparable cost savings in climate zones 1-4
- Interior storm windows with low-e coating on the interior face (surface 4) have shorter payback periods than surface 3 low-e coatings in zones 1-3. In Zone 4, the payback periods are comparable



Deeper Analysis of Climate Zone 4

- EPA modeled exterior storm window performance in climate zone 4 for the following glass options:

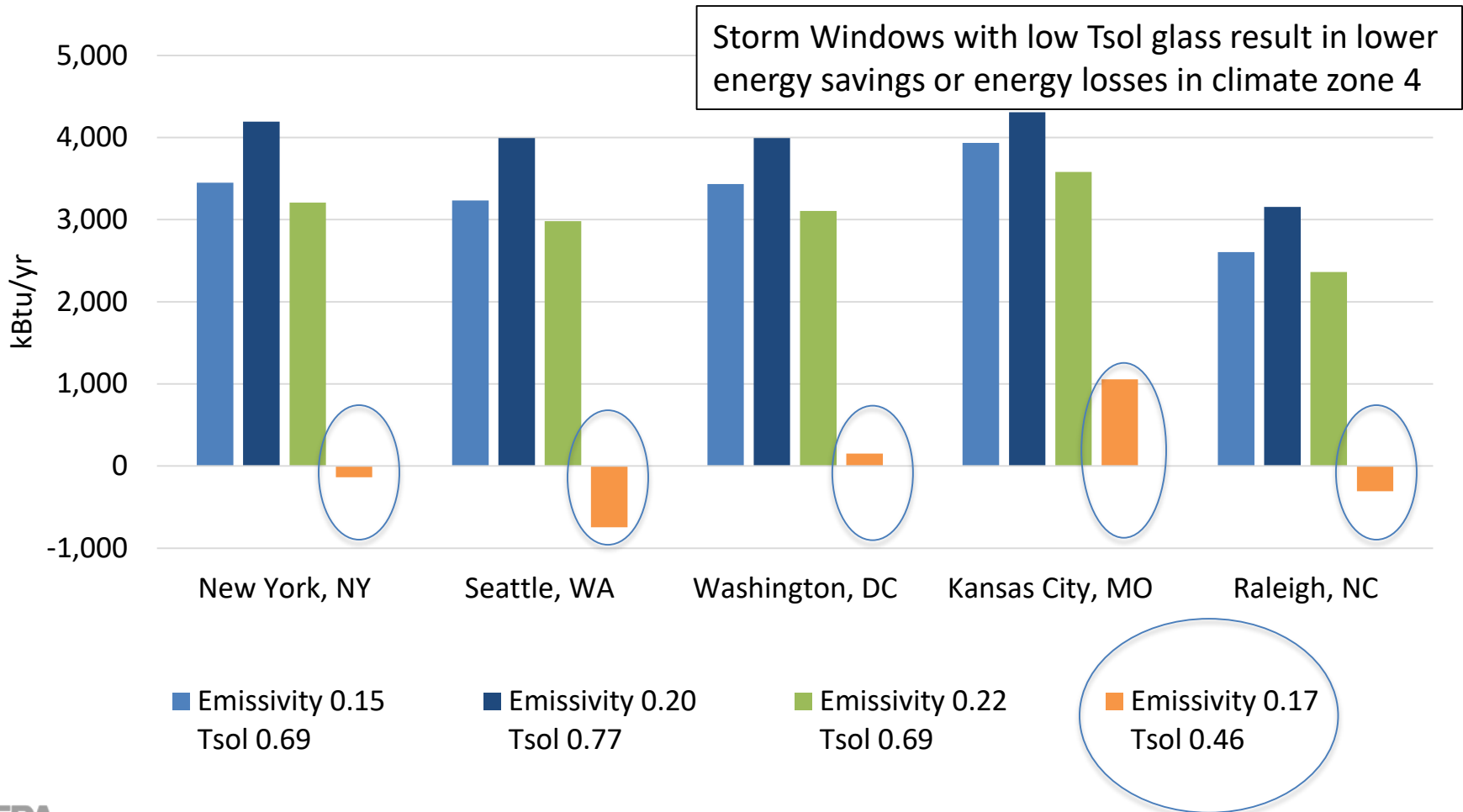
Glass Option (3 mm)	Emissivity	Solar Transmission	U-factor	SHGC
Clear	0.84	0.86	0.466	0.537
AGC Comfort Select 73	0.15	0.69	0.356	0.458
Guardian IS20	0.20	0.77	0.364	0.502
PPG Sungate 500	0.22	0.69	0.367	0.468
Pilkington Solar-E	0.17	0.46	0.359	0.337

- In the Draft 1 specification, EPA proposed allowing any solar transmittance value in climate zone 4
- EPA conducted additional analysis on heating and cooling savings in 5 cities in climate zone 4



Exterior Storm Windows in Climate Zone 4

Figure 7 - Average Incremental Household Energy Savings

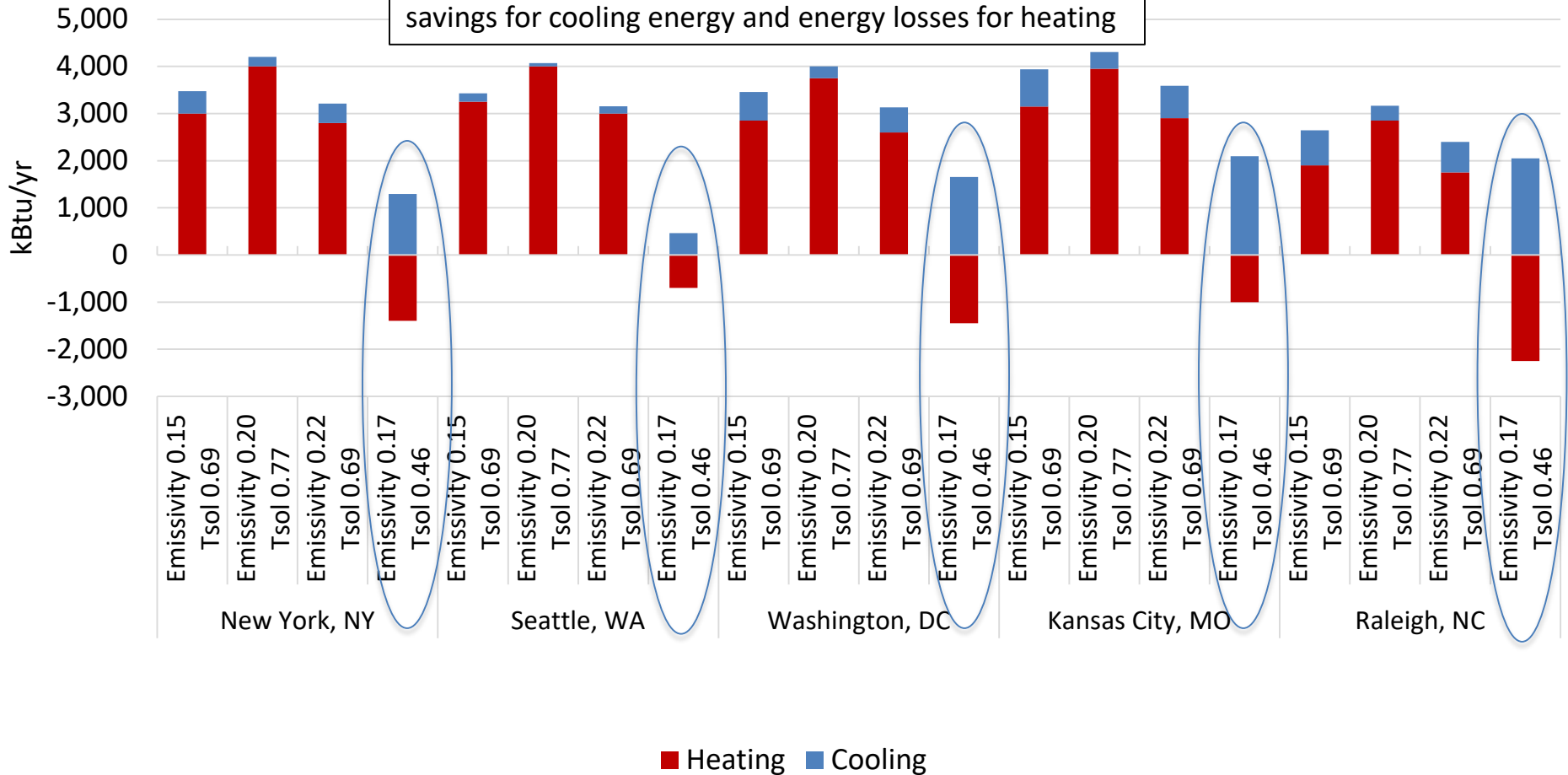




Exterior Storm Windows in Climate Zone 4

Figure 8 - Incremental Heating and Cooling Energy Savings

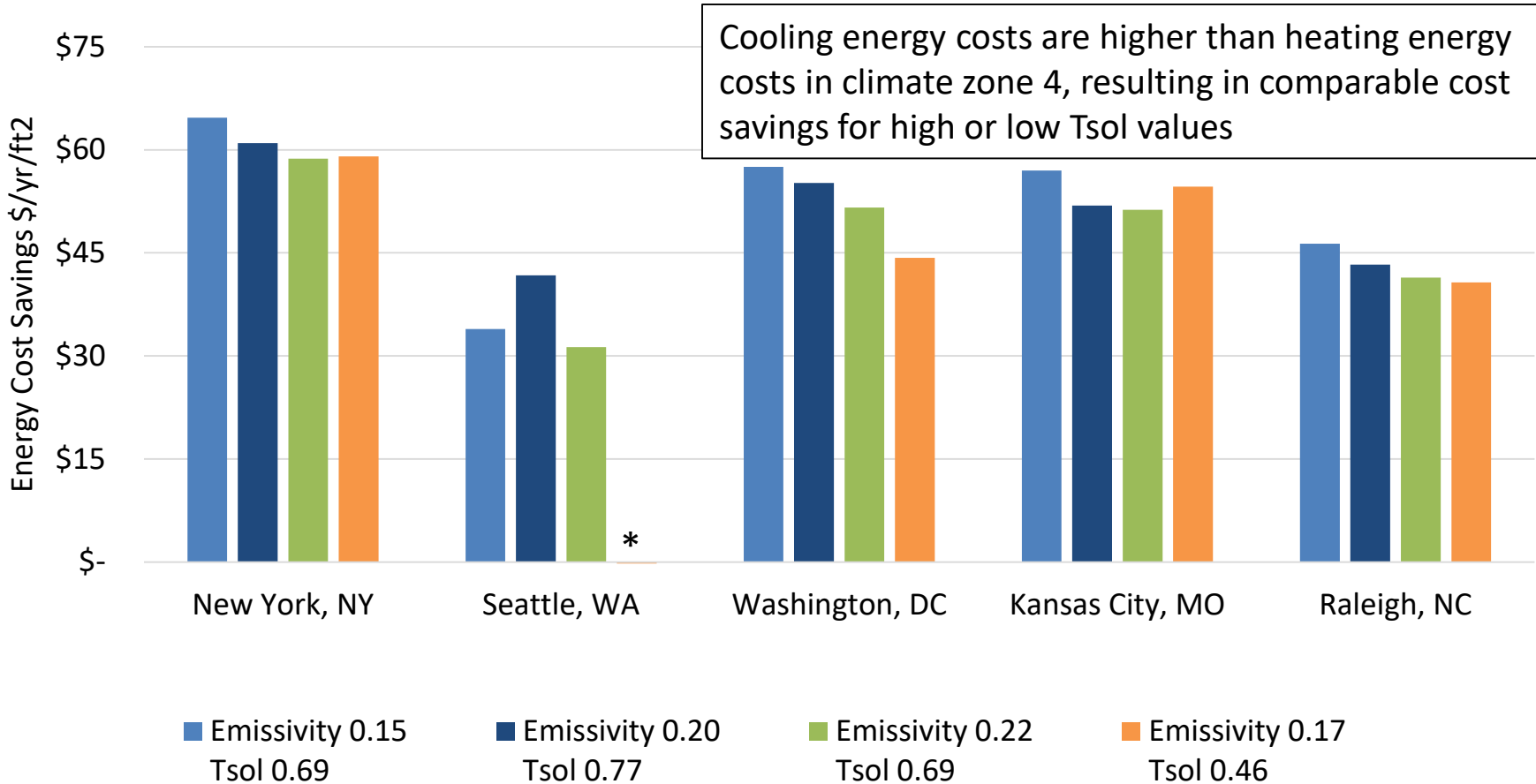
Storm Windows with low T_{sol} glass result in positive savings for cooling energy and energy losses for heating





Exterior Storm Windows in Climate Zone 4

Figure 9 - Incremental Cost Savings

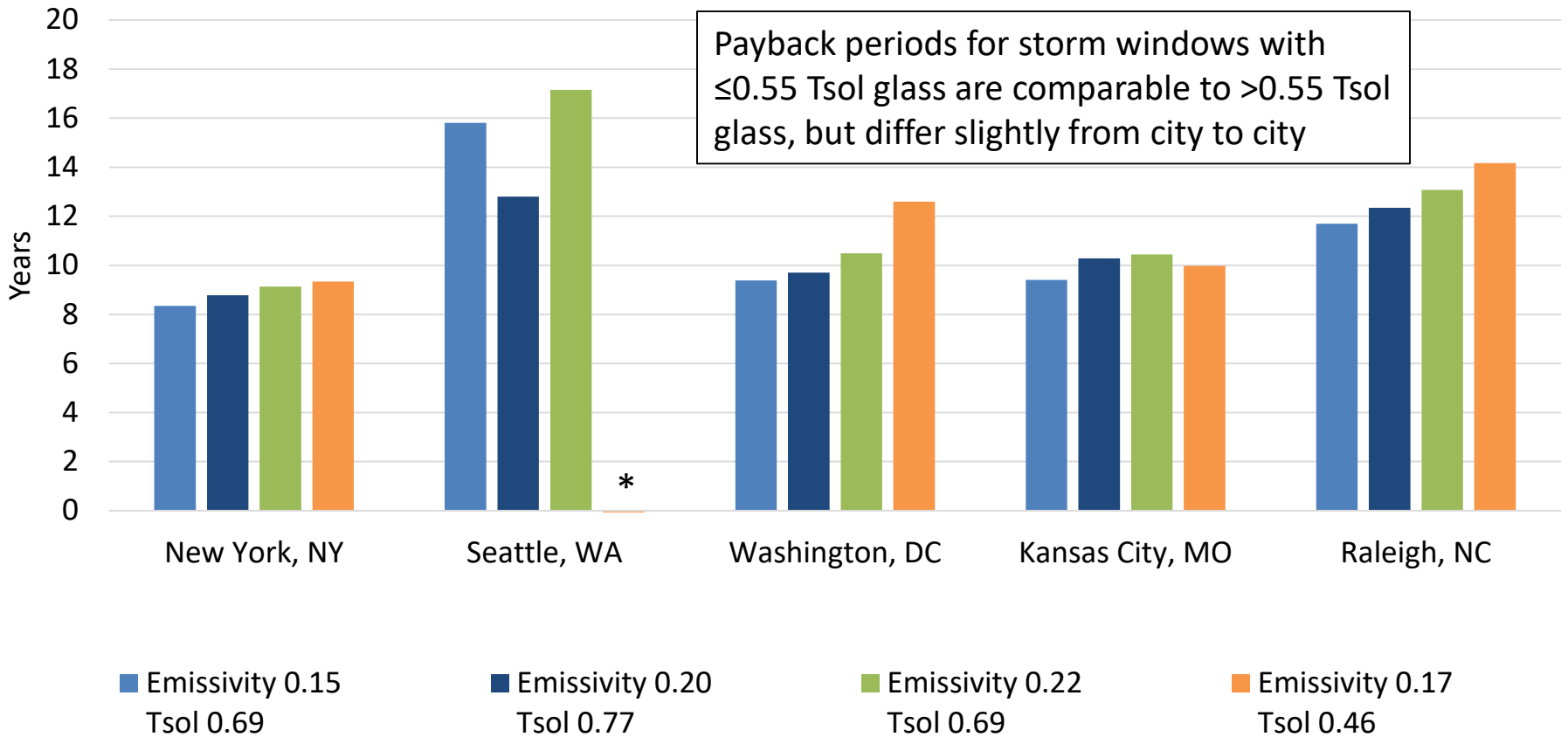


*Cost savings for Low Solar Gain Low-E Emissivity 0.17 in Seattle, WA not shown due to negative cost savings



Exterior Storm Windows in Climate Zone 4

Figure 10 - Average Incremental Payback Periods





Exterior Storm Windows in Climate Zone 4 - Summary

- Average annual energy savings are lower for storm windows with ≤ 0.55 T_{sol} glass compared to > 0.55 T_{sol}, with high cooling savings offset by increased heating energy use in 3 out of 5 cities
- High electricity costs increase the cost of cooling energy, resulting in comparable incremental payback results for the low and high T_{sol} glass options
- Seattle, WA was assumed to have fewer cooling degree days than other Zone 4 cities. As a result, ≤ 0.55 T_{sol} glass would not generate positive energy cost savings in Seattle



Conclusions

- After analyzing additional glass options with a variety emissivity and solar transmittance values, EPA has concluded that emissivity of 0.15 and 0.22 are both cost effective in all climate zones.
- ≤ 0.55 T_{sol} glass is not cost effective in the Northern Climate Zone (IECC Zones 5-8), and >0.55 T_{sol} glass is not cost effective in the Southern and South-Central Climate Zone (IECC Zones 1-3), confirming the proposed Draft 1 criteria for solar transmittance.
- High and low T_{sol} storm windows offer comparable cost savings and payback periods in the North-Central Climate Zone (IECC Zone 4), meaning glass options with any solar transmittance value are justified. Cost savings between cities can vary, so EPA recommends North-Central Zone consumers consider the design of their home and their heating and cooling preferences when choosing between low and high T_{sol} glass options.
- EPA concludes that ≤ 0.55 T_{sol} interior storm windows should be eligible for ENERGY STAR certification in these climate zones. Interior storm windows with ≤ 0.55 T_{sol} have higher energy cost savings compared to >0.55 T_{sol} in the Southern and South-Central Climate Zone (IECC Zones 1-3).



Supporting Data

- Modeling results and summary tables for this analysis are available on the specification development web page
- https://www.energystar.gov/products/spec/exterior_and_interior_storm_panels_version_1_0_pd



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