



3M Corporation
1640 Western Avenue
Cumberland, WI 54829

The original 3M building was constructed by the city of Cumberland in 1950 and leased to 3M. In 1953 there was an addition, and in 1960 3M purchased the property and buildings from the city and over the years there were a number of expansions. The roots of the plant are primarily in sandpaper converting operations, however, over the years the plant has evolved and diversified into other core business such as floor pads, lapping films, microfinishing films, and superabrasives. 3M is a proud member of the Cumberland community for more than 60 years.

3M Cumberland achieved the ENERGY STAR Challenge for Industry in 2010. This plant reached 25% energy reduction per pound of product within three years of its baseline. Energy efficiency was accomplished through a diverse portfolio of projects and strategies, including:

- Replaced isolated inefficient processes and building cooling systems with a central efficient chilled water plant.
- Replaced two antiquated air compressors with new efficient variable speed compressors, further optimized with lowered house air pressure and a heat recovery project.
- Automated process shutoff of energy using systems during production downtimes.
- Continued focus on lighting efficiency and other building service projects.

Total energy savings since the plant has been participating in the Energy Challenge is 100,000 MMBTU.

3M Corporation maintains a high commitment to environmental responsibility and product sustainability. 3M recently completed the Environmental Targets 2010 (ET'10) program that was initiated in 2006. ET '10 included a set of five-year environmental targets, with 2005 as the base year, as follows:

- Reduce Waste (NonProduct Output) per net sales by 20%
- Reduce Volatile Air Emissions per net sales by 25%
- Improve Energy Efficiency net sales by 20%
- 800 accepted Pollution Prevention Pays projects

3M Cumberland was able to achieve all plant goals as part of the ET '10 program. Sustainability 2015 goals were recently communicated and the plant is committed to attaining those objectives moving forward.

For more information contact:

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