



ON Semiconductor®

Enabling Efficient Solutions for Power Supplies

Dhaval Dalal 戴勒伟

Technical Marketing Director, Power Supplies

June 2004

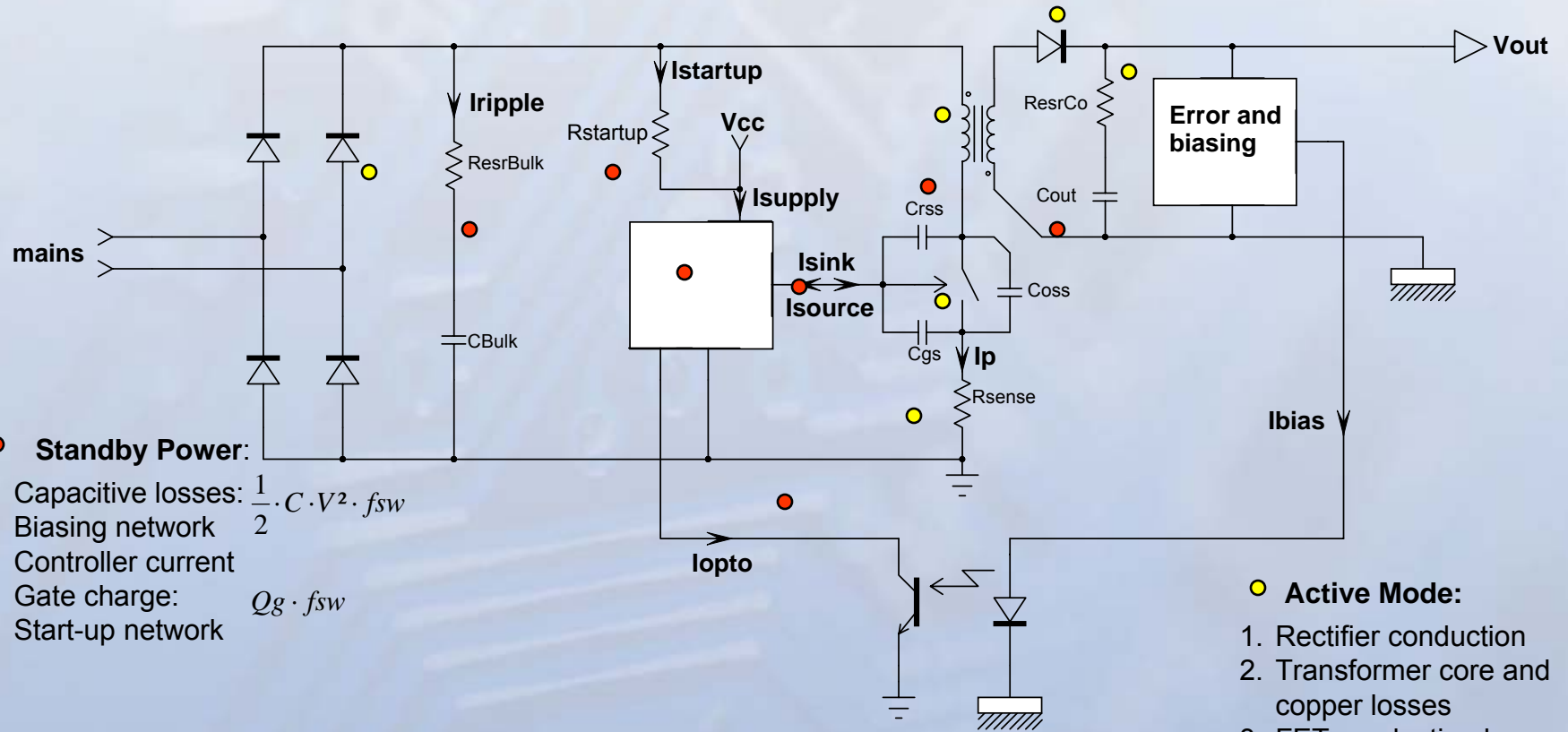
Regulatory Challenges

- ▶ Standby Power Reduction
 - 25% of total energy consumption is in low power/sleep/standby mode
 - Concerted effort by CECP, Energy Star, IEA and other international agencies to limit standby power
- ▶ Active Mode Efficiency Improvement
 - 75% of total energy consumption is in active mode
 - Changing efficiency from 60% to 75% can result in 15% energy savings
 - Next focus area for agencies
- ▶ Judicious combination of the above two strategies to achieve optimum energy savings (optimized for the usage profile of the application)

Semiconductor Industry Response

- Standby Power Reduction
 - Semiconductor solutions available to facilitate low power mode
 - Cost impact on end systems has been negligible
 - As power levels go up, more innovation required to meet the challenge
- Active Mode Efficiency
 - Improving efficiency requires component level improvements AND topology changes
 - Semiconductors to play a key role in facilitating the transition

Where are the *losses* occurring? (with prevalent topology)



● **Standby Power:**

1. Capacitive losses: $\frac{1}{2} \cdot C \cdot V^2 \cdot f_{sw}$
2. Biasing network
3. Controller current
4. Gate charge: $Q_g \cdot f_{sw}$
5. Start-up network

● **Active Mode:**

1. Rectifier conduction
2. Transformer core and copper losses
3. FET conduction losses
4. Resistor dissipative loss
5. Snubber losses



What is **standby** power...?

- The power drawn from the mains when an external power supply is left connected to the line without load
→ battery chargers, AC/DC wall adapters etc.
- The power drawn when a system goes into sleep-mode while still having some intelligent activity is sleep mode
→ TV sets (LED on, μ P waiting for remote), Notebook Adaptors

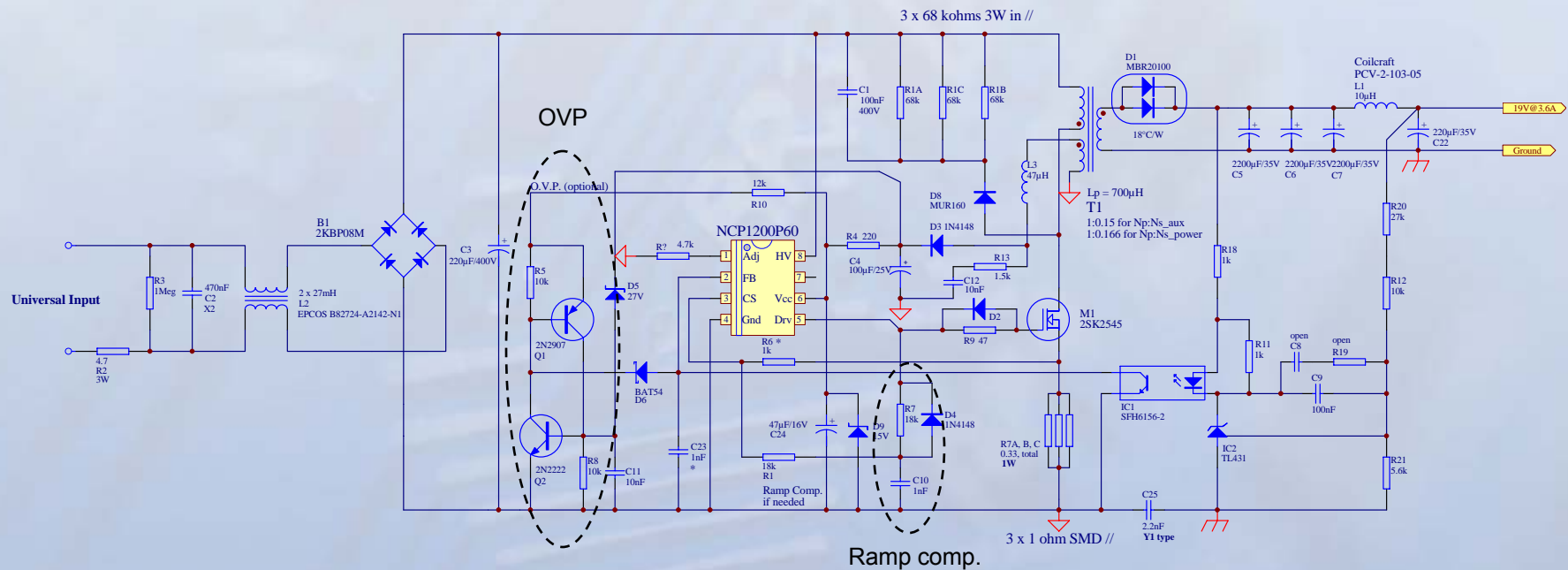
EC recommendations:

Rated Input Power	No-load power consumption		
	Phase 1 1.1.2001	Phase 2 1.1.2003	Phase 3 1.1.2005
≥ 0.3 W and < 15 W	1.0 W	0.75 W	0.30 W
≥ 15 W and < 50 W	1.0 W	0.75 W	0.50 W
≥ 50 W and < 75 W	1.0 W	0.75 W	0.75 W

Energy Star recommendations: 0.5 W for <10 W, 0.75 W for >10 W

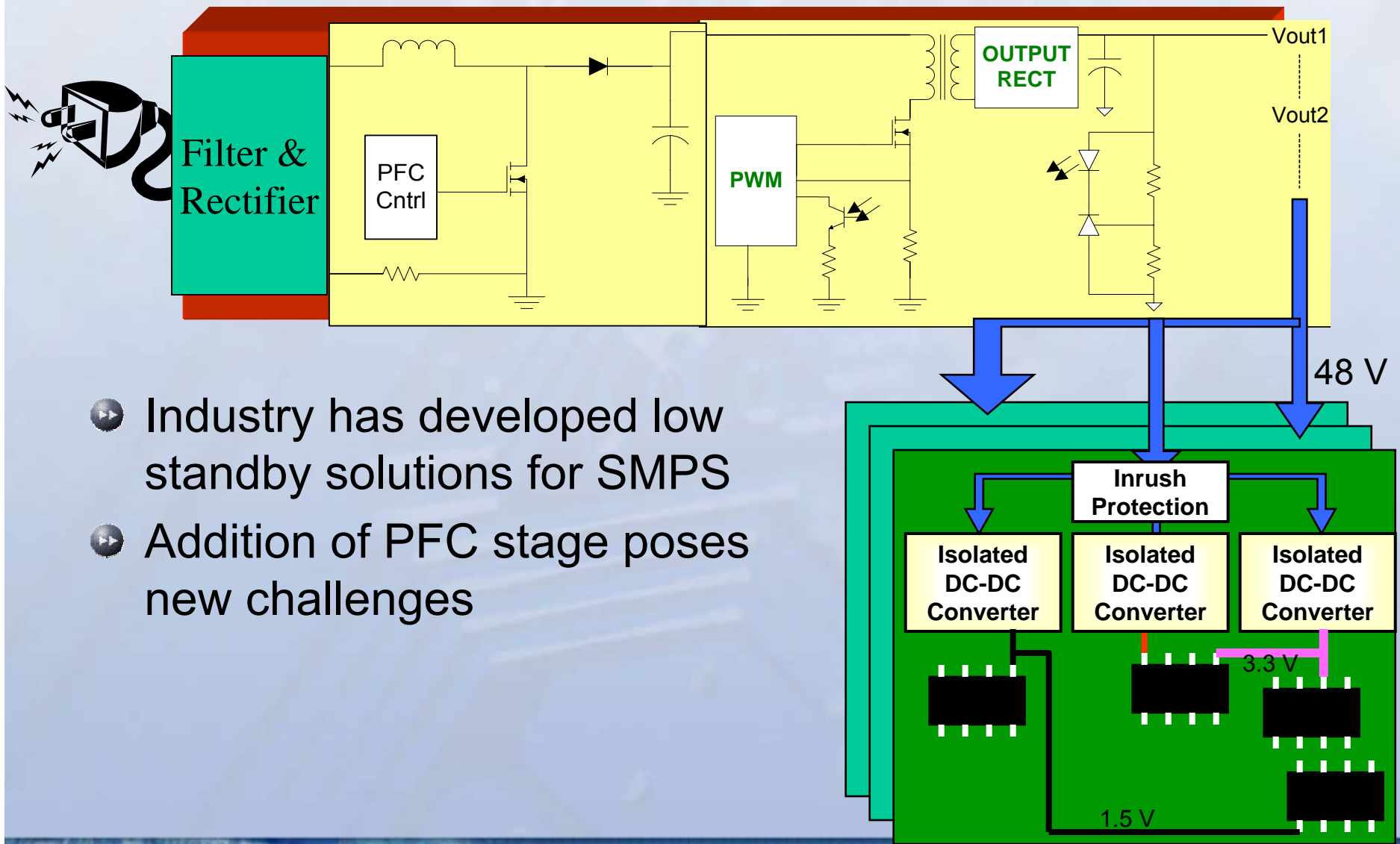
•High level of integration has allowed <200 mW standby consumption for 150 W systems – easy to design

A Practical Solution Example - 70 W Universal Input Power Supply



➔ A 84 mW@230 VAC standby power at no-load was measured!

The Power Train - Line to Load



- ▶▶ Industry has developed low standby solutions for SMPS
- ▶▶ Addition of PFC stage poses new challenges

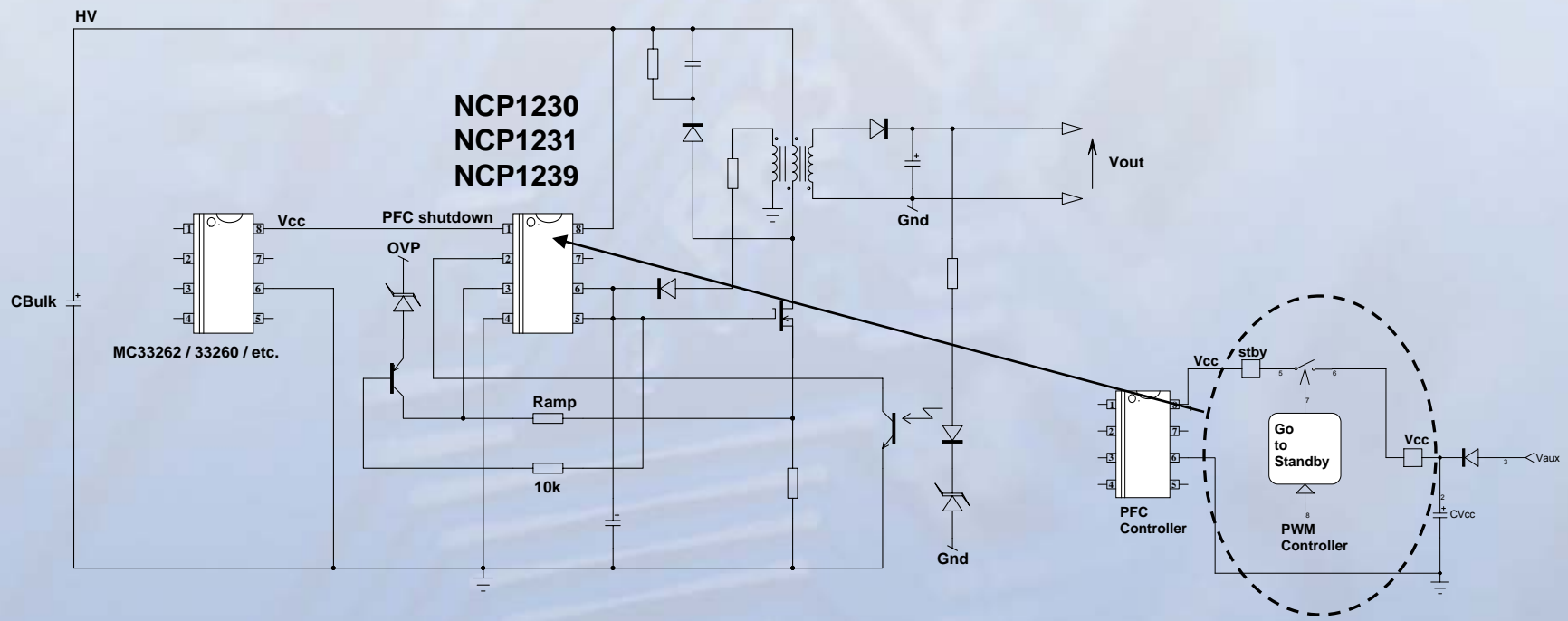
Benefits of Power Factor Correction

- ❑ RMS current for non-PFC circuits is 70% higher compared to PFC circuits:
 - this causes stress on the wiring
 - limits usable power from an electrical outlet
 - sometimes this trips circuit breakers
 - higher RMS current raises the cost of generation / distribution

- ❑ In Europe and other parts in the world (not yet US), governments mandate clean, low distortion currents...
- ❑ Regulations are derivatives of the IEC 1000-3-2 or the EN61000-3-2 (EC)
- ❑ 4 classes: A (all eq. except:) B (portable tools), C (lighting) and D (PC, monitors, TVs)

PF correction is **mandatory** for $P_{in} > 75W!!$

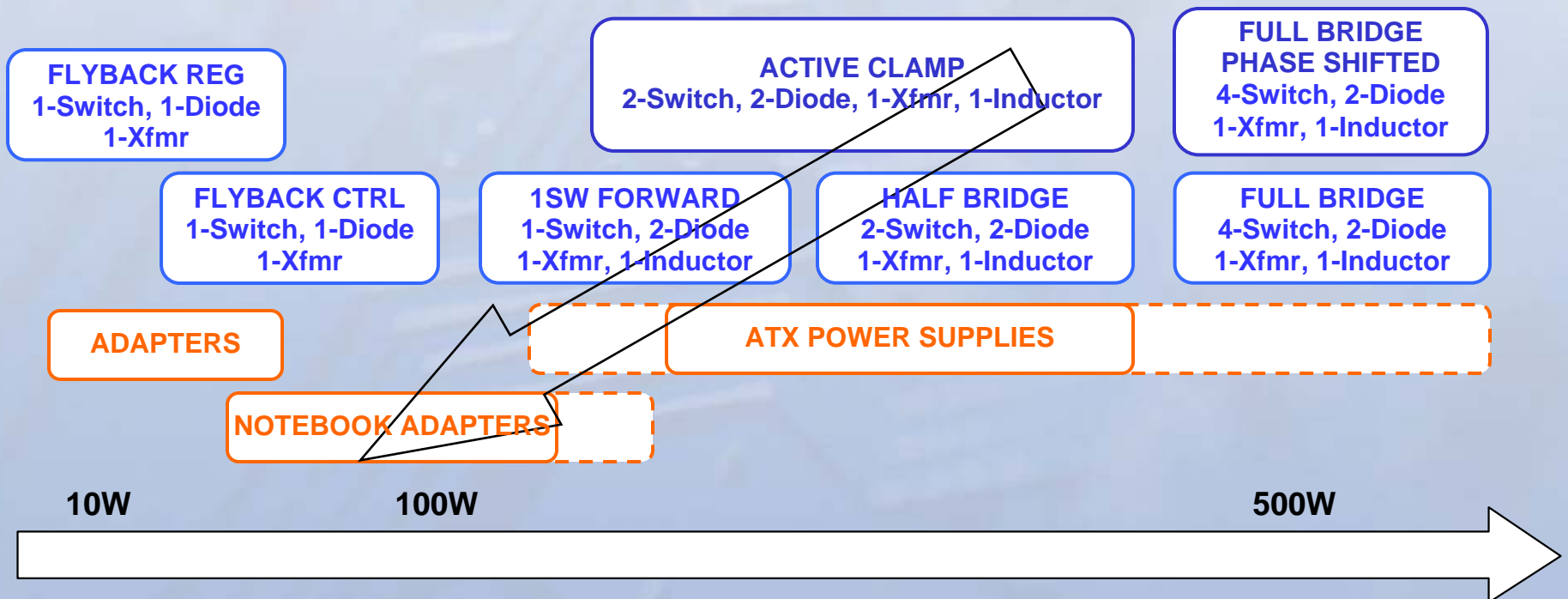
Emerging techniques to meet the standby power challenge with PFC



Shut-down your PFC in standby-mode and pass the 100 mW barrier...

Power Supply Roadmaps - Topologies

- Higher power applications are technology leaders
 - Spillover to lower power as technology matures
- External power supplies are market impact leaders
 - Can drive innovation through customer perception



Increasing Efficiencies

- ▶ Breakdown of the efficiency challenge and ON Semiconductor response
- ▶ 250 W Output Desktop Power Supply

TODAY

69% Full Load Efficiency

Loss Break Down

MOSFETs = 25W
Rectifiers = 37W
Passives = 30W
Misc = 20W

TOTAL = 112W

1 Switch Forward using today's MOSFETs & Rectifiers

MID 2005

75% Full Load Efficiency

Loss Break Down

MOSFETs = 12W
Rectifiers = 28W
Passives = 28W
Misc = 15W

TOTAL = 83W

1 Switch Forward using improved components

2006

85% Full Load Efficiency

Loss Break Down

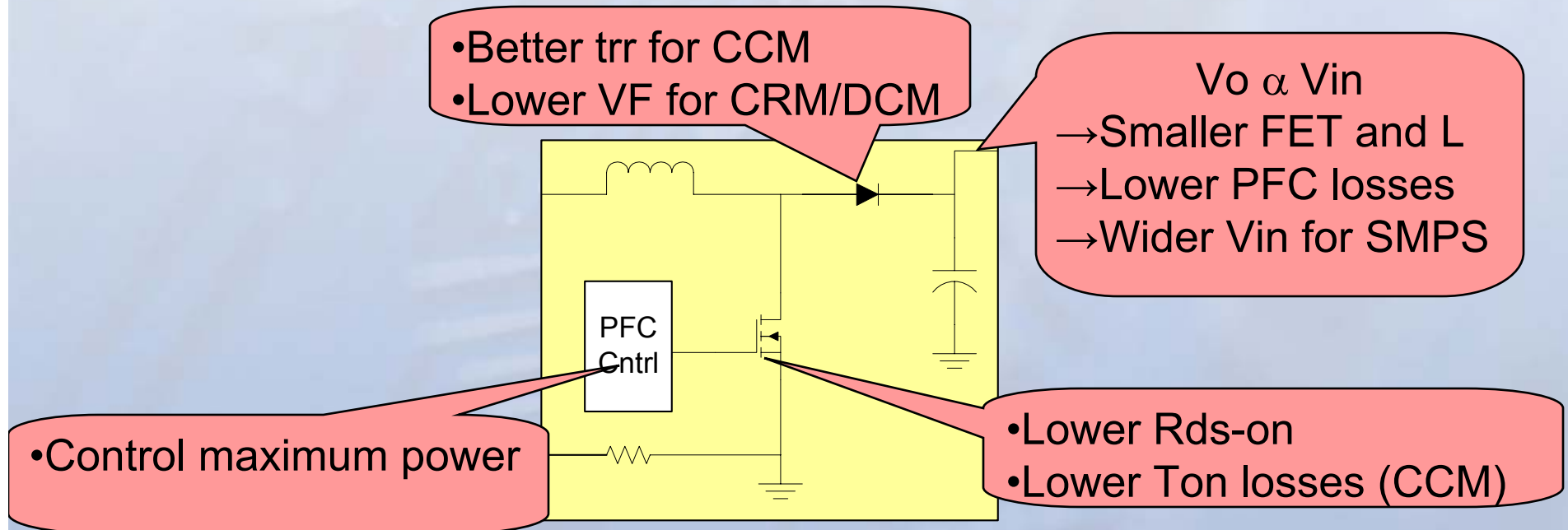
MOSFETs = 7.5W
Rectifiers = 12W
Passives = 16.5W
Misc = 8W

TOTAL = 44W

New Topology using improved components

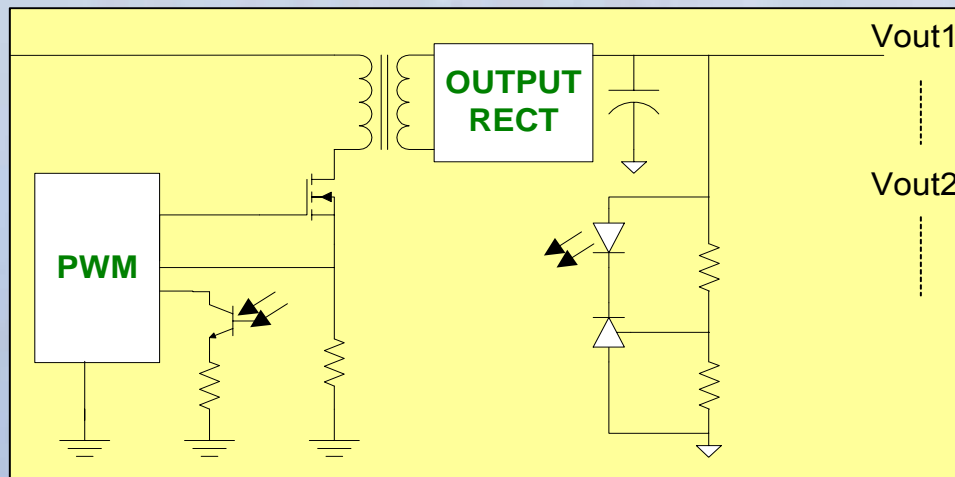
Improving PFC Efficiency

- ▶▶ CCM for higher power, CRM/DCM for lower power
- ▶▶ Topology improvements drive component changes



Improving SMPS Efficiency

- ▶ Topology Upgrade (Flyback -> Forward -> Bridge)
- ▶ Soft-switching extends range (QR, Active clamp etc)
- ▶ Component level improvements (FET, sync rec etc)

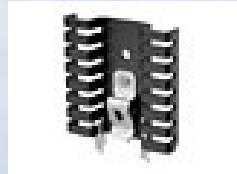


Benefits of Higher Efficiency to the End User

☀ To control heat build-up designers need...



Fans

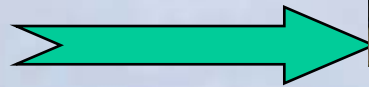


Heatsinks



Lower **cost, weight, noise** and **bulk** to the end product

☀ Reduced power losses save the consumer money



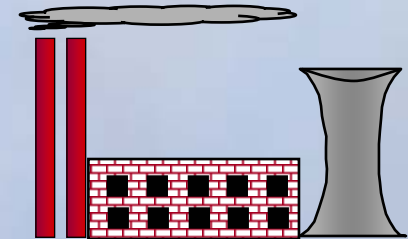
We pay for power that is turned into heat!

☀ Governmental power loss regulations being implemented



Money Isn't All You're Saving

USA Energy Star



Energy saved = fewer power plants
= less pollution



ON Semi's Support for Efficient Power

- ▶▶ ON Semiconductor is committed to improving the energy efficiency in power supplies
- ▶▶ Has played a leadership role in delivering cost effective standby power solutions
- ▶▶ Improved efficiency solutions allow ON Semiconductor to
 - Differentiate itself from competition
 - Demonstrate innovative semiconductor solutions to help advance the state-of-the-art
 - Be seen as a market leader
- ▶▶ **ON welcomes more stringent future specifications**
 - Sets the challenge for innovation
 - Helps drive technology curve (akin to Moore's Law)

ON Semi's Market Success

- Recognized world-wide as innovative power supply solution provider
- Market Leader in controllers for external adapters
 - Revolutionary product-line – NCP12XX series
 - Leading customers: Delta, Astec, Lite-On, Bestec
- Significant success in China Consumer Power market through industry leading standby solutions
 - 2 Consecutive years of CECP awards
 - Leading customers such as TCL, Haier, Foxlink
- Global customers include:
 - Philips, Motorola, Vestel, Beko, Hipro, Celetron



ON Semiconductor®

Thank You!

Questions?